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TANGO DLL

Documentation

Programming Interface for TANGO Controllers

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1. Introduction

The TANGO-DLL (programming interface for TANGO controllers) is designed to help software developers writing applications for 2/4-phase stepper motors fast and effectively without the need of hardware-oriented programming. The TANGO-DLL supports all commands of the TANGO controller.

1.1. Functional Range

- Windows DLL 32-bit and 64-bit
- Supports TANGO stepper motor controllers
- Control via RS232, Virtual COM Port (USB, PCI and PCI-E) or Ethernet
- Supports most controller commands directly
- Up to 4 axes per TANGO
- Up to 8 TANGO controllers per DLL

1.2. System Requirements

The TANGO-DLL can be used on all Windows PCs from Windows 7 to Windows 11.

It requires the *Microsoft Visual C++ 2017 Redistributable Package* to be installed, which often is already installed on Windows PCs. If not, it can be downloaded from the Microsoft website:

<https://learn.microsoft.com/en-us/cpp/windows/latest-supported-vc-redist?view=msvc-170>

--> 32 bit: https://aka.ms/vs/17/release/vc_redist.x86.exe

--> 64 bit: https://aka.ms/vs/17/release/vc_redist.x64.exe

1.3. Supported Development Environments

The TANGO-DLL is available as 32 Bit and 64 Bit version.

It exposes a standard C function interface (flat C exports, stdcall) and can therefore be used from any development environment able to call Windows DLLs, including current Microsoft Visual Studio versions such as 2019 and 2022 with C++, C# or Visual Basic .NET. The only prerequisite is the matching Microsoft Visual C++ runtime, independent of the development tool used.

It has been tested on operating systems Windows 7, 8, 10 and 11 using following development tools:

- Microsoft Visual Studio 2010, 2017, 2019, 2022 languages C++, C#, Visual Basic .NET
- Java
- Python
- MATLAB
- National Instruments LabVIEW
- Embarcadero Delphi 2007 and Delphi XE
- Compatibility is assumed for all other programming environments which can use a DLL.

2. DLL-Interface

Main part of the TANGO DLL is the data file `Tango_DLL.dll`. Use this file for developing own programs to configure the TANGO, calibrate and move, send commands, retrieve input- and output states, etc.

2.1. General Information

The DLL will require one or two more files (.h and/or.c) that are provided with the API, depending on how the DLL is used. Refer to the following examples. It is important to use the right DLL, for 64 bit programs use the 64 bit DLL and use the 32 bit version for 32 bit x86 programs.

All DLL functions return a 32-bit integer value, where 0 (zero) indicates the error free execution of a function. For other integer values refer to chapter **Error Codes**. `GetErrorString` can be used to translate an error code into a short English explanation text.

The functions described in this document (chapter 4) use the "LSX_" commands, in which the first value stands for the TANGO ID (**LSID**). This ID is used to address up to 8 controllers simultaneously through one DLL. But it is recommended to use the "LS_" instructions and open the DLL for each TANGO separately. Then, in function calls the first value (the TANGO ID) is skipped, and `CreateLSID` / `FreeLSID` is not required.

Example

"LS" Function Call:

```
LS_MoveAbs(50.0, 50.0, 50.0, 10.0, TRUE);
```

TANGO Pointer Function Call:

```
pTango->MoveAbs(50.0, 50.0, 50.0, 10.0, TRUE); // The preferred C++ solution
```

"LSX" Function Call:

```
LSX_MoveAbs(1, 50.0, 50.0, 50.0, 10.0, TRUE); // Described under Default API  
// the first value is the LSID, which is not needed with "LS_" function calls
```

With functions such as `LS_MoveAbs`/`LSX_MoveAbs`, values of 4 axes must be passed to the function. If the controller only provides 1-3 axes, values of the not available axes are ignored and can be set to 0.

2.2. Default API for C++

In C++, direct access to LSX DLL functions is easily possible via the TangoLSX_API.h header file, but it is recommended to access each TANGO by an individual DLL as described in the next chapter.

Example for LSX functions: Access two TANGOs with one DLL

- The TangoLSX_API.h header file from the TANGO DLL folder must be included (by #include)
- In the C++ project, the TANGO_DLL.lib file must be added by going to: Project Properties / Linker Input / Additional Dependencies - and adding the TANGO_DLL.lib; there.
- It might be useful to copy the TANGO files from the TANGO CD or USB-Stick's "API & DLL" in a small folder structure to the project, e.g. in a "TANGO-DLL" folder with two "32" and "64" named subfolders.

The TangoLSX_API.h directly in the TANGO-DLL folder and the corresponding 32 and 64 bit Tango_DLL.dll DLLs and their TANGO_DLL.lib files in the 32 and 64 named sub-folders. Then, the 32 and 64 bit project properties can have their TANGO_DLL.lib file added as TANGO_DLL\32\TANGO_DLL.lib and the 64 bit build as TANGO_DLL\64\TANGO_DLL.lib.

The DLL example "VS2017_Cpp_64bit" is made this way - the DLL, LIB and the API header files are there in an own "Distrib" folder, and in the Project Properties, the entry of the TANGO_DLL.lib file can be found (for 32 and for 64 bit program compile versions, the corresponding folder is specified).

```
#include "..\MyDllFolder\TangoLSX_API.h" // Include the API Header file for LSX function calls

int IdTangoXY = 0; // To store the ID for the XY TANGO which controls the stage
int IdTango_Z = 0; // To store the ID for the second TANGO which controls Z only
int result;
char text[128] = "";

result = LSX_CreateLSID(&IdTangoXY); // LSX function calls require an ID (LSID) for each connection
result = LSX_CreateLSID(&IdTango_Z); // Retrieve the IDs to address the TANGOs

result = LSX_ConnectSimple(IdTangoXY, 1, "COM11", 57600, TRUE); //FALSE; // Show Protocol for COM11
result = LSX_ConnectSimple(IdTango_Z, 1, "COM7", 57600, TRUE); //FALSE; // Show Protocol for COM7

result = LSX_GetDLLVersionString(IdTangoXY, text, sizeof(text)-1); // DLL Version

result = LSX_GetTangoVersion(IdTangoXY, text, sizeof(text)-1); // Read the TANGO Version from COM11
result = LSX_GetTangoVersion(IdTango_Z, text, sizeof(text)-1); // Read the TANGO Version from COM7

result = LSX_Disconnect(IdTangoXY); // Disconnect the COM Port of the XY TANGO
result = LSX_Disconnect(IdTango_Z); // Disconnect the COM Port of the Z TANGO

result = LSX_FreeLSID(IdTangoXY); // LSX functions require the ID to be released at the end
result = LSX_FreeLSID(IdTango_Z);

IdTangoXY = 0;
IdTango_Z = 0;
```

2.3. Integration in Visual C++

A TANGO class is provided for C++, which loads the DLL and all pointers on function calls dynamically. There is no „LS_“ or „LSX_“ prefix in the function names of the TANGO object.

Example: `pTango->Calibrate()` instead of `LS_Calibrate()` or `LSX_Calibrate(Lsid)`.

Only one instance of the CTango class should be created, and the TANGO-DLL loaded only once.

The required files for a C/C++ Application, TANGO.h and TANGO.cpp can be found in the folder:

[\Software\API & DLL\DLL Files](#).

In some cases, the TANGO.cpp file must be adapted by replacing `#include "stdafx.h"` with `"pch.h"`.

Required files:

- Tango_DLL.dll
- TANGO.h
- TANGO.cpp (must also be added to the project's source code files by "add existing file")

Visual C++ example for controlling a TANGO:

```
#include "TANGO.h"
...

CTango* pTango; // Will point to the LS_ functions, not to LSX_ with their LSIDs

pTango = new CTango();
...

pTango->ConnectSimple(1, "COM3", 57600, TRUE); // Connect to COM3
pTango->MoveAbs(30, 50, 70, 0, TRUE);          // Move
pTango->Disconnect();                          // Disconnect COM3
delete pTango;
```

2.4. Integration in C#

The TANGO-DLL functions are called from C#/ .NET via P/Invoke ([DllImport]). The default calling convention (Winapi = __stdcall) matches the DLL, so no extra setting is required. String parameters use a StringBuilder with CharSet.Ansi. Build the application for the matching bitness (x86 -> 32-bit DLL, x64 -> 64-bit DLL).

Required files: Tango_DLL.dll (next to the executable).

Example declarations and use:

```
[DllImport("Tango_DLL.dll")] static extern int LSX_CreateLSID(out int plID);
[DllImport("Tango_DLL.dll", CharSet=CharSet.Ansi)] static extern int LSX_ConnectSimple(int id,
int itype, string com, int baud, int showprot);
[DllImport("Tango_DLL.dll")] static extern int LSX_MoveAbs(int id, double x, double y, double z,
double a, int wait);
[DllImport("Tango_DLL.dll")] static extern int LSX_Disconnect(int id);

int id;
LSX_CreateLSID(out id);
LSX_ConnectSimple(id, 1, "COM3", 57600, 0); // Connect to COM3
LSX_MoveAbs(id, 30, 50, 70, 0, 1);         // Move
LSX_Disconnect(id);
```

Example projects: [\Software\API & DLL\DLL Examples\VS2017_Csharp\](#) and [VS2010_Csharp\](#)

2.5. Integration in Visual Basic

To use the functions of the TANGO-DLL, the file TANGO.vb must be added to the project.

Example projects: [\Software\ API & DLL\DLL Examples\Visual_Basic\SourceCode\](#)

Required files: Tango_DLL.dll and TANGO.vb

Visual Basic example for controlling a TANGO:

```
Dim returnvalue1 As Integer
Dim returnvalue2 As Integer
Dim returnvalue3 As Integer
```

```
...
```

```
Returnvalue1 = LS_ConnectSimple(1, "COM3", 57600, 1)
Returnvalue2 = LS_MoveAbs(30, 50, 70, 0, 1)
Returnvalue3 = LS_Disconnect()
```

2.6. Integration in Delphi

The TANGO-DLL functions are declared in Delphi with the stdcall calling convention. Ready-made declarations for the LS_ and LSX_ functions are provided in the file TANGO_DLL.pas.

Required files: Tango_DLL.dll and TANGO_DLL.pas.

Example declaration and use:

```
function LSX_CreateLSID(var llsid: Integer): Integer; stdcall; external 'Tango_DLL.dll';
function LSX_ConnectSimple(llsid: Integer; InterfaceType: Integer; ComName: PAnsiChar; BaudRate, ShowProt: Integer): Integer; stdcall; external 'Tango_DLL.dll';
```

```
var Tango1: Integer;
LSX_CreateLSID(Tango1);
LSX_ConnectSimple(Tango1, 1, 'COM3', 57600, 1); // Connect to COM3
LSX_MoveAbs(Tango1, 30, 50, 70, 0, True);      // Move
LSX_Disconnect(Tango1);
```

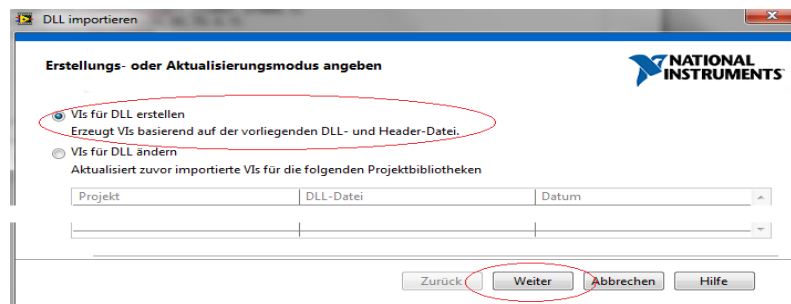
Example projects: [\Software\API & DLL\DLL Examples\Delphi_7\](#) and [Delphi_XE8\](#)

2.7. Integration in LabVIEW

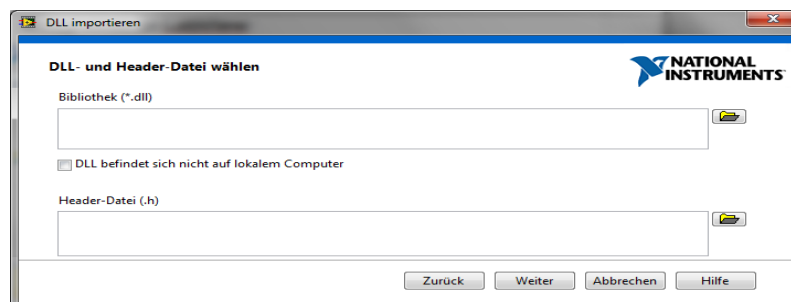
This DLL import description can be used with every LabVIEW Version, which supports DLL import functionality.

To use the TANGO-DLL functions with LabVIEW, the TANGO-DLL has to be imported to LabVIEW. Therefore, follow the steps listed below:

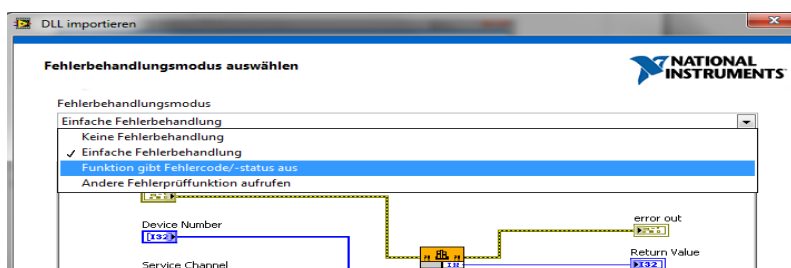
- 1) Start LabVIEW
- 2) In LabVIEW window: Tools = Import = DLL select the first radio button and press next.



- 3) In the 2 corresponding fields select files "Tango_DLL.dll" and "TangoLSX_API.h" from CD directory / Software / API&DLL / LabVIEW.

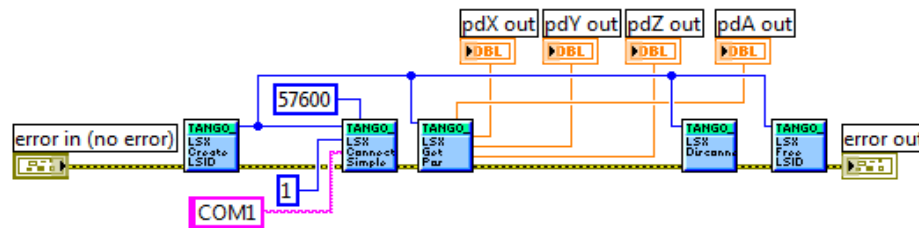


- 4) "Including Paths" in the next window need not to be configured.
- 5) In the next window the included functions of the Tango_DLL.dll are listed and selectable. It is recommended to select all functions. You may notice, that only half of the functions included in Tango_DLL.dll are found in the TangoLSX_API.h which is correct, because all functions exist in "LS_function" and in "LSX_function" notation.
- 6) The TangoLSX_API.h defines just the "LSX" functions, which should be preferred to use anyway.



- 7) After selecting the path and name for the project library the error handling mode should at least contain a simple error handling or even an error handling with return function of Tango_DLL.dll included.
- 8) The configuration of the VIs should not be changed and the import process can start.

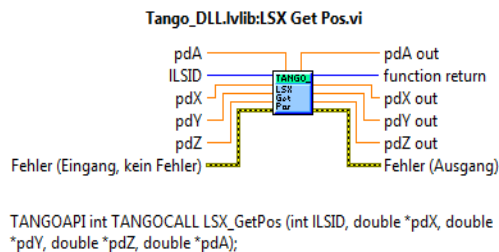
LabVIEW starting example for controlling a TANGO:



This example creates a TANGO-ID number to select the TANGO, which is addressed for the command. A connection to the TANGO is established with virtual COM-Port 1 and Baud-Rate 57600. The actual position of all axes is read out and the TANGO is disconnected. Last step is to free the created TANGO-ID number.

Remark:

"Get" functions defined in Tango_DLL.dll often have pointers as parameters. These pointers are displayed as inputs and outputs in LabVIEW VIs because LabVIEW is not able to detect whether this pointer is needed as input or output.

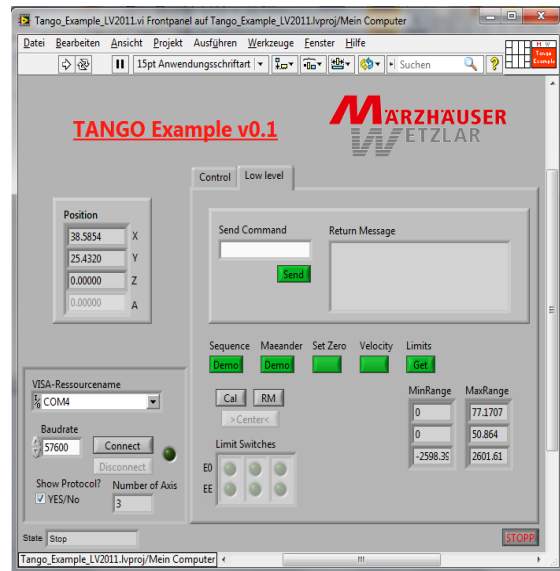
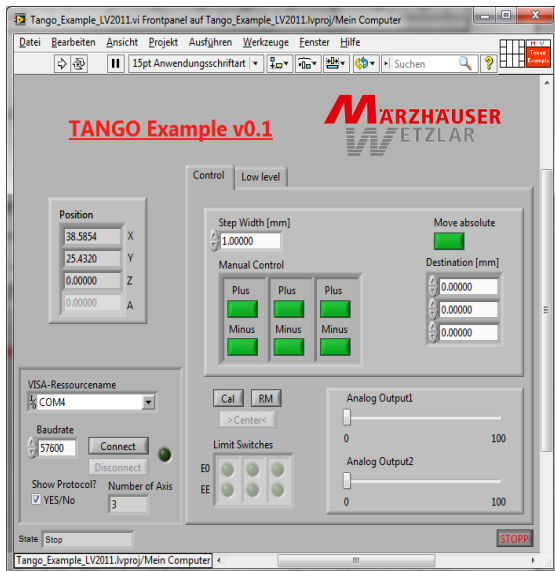


In all such "Get" VIs just connect only required output parameters. It is useless to connect input parameters because they will be ignored anyway and won't have any effect.

An example program is provided on how to control a TANGO via LabVIEW (LV2011). It is not compatible with older versions. It gives an overview of how the Tango_DLL.dll can be used with LabVIEW and how the TANGO can be controlled with a LabVIEW environment.

Example project: [\Software\API&DLL\LabVIEW\TANGO_Example_LV2011\](#)

Requires LabVIEW-Version 2011 and newer.



This example VI looks for a TANGO (connected with the PC and switched to power on) in Device Manager and writes the corresponding COM-Port in VISA-Ressourcenname as a pre-selection. The default baud-rate is 57600. After selecting the correct COM-Port the user is able to connect to TANGO.

The program gives you an overview over the actual position of all active axes, the values for analog outputs and if a limit switch is active or not (limit switches can only be active, as long as no calibration and range measure drive has been performed).

Functions included in TANGO example VI:

- Calibrate (looks for the backward limit switches)
- Range Measure (looks for the forward limit switches)
- Center Drive (Drives all axes with a limit switch into its middle position = range measure is required as precondition)
- Manual Control (Move a single axis with configured step width)
- Move Absolute (Moves all active axes to an absolute position entered in destination)
- Change value of analog output 1 & 2
- Directly send commands like "?pos" or "?version" (Please be careful, here you have full access to all parameters of the controller)
- Movement demos like "Sequence" or "Meander"
- Set the actual position of all axes to zero
- Check and change "velocity" and "acceleration" of every axis
- Display the range values for limit switches (calibration and range measure is required before)

2.8. Integration in MATLAB

The TANGO-DLL can be used in MATLAB. Therefore,

- the Tango_DLL.dll (usually the 64 Bit version)
- and the TANGO_DLL.h

must be included in the project (folder).

Example project: [\Software\ API & DLL\DLL Examples\MatLab\](#)

2.9. Integration in Python

The TANGO-DLL is loaded in Python with the ctypes module. Because the DLL functions use the __stdcall calling convention, use ctypes.WinDLL (not CDLL). String parameters are passed as byte strings, pointer parameters via ctypes.byref(). Use a Python interpreter whose bitness matches the DLL (32/64 bit).

Required files: Tango_DLL.dll.

Example:

```
from ctypes import *
m = WinDLL("./Tango_DLL.dll")
lsid = c_int()
m.LSX_CreateLSID(byref(lsid))
m.LSX_ConnectSimple(lsid, 1, b"COM3", 57600, 0) # Connect to COM3
m.LSX_MoveAbs(lsid, c_double(30), c_double(50), c_double(70), c_double(0), 1) # Move
m.LSX_Disconnect(lsid)
```

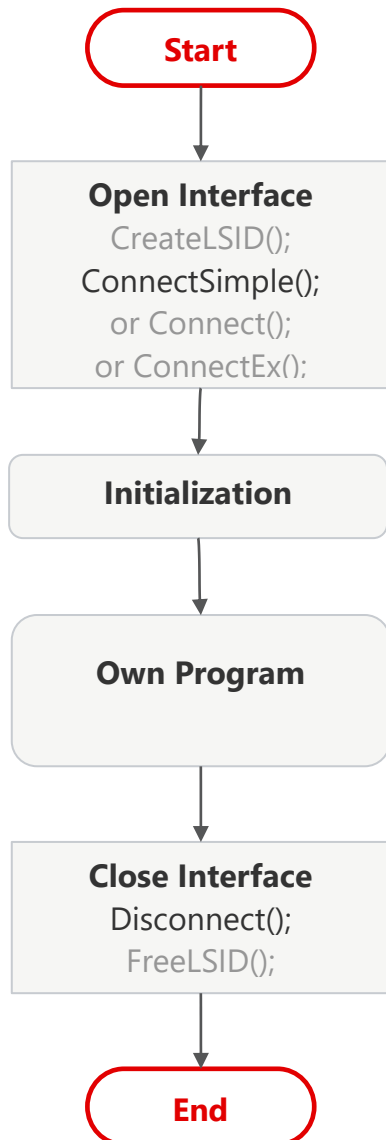
Example project: [\Software\ API & DLL\DLL Examples\Python\](#)

3. Getting Started

The following flow chart shows how to establish and end a DLL communication to the TANGO and is valid for all communication interfaces like RS232, USB, PCI, PCI-E or Ethernet.

The guideline is equal for all possible programming languages.

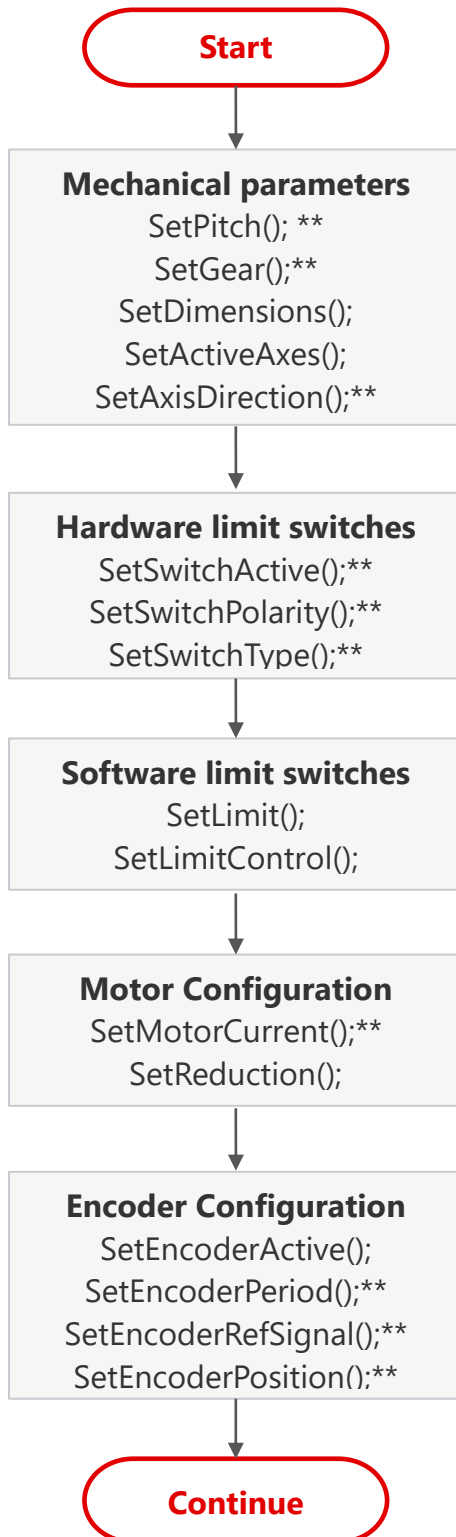
The available DLL functions are listed and described in the following chapters. For further information, the TANGO Instruction Set Documentation can be used. Therefore, the DLL function description also includes the TANGO instruction that stands behind the function call, shown in a separate TANGO CMD line, e.g. !pitch for SetPitch.

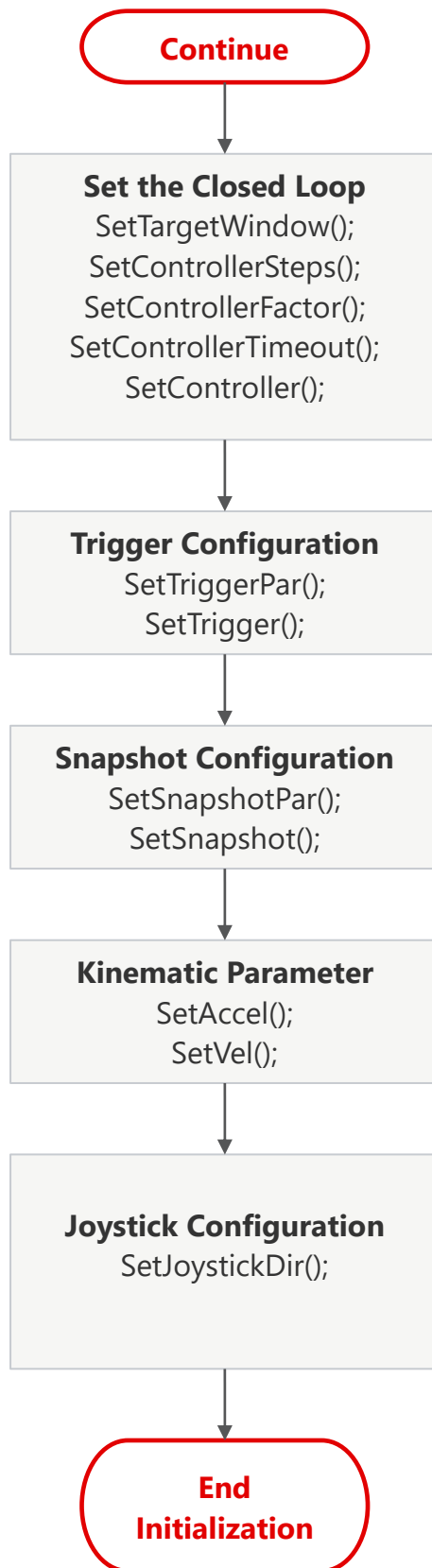


3.1. Controller Initialization

Most Märzhäuser stages and axes are ETS coded. The TANGO then uses the ETS data for initialization. The affected settings become write protected, meaning they cannot and do not need to be modified: **See ****. Märzhäuser products will run "from scratch", if connected to a TANGO. Individual settings like the measuring unit (SetDimension), velocity, closed loop etc. could be made as shown on the next page.

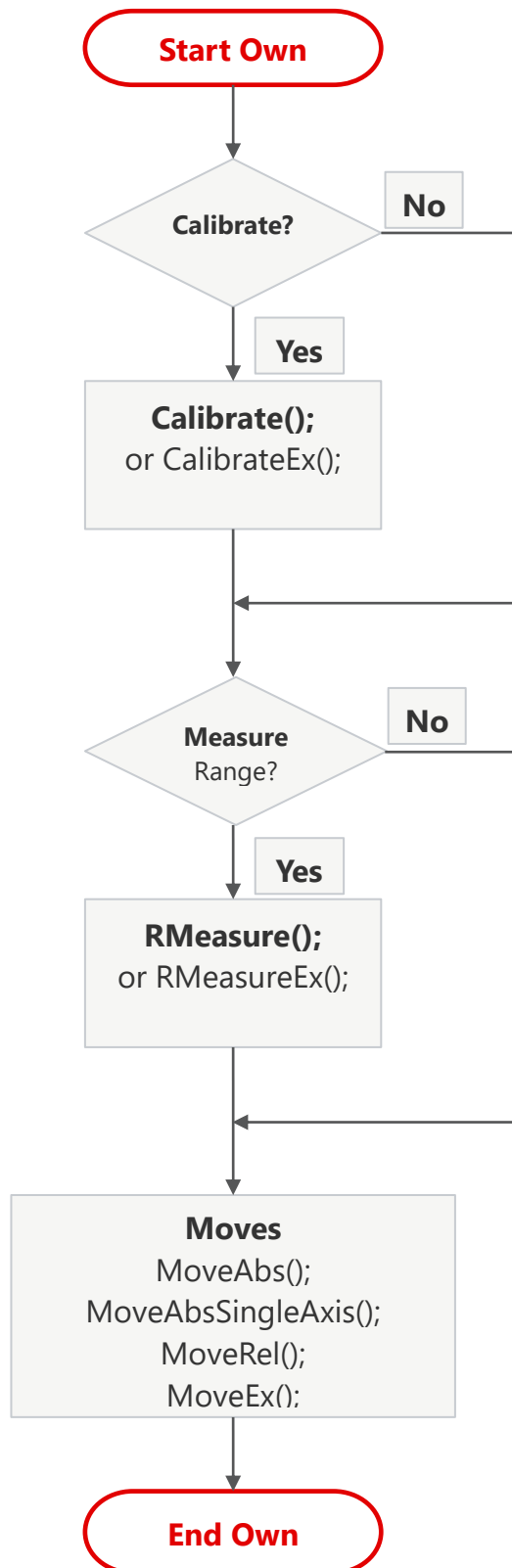
Note: Mechanics may be damaged if wrong parameters are used. If no Märzhäuser axis is used, please take care the correct settings (**) for the axes are made (e.g. pitch, gear, direction, limit switches, encoder).





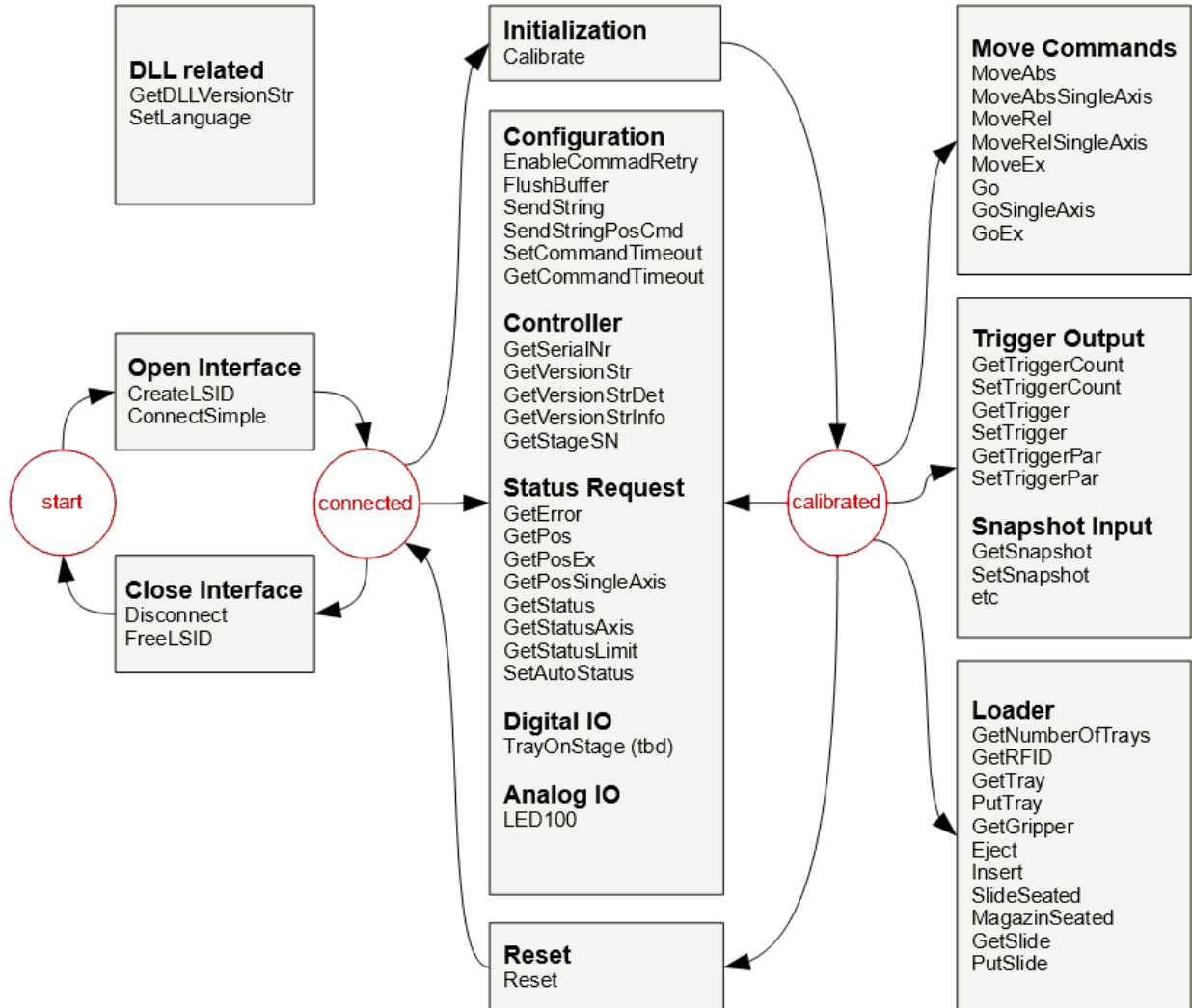
3.2. Use Case Example

In their own program, the user can implement the desired functionality of the controller. This includes movements, if desired depending on status of digital I/Os as well as setting trigger signals depending on the position, etc.



3.3. API State Diagram

The API state shows which DLL functions usually require an initialisation as precondition. This means the axes must be moved at least to a reference point. Usually, the lower limit switch is used as reference.



4. DLL-Functions

4.1. Quick Reference

DLL Configuration / Interface:

Function	Brief Description	Page
CreateLSID	Creates a TANGO-ID number	32
ConnectSimple	Connect to TANGO using default controller settings	33
ConnectEx	Connect to TANGO using the TLS_ControllerInitPar structure	34
LoadConfig	Load configuration from ini file	34
Connect	Connect to TANGO using data from LoadConfig ini file	35
SaveConfig	Save configuration to ini file	35
Disconnect	Disconnects TANGO Controller from DLL	35
FreeLSID	Releases the previously created TANGO ID-Number	36
SetShowProt	Switches protocol window for communication monitoring on/off	36
ClearProtocolWindow	Delete the list content of the protocol window	36
SetLanguage	Set language of protocol window	37
GetCommandTimeout	Read current DLL timeout for read, move and calibration functions	36
SetCommandTimeout	Set DLL timeout for read, move and calibration function calls	36
EnableCommandRetry	Enable/disable repeated command sending in case of comm. errors	38
SetDllNumOfAxes	Manipulate DLL-internal number of TANGO axes	38
GetSwapZA	Read if Z and A axes are swapped or not	38
SetSwapZA	Swap Z and A axis assignment for DLL instructions	39
GetDLLVersionString	Read version string of the DLL	39
FlushBuffer	Clears the receive buffer from possibly remaining data fragments	39
SendString	Sends strings to TANGO (allows using all commands as ASCII text)	40
SendStringPosCmd	Send an ASCII move command and wait for completion reply	41
SetAbortFlag	Set internal DLL flag to abort a (hanging) communication	42
ReadControlPars	Reserved / future use: Read actual setup parameter from TANGO	
SetControlPars	Reserved / future use: Send setup parameter to TANGO controller	
SetWriteLogText	Reserved / future use: Activate Data Logging (generate log-file)	

Controller information:

Function	Brief Description	Page
GetSerialNr	Read out the Controller serial number	43
GetTangoVersion	Read out the TANGO version information	43
GetVersionStr	Retrieves the backward-compatible firmware information	43
GetVersionStrDet	Read detailed firmware version information	44
GetVersionStrInfo	Read additional information to current version number	44
GetStageSN	Read stage serial number (if available)	44

Status Requests:

Function	Brief Description	Page
GetError	Retrieves error state of the TANGO (error number as listed in chapter 9.1)	45
GetErrorString	Retrieves information text about the specified error number	45
GetPos	Read the position of all axes	45
GetPosEx	Read encoder- or motor-positions of all axes	45
GetPosSingleAxis	Read position of one axis	46
GetStatus	Retrieves current Controller status	47
GetStatusAxis	Read status of one axis	48
GetStatusLimit	Read status of software limits of all axes	48
GetStA	Read the detailed axis state (flags that include almost all states at once)	49
SetAutoStatus	Switches Auto-Status mode (e.g., status reply on/off)	50
GetAutoStatus	Read current Auto-Status mode	50
IsVel	Read actual velocities at which the axes are currently travelling	51
IsVelSingleAxis	Read actual velocity of specified axis	51

Controller Settings:

Function	Brief Description	Page
GetPowerAmplifier	Retrieves actual state of power amplifier	52
SetPowerAmplifier	Set required state of power amplifier (on/off)	52
GetActiveAxes	Retrieve axes state	52
SetActiveAxes	Set axes state	53
GetAxisDirection	Read axis direction	53
SetAxisDirection	Set axis direction	53
GetCalibOffset	Read calibration offset	54
SetCalibOffset	Set calibration offset	54
GetRMOffset	Read range measure offset	54
SetRMOffset	Set range measure offset	55
GetCalibBackSpeed	Read calibration backward speed	55
SetCalibBackSpeed	Set calibration backward speed	55
GetCalibrateDir	Read calibration direction	56
SetCalibrateDir	Set calibration direction	56
GetDimensions	Read the measuring units of all axes	57
SetDimensions	Set measuring units of all axes	57
GetDimensionsSingleAxis	Read measuring unit (dimension) of a single axis	58
SetDimensionsSingleAxis	Set measuring unit (dimension) of a single axis	58
GetResolution	Get digits after decimal point	58
SetResolution	Set digits after decimal point	59
GetPitch	Read actual lead screw pitch	59
SetPitch	Set required lead screw pitch	60
GetPitchSingleAxis	Read lead screw pitch of a single axis	60
SetPitchSingleAxis	Set lead screw pitch of a single axis	60

Function	Brief Description	Page
GetGear	Read gear ratio	61
SetGear	Set gear ratio	61
GetGearSingleAxis	Read gear ratio of a single axis	61
SetGearSingleAxis	Set gear ratio of a single axis	62
GetMotorSteps	Read number of motor steps	62
SetMotorSteps	Set number of motor steps	62
GetMotorStepsSingleAxis	Read number of motor steps of a single axis	63
SetMotorStepsSingleAxis	Set number of motor steps of a single axis	63
GetMotorCurrent	Read electrical motor current	63
SetMotorCurrent	Set electrical current of motor	64
GetMotorCurrentSingleAxis	Read motor current of a single axis	64
SetMotorCurrentSingleAxis	Set motor current of a single axis	64
GetReduction	Read actual current reduction	65
SetReduction	Set current reduction	65
GetReductionSingleAxis	Read current reduction of a single axis	65
SetReductionSingleAxis	Set current reduction of a single axis	66
GetCurrentDelay	Retrieves time delay for motor current reduction	66
SetCurrentDelay	Sets the time delay, after which the motor current is reduced	66
GetCurrentDelaySingleAxis	Read current reduction delay of a single axis	67
SetCurrentDelaySingleAxis	Set current reduction delay of a single axis	67
GetSpeedPoti	Read speed potentiometer setting	68
SetSpeedPoti	Set speed potentiometer	68
GetStopPolarity	Read stop polarity	68
SetStopPolarity	Set stop polarity	68
GetVel	Read actual velocity	69
SetVel	Set required velocity	69
GetVelSingleAxis	Read velocity of a single axis	69
SetVelSingleAxis	Set velocity for a single axis	70
GetSecVel	Read actual secure velocity	70
SetSecVel	Set required secure velocity	70
GetSecVelSingleAxis	Read secure velocity of a single axis	71
SetSecVelSingleAxis	Set secure velocity for a single axis	71
GetVelFac	Read velocity factor	71
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SetTVROutPitch	Reserved / future use	
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SetVelTVRO	Reserved / future use	
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SetAccelTVRO	Reserved / future use	
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SetPosTVRO	Reserved / future use	
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TrayExpress Interface:

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4.2. DLL Configuration / Interface

CreateLSID

When using LSX functions, CreateLSID must always be the first command before establishing a new connection. CreateLSID requests a unique ID from the DLL, which must be used as first parameter of all LSX functions to identify the connection.

This way, up to eight individual TANGO controllers can be accessed through one DLL.

After disconnecting, a call to FreeLSID frees the occupied ID for further connections.

(When using the LS functions, only one TANGO can be connected and the LSID parameter is neither required nor available in the LS function calls)

SYNTAX `int LSX_CreateLSID (int *pLSID);`

TANGO CMD -

PARAMETERS **LSID:** Returns a new TANGO ID-Number (1 to 8) after calling CreateLSID.
If 0 is returned, then no new ID could be created (all IDs already occupied).
The returned ID must be used for all subsequent commands belonging to this device.

EXAMPLE `int Tango1, Tango2;
LSX_CreateLSID(&Tango1); // create ID for first TANGO
LSX_CreateLSID(&Tango2); // create ID for second TANGO`

ConnectSimple

The default way to connect to a TANGO controller.

(other options to connect are: ConnectEx or LoadConfig+Connect).

In case of LSX functions, CreateLSID() must be called before connecting.

The DLL can connect to RS232, USB and PCI/PCI-E ports via a COM port interface

either by specifying the COM port number and using InterfaceType = 1

or by auto-connect to the first TANGO USB/PCI/PCI-E interface the DLL finds on the computer:

Then use InterfaceType -1

The DLL can also connect to a TANGO Desktop HE via Ethernet (IPv4).

- Therefore, instead of the ComName must contain the TANGO IP-Address xxx.xxx.xxx.xxx instead of COMx and the InterfaceType must be 6 instead of 1.
- In the special case of "Bootloader Connect" (InterfaceType 5, the DLL decides automatically between the interfaces COM or Ethernet.

SYNTAX

```
int LSX_ConnectSimple (int  lLSID,
                       int  lAnInterfaceType,
                       char *pcAComName,
                       int   lABaudRate,
                       int   lAShowProt);
```

TANGO CMD !firmwaredefaults

PARAMETERS

lAnInterfaceType: Interface type = 1 (always 1 for RS232, PCI, PCI-E and USB)
Interface type = -1 (connects the DLL to the first USB or PCI TANGO found on the computer, without specifying a COM port)
Interface type = 6 (connects the DLL via Ethernet)

pcAComName: Name of COM-Interface, e.g. "COM2"

lABaudRate: e.g. 57600 Baud (only used for RS232, else don't care)

lAShowProt (int / BOOL):

0 or FALSE = hide;

1 or TRUE = show with timestamp (default);

2 = show with time difference;

3 = show without timestamp.

EXAMPLE

```
LSX_ConnectSimple(Tango1, 1, "COM2", 57600, TRUE); // Connect to COM2
LSX_ConnectSimple(Tango1, -1, NULL, 57600, TRUE); // Auto-connect with
the first found USB or PCI TANGO in the system
LSX_ConnectSimple(Tango1, 6, "192.168.1.162", 57600, TRUE); // Connect
to IPv4
```

ConnectEx

Another way to connect to a TANGO controller.

ConnectEx requires the "TLS_ConnectInitPar" parameter structure to connect, as defined in "Tango.h". This structure must contain the required connection setup. (other options to connect are: ConnectSimple or LoadConfig+Connect).

Hint: Use parameter ID given from command CreateLSID(), when LSX commands shall be used, CreateLSID() is not required for the LS commands.

Without connection setup, connection is not possible.

The DLL can also connect to a TANGO Desktop HE via Ethernet (IPv4).

- Therefore, instead of the ComName must contain the TANGO IP-Address xxx.xxx.xxx.xxx instead of COMx and the InterfaceType must be 6 instead of 1.
- In the special case of "Bootloader Connect" (InterfaceType 5", the DLL decides automatically between the interfaces COM or Ethernet.

[illegible]

TANGO CMD -

PARAMETERS **pAControlInitPar:** Structure with baud rate, port, protocol etc. information

EXAMPLE `LSX_ConnectEx (Tango1, &ControlInitPar);`

LoadConfig

Load configuration data file (SwitchBoard ".ini" file)

If the file was not found or has invalid content, the function returns error 4001.

SYNTAX

```
int LSX_LoadConfig (int lLSID,  
                    char *pcFileName);
```

TANGO CMD -

PARAMETERS	pcFileName: File name to be used to read data from. The ini file data structure should be generated from SwitchBoard (ASCII text).
-------------------	--

```
EXAMPLE REQUIRE(LSX_CreateLSID(&Tango1) == 0);
char* inifile = "C:\\Users\\me\\Desktop\\mytest.ini";
REQUIRE(LSX_LoadConfig(Tango1, inifile) == 0);
REQUIRE(LSX_Connect(Tango1) == 0);
//LSX_SetShowProt(Tango1, TRUE); //overwritten from ini file
REQUIRE(LSX_SetLanguage(Tango1, "germ") == 0);
```

Connect

The 3rd way to connect to a TANGO controller.

(other options to connect are: [ConnectSimple](#) or [ConnectEx](#)).

Connect using previously loaded configuration data.

The COM Port is taken from the loaded ini file and the ini setup parameters are sent to the TANGO controller after connecting.

SYNTAX `int LSX_Connect (int lLSID);`

TANGO CMD -

PARAMETERS -

EXAMPLE `LSX_CreateLSID(&Tango1); // create ID for first TANGO
LSX_LoadConfig (Tango1, inifile_name_string);
LSX_Connect (Tango1); // Connect with the ini file information of
LoadConfig`

SaveConfig

Save configuration data to certain file. As of TANGO DLL 1.403 not supported yet.

SYNTAX `int LSX_SaveConfig (int lLSID,
 char *pcFileName);`

TANGO CMD -

PARAMETERS **pcFileName:** File name to write data to. Data is plain ASCII text.

EXAMPLE `LSX_SaveConfig (Tango1, pcFileName);`

Disconnect

Disconnect from TANGO controller.

After calling this function, commands can no longer be sent to the TANGO controller.

This function should be called just before closing the program.

It is only required when using the **LSX_** functions

SYNTAX `int LSX_Disconnect (int lLSID);`

TANGO CMD -

PARAMETERS -

EXAMPLE `LSX_Disconnect(Tango1); // Disconnect the controller Tango1
LSX_FreeLSID(Tango1); // And free the LSID (only if LSX_ is used)`

FreeLSID

Free a TANGO ID-Number that was created by CreateLSID.
FreeLSID should only be called after executing Disconnect.
The LSID is used as an additional parameter in TANGO-DLL LSX function calls
to select the TANGO to which command is aimed at from a range of connected Tangos.

SYNTAX `int LSX_FreeLSID (int lLSID);`

TANGO CMD -

PARAMETERS	LSID:	The given TANGO ID-Number, which is to be set free. The ID must not be used after FreeLSID has been executed.
-------------------	--------------	--

```
EXAMPLE      int Tango1;

              LXX_CreateLSID(&Tango1);
              LXX_ConnectSimple(Tango1, ...);
              ...
              LXX_Disconnect(Tango1);
              LXX_FreeLSID(Tango1);
```

SetShowProt

Switches the interface protocol window on / off.

SYNTAX

```
int LSX_SetShowProt (int lLSID,  
                     int lShowProt);
```

TANGO CMD -

PARAMETERS	IShowProt (int / BOOL):
	0 or FALSE = hide;
	1 or TRUE = show with timestamp (default);
	2 = show with time difference;
	3 = show without timestamp.

```
EXAMPLE      LSX_SetShowProt(Tango1, TRUE);
              // Show interface protocol for Tango1, in case not already visible
```

ClearProtocolWindow

Clears the content of the protocol window.

SYNTAX `int LSX_ClearProtocolWindow (int lLSID);`

TANGO CMD -

PARAMETERS -

EXAMPLE `LSX_ClearProtocolWindow (Tango1); // Delete protocol window list content of Tango1`

SetLanguage

Set language of protocol window.

SYNTAX

```
int LSX_SetLanguage (int lLSID,  
                    char *pcPLN);
```

TANGO CMD

PARAMETERS	
pcPLN:	if string contains "germ" or "deut" language is switched to german if string contains "fren" or "fran" language is switched to french all other strings switch to english

```
EXAMPLE      LSX_SetLanguage (Tango1, „french“); // Switch Tango1 protocol language
              to french
```

GetCommandTimeout

Read current DLL timeout for read, move and calibration.

```
SYNTAX      int LSX_GetCommandTimeout (int lLSID,
                                         int *toRead,
                                         int *toMove,
                                         int *toCal);
```

TANGO CMD

PARAMETERS	toRead:	DLL standard timeout to get a reply from the controller (default 1000 ms)
	toMove:	DLL timeout for axes moves in [ms]
	toCal:	DLL timeout for calibration in [ms]

EXAMPLE `LSX_GetCommandTimeout(Tango1, &tR, &tM, &tC);`

SetCommandTimeout

Set DLL timeout for read, move and calibration.

```
SYNTAX      int LSX_SetCommandTimeout (int llsid,  
                                              int toRead,  
                                              int toMove,  
                                              int toCal);
```

TANGO CMD

PARAMETERS	
toRead:	do not modify DLL standard timeout default 1000 ms
toMove:	timeout for move in [ms] (consider speed and acceleration)
toCal:	timeout for calibration in [ms] (consider axes length, speed and acceleration)

EXAMPLE `LSX_SetCommandTimeout(Tango1, tR, tM, tC);`

EnableCommandRetry

This function enables/disables repeated sending of commands in case of errors (Default = enabled).

SYNTAX `int LSX_EnableCommandRetry (int lLSID,
 BOOL bAValue);`

TANGO CMD -

PARAMETERS **bAValue:** TRUE = in case of errors, the TANGO DLL repeats sending certain command (especially in case of WaitForAxisStop)
 FALSE = disable repeated sending

EXAMPLE `LSX_EnableCommandRetry(Tango1, FALSE);`

SetDllNumOfAxes

Manipulate the DLL-internal information about the available TANGO axes.

E.g., instructions sent from the DLL to the TANGO will be limited to the corresponding amount of axis parameters.

Avoid changing internal DLL states unless strictly required.

SYNTAX `int LSX_SetDllNumOfAxes (int lLSID,
 int lNumOfAxes);`

TANGO CMD -

PARAMETERS **lNumOfAxes:** 1, 2, 3 or 4

EXAMPLE `LSX_SetDllNumOfAxes(Tango1, 3); // Force the DLL to use 3 axes`

GetSwapZA

Read if the axis Z and A are swapped by the TANGO DLL (Z parameters redirected to A and vice versa).

SYNTAX `int LSX_GetSwapZA (int lLSID,
 BOOL *pbValue);`

TANGO CMD -

PARAMETERS **pbValue:** TRUE = Z and A are swapped,
 FALSE = not swapped (default)

EXAMPLE `BOOL bSwapped;
LSX_GetSwapZA(Tango1, &bSwapped); // Read the TANGO DLL Z-A swap
setting`

SetSwapZA

Set if the axis Z and A should be swapped by the TANGO DLL (Z parameters redirected to A and vice versa) or not.

SYNTAX `int LSX_SetSwapZA (int lLSID,
 BOOL bValue);`

TANGO CMD -

PARAMETERS **bValue:** TRUE = swap Z and A,
 FALSE = not swapped (default)

EXAMPLE `LSX_SetSwapZA(Tango1, TRUE); // swap Z and A`

FlushBuffer

Clear the communication input buffer.

Can be used in error situations to remove remaining feedback messages from the input buffer.

SYNTAX `int LSX_FlushBuffer (int lLSID,
 int lAValue);`

TANGO CMD -

PARAMETERS **lAValue:** not used, can be set to 0

EXAMPLE `LSX_FlushBuffer(Tango1, 0);`

GetDLLVersionString

Get DLL version string.

SYNTAX `int LSX_GetDLLVersionString (int lLSID,
 char *pcVers,
 int lMaxLen);`

TANGO CMD -

PARAMETERS **pcVers** = Buffer, containing return message from DLL
 lMaxLen = Limits the max. number of characters to be copied into buffer

EXAMPLE `char cVersionString[128];
LSX_GetDLLVersionString(Tango1, cVersionString, 127);
// Example reply: "DLL64 Version 1.403, Oct 12, 2021, 12:34:33"`

SendString

SendString is the main and most flexible way for communicating with the TANGO.

ASCII commands can be sent and/or received, providing access to all instructions of the TANGO Instruction Set.

Different use cases are possible:

a) just sending an instruction, b) sending and receiving, or c) receiving only

- **For just sending (a)**, *ReadLine* must be FALSE, *Ret*, *MaxLen* and *TimeOut* then are don't care and can be NULL and 0.
- **For send+receive (b)**, *ReadLine* must be TRUE and *Ret*, *MaxLen* and *TimeOut* provided. **The timeout should be greater than 0, e.g. 100** to avoid sporadic truncation of the received text. *TimeOut* = 0 might only make sense if it is used for e.g. a Terminal function, where *SendString* is called in a constant interval to send and read whatever is there or not (without blocking). For normal use, timeout must be set to ensure a complete receive. Usually 100ms will work, maybe large returns require more.
- **Receive only (c)** might make sense in Terminal applications for a constant listener, or in cases where a *SendString* forced several requests at once and they must be read (because a *SendString* can send several instructions but can only receive one until the first '\r').

SYNTAX

```
int LSX_SendString (int    lLSID,  
                    char  *pcStr,  
                    char  *pcRet,  
                    int    lMaxLen,  
                    BOOL   bReadLine,  
                    int    lTimeOut);
```

TANGO CMD ?ver

PARAMETERS

pcStr	Zero-terminated string, which is to be sent to controller. The zero-terminated string must end with a carriage return (\r).
pcRet	Buffer, for receiving the return message from the TANGO, if <i>ReadLine</i> = TRUE Or zero (NULL), in case <i>ReadLine</i> = FALSE
lMaxLen	Max. number of characters allowed to be copied into buffer usually the [buffer length -1] or anything less
bReadLine	TRUE = read return message from TANGO FALSE = don't wait for return message
lTimeOut	Max. waiting period for return message [ms] A timeout of 0 would only read what is already in the input buffer, and incoming characters of a request might be not included. A good timeout value might be 100ms or more, depending on the requested data.

EXAMPLE

```
LSX_SendString(Tango1, "?version\r", pcVer, 256, TRUE, 250);  
// Read version number, allow max. 256 characters, 1/4 Second Timeout  
LSX_SendString(Tango1, "!speed 10.5\r", NULL, 0, FALSE, 0);  
// just send, start speed move for X-axis  
LSX_SendString(Tango1, NULL, pcVer, 256, TRUE, 250);  
// just read, wait 250ms if a reply arrives
```


SendStringPosCmd

Send a move command to the TANGO as a string, and wait for return message.

The parameters allow options of wait / do not wait, return the reply or not required (the reply string might be of interest in case of @, E, T, A, D, S ... was returned by the move)

With ReadLine TRUE, the function always waits until a reply was sent from the TANGO.

And if a return buffer is specified, the reply is copied into this buffer, else not.

If autostatus is set to 0, no reply will be sent by the TANGO, and the wait will timeout.

SYNTAX

```
int LSX_SendStringPosCmd (int    lLSID,
                          char *pcStr,
                          char *pcRet,
                          int    lMaxLen,
                          BOOL   bReadLine,
                          int    lTimeout);
```

TANGO CMD -

PARAMETERS

pcStr = Zero-terminated ASCII string, which is to be sent to the controller
The last character must be an "\r" (the CR character)

pcRet = Buffer, containing return message from TANGO, in case ReadLine
= TRUE
or ZERO (NULL), in case the autostatus "@@@" reply string is not
required

lMaxLen = Max. amount of characters allowed copied into pcRet buffer

bReadLine = TRUE = wait for return message (@@@ reply) from TANGO
= FALSE = don't wait for return message / move complete

lTimeout = Max. waiting period for return message [ms]

EXAMPLE

```
char reply_text[16];
LSX_SetAutoStatus(Tango1, 1); // Ensure the TANGO will reply on the
move (@@@)
LSX_SendStringPosCmd((Tango1, "!moa 1.5\r", &reply_text[0], 16, TRUE,
10000);
LSX_SendStringPosCmd(Tango1, "!mor z -0.05\r", NULL, 0, TRUE, 2000);
LSX_SendStringPosCmd(Tango1, "!cal x\r", &reply_text[0], 16, TRUE,
60000);
```

SetAbortFlag

Set flag so that communication with TANGO is cut off.

A function, which when calling `LSX_SetAbortFlag` is still waiting for return message from controller (e.g. drive commands), then returns with an error message. The use of this function especially makes sense for programs with message processing routines or with multiple threads, in case, for example, a drive movement shall be stopped quickly.

SYNTAX `int LSX_SetAbortFlag (int llsid);`

TANGO CMD -

PARAMETERS -

EXAMPLE `LSX_SetAbortFlag(Tango1);`
 `LSX_StopAxes(Tango1);`
 // closes communication with TANGO and sends stop command for all axes

4.3. Controller Information

GetSerialNr

Reads out the TANGO serial number.

```
SYNTAX      int LSX_GetSerialNr (int    lLSID,
                                     char *pcSerialNr,
                                     int    lMaxLen);
```

TANGO CMD ?readsn

PARAMETERS	pcSerialNr: Pointer to a buffer, in which the serial number will be returned
	IMaxLen: Limits the max. number of characters to be copied into buffer

```
EXAMPLE char TangoSN[16]; // The SN consists of 9 ASCII characters (0-9, A-Z)
LSX_GetSerialNr(Tango1, TangoSN, 15); // Example reply: 190103001
// 190103001 = 19 = YY, 01 = WW, 0 = Controller Type, 3 = 3Axes max.,
001 Index
```

GetTangoVersion

Get TANGO version string.

Read the TANGO Controller Version information as ASCII text.

```
SYNTAX      int LSX_GetTangoVersion (int    lLSID,
                                           char *pcVers,
                                           int    lMaxLen);
```

TANGO CMD ?version

PARAMETERS	pcVers: Pointer to the char buffer, in which the TANGO version text is returned
-------------------	--

IMaxLen: Limits the max. number of characters to be copied into buffer

```
EXAMPLE    char cVersionString[128];
           LSX_GetTangoVersion (Tango1, cVersionString, 127);
           // Example reply: "TANGO-Desktop, Version 1.73, Mar 11 2021, 13:28:26"
```

GetVersionStr

Returns the backward-compatible firmware, axis and motorcurrent information.

```
SYNTAX      int Lsx_GetVersionStr (int lLSID,
                                     char *pcVers,
                                     int lMaxLen);
```

TANGO CMD ?ver

PARAMETERS	pcVers: Pointer to the char buffer, in which the TANGO version text is returned
	IMaxLen: Limits the max. number of characters to be copied into buffer

```
EXAMPLE      LSX_GetVersionStr(Tango1, pcVers, 64); // retrieve compatible version
               information
```

GetVersionStrDet

Retrieves detailed configuration of TANGO as decimal ASCII digits.

```
SYNTAX      int LSX_GetVersionStrDet (int    lLSID,
                                           char *pcVersDet,
                                           int    lMaxLen);
```

TANGO CMD ?det

PARAMETERS	pcVersDet: Pointer to a buffer, in which the string will be returned
	IMaxLen: Limits the max. number of characters to be copied into buffer

```
EXAMPLE      LSX_GetVersionStrDet(Tango1, pcVersDet, 16); // retrieve detailed
               configuration
```

GetVersionStrInfo

Retrieves optional internal information on the controller version.

```
SYNTAX      int LSX_GetVersionStrInfo (int    lLSID,  
                                           char *pcVersInfo,  
                                           int     lMaxLen);
```

TANGO CMD ?iver

PARAMETERS	pcVersInfo: Pointer to a buffer, in which the string will be returned
	IMaxLen: Limits the max. number of characters to be copied into buffer

EXAMPLE `LSX_GetVersionStrInfo(Tango1, pcVersInfo, 16);`

GetStageSN

Retrieves optional internal information on the stage serial number.

```
SYNTAX      int LSX_GetStageSN (int   lLSID,
                                char *pcSN,
                                int   lMaxLen);
```

TANGO CMD ?stagesn

PARAMETERS	pcSN:	Pointer to a buffer, in which the string will be returned
	IMaxLen:	Limits the max. number of characters to be copied into buffer

EXAMPLE `LSX_GetStageSN(Tango1, pcSN, 16);`

4.4. Status Requests

GetError

Readout the current error state of the controller.

SYNTAX	<pre>int LSX_GetError (int lLSID, int *plErrorCode);</pre>
TANGO CMD	?err
PARAMETERS	plErrorCode: Error number (as described in chapter 9.1)
EXAMPLE	<pre>LSX_GetError(Tango1, &ErrorCode);</pre>

GetErrorString

Retrieves ASCII text explanation of the here specified error number.
TANGO errors 0...255 can be requested as well as DLL error codes >= 4001.

SYNTAX	<pre>int LSX_GetErrorString (int lLSID, int lError, char *pcErrorString, int lMaxLen);</pre>
TANGO CMD	-
PARAMETERS	lError: Error number of which the explanation shall be returned 0..255, 4001... pcErrorString: Character array pointer to receive the text lMaxLen: Limits the max. number of characters to be copied into the array
EXAMPLE	<pre>LSX_GetErrorString(Tango1, 29, &text_array[0], 64); // read explanation of error 29</pre>

GetPos

Retrieves current position of all axes. Also refer to [SetEncoderPosition](#).

SYNTAX	<pre>int LSX_GetPos (int lLSID, double *pdX, double *pdY, double *pdZ, double *pdA);</pre>
TANGO CMD	?pos
PARAMETERS	pdX...pdA: Axis position values
EXAMPLE	<pre>LSX_GetPos(Tango1, &X, &Y, &Z, &A);</pre>

GetPosEx

Retrieves encoder or motor positions of all axes.

If an axis is not available, 0.0 is returned.

SYNTAX

```
int LSX_GetPosEx (int      lLSID,
                  double *pdX,
                  double *pdY,
                  double *pdZ,
                  double *pdA,
                  BOOL     bEncoder);
```

TANGO CMD !encpos, ?pos

PARAMETERS

pdX...pdA: Position parameter

bEncoder TRUE = Provide encoder positions *

 FALSE = Provide motor position values

 * when no encoder available, TRUE returns the motor pos.

EXAMPLE

```
LSX_GetPosEx(Tango1, &X, &Y, &Z, &A, TRUE);
```

GetPosSingleAxis

Retrieves current position of a single axis.

If the motor or encoder position is returned depends on [SetEncoderPosition](#).

If the axis is not available, 0.0 is returned.

SYNTAX

```
int LSX_GetPosSingleAxis (int      lLSID,
                          int      lAxis,
                          double *pdPos);
```

TANGO CMD ?pos x,y,z,a

PARAMETERS

lAxis: Axis of which the position parameters shall be retrieved from,
 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)

pdPos: Positions

EXAMPLE

```
LSX_GetPosSingleAxis(Tango1, 2, &Pos); // retrieves position of Y-Axis
```

SetPos

Set position.

SYNTAX

```
int LSX_SetPos (int      lLSID,
                double   dX,
                double   dY,
                double   dZ,
                double   dA);
```

TANGO CMD !pos

PARAMETERS

dX...dA: Position within min./max. travel range, depends on dimension

EXAMPLE

```
LSX_SetPos(Tango1, 10, 10, 0, 0); // Set current position to this values
```

ClearPos

Sets current position and internal position counter to 0.

This function is needed for endless axes, as controller can only process $\pm 1,000$ motor revolutions within its parameters.

This instruction will be ignored for axes with encoders. In such case, !zero (x,y,z,a) must be sent.

SYNTAX

```
int LSX_ClearPos (int lLSID,  
                  int lFlags);
```

TANGO CMD !clearpos

PARAMETERS	IFlags:	Bit mask Bit 0=X, Bit 1=Y, Bit 2=Z, Bit 3=A Bit 0 = 1 = position of X-Axis is set to zero. Bit 1 = 0 = function is not executed for Y-Axis.
-------------------	----------------	--

GetStatus

Retrieves current status of the controller.

```
SYNTAX          int LSX_GetStatus (int    lLSID,
                                     char  *pcStat,
                                     int    lMaxLen);
```

TANGO CMD ?status

PARAMETERS	pcStat:	Pointer to a buffer, in which the status string will be returned
	IMaxLen:	Limits the max. number of characters to be copied into buffer

EXAMPLE `LSX_GetStatus(Tango1, &Stat, 16);`

GetStatusAxis

Retrieves current status of the axes.

Only the character M indicates a moving axis. At all other characters, the axis is stopped/idle.

```
SYNTAX      int LSX_GetStatusAxis (int    lLSID,
                                     char  *pcStatusAxisStr,
                                     int    lMaxLen);
```

TANGO CMD ?statusaxis

PARAMETERS	pcStatusAxisStr:	Pointer to a buffer in which status string will be returned
	IMaxLen:	Limits the max. number of characters to be copied into buffer
		e.g.: @ -- M -- J -- C -- S -- A -- D -- U -- T
		@ = Axis stands still
		M = Axis is in motion
		- = Axis is not enabled
		J = Joystick switched on
		C = Axis is in closed loop
		A = Return message after calibration (cal)
		E = Error when calibrating (limit switch not cleared correctly)
		D = Return message after measuring stage travel range (rm)
		U = Setup mode
		T = Timeout

EXAMPLE `LSX_GetStatusAxis(Tango1, &StatusAxisStr, 16);`

GetStatusLimit

Retrieves current status of software limits of each axis.

```
SYNTAX      int LSX_GetStatusLimit (int    lLSID,
                                         char *pcLimit,
                                         int    lMaxLen);
```

TANGO CMD ?statuslimit

PARAMETERS	
pcLimit:	Pointer to a buffer, in which the status of the axes will be returned e.g.: AAA-DD-- LLLL A = Axis has been calibrated (cal) D = Stage travel range has been measured (rm) L = Software limit has been set (lim) - = Limit not yet applied

IMaxLen: The max. number of characters that can be copied into the buffer

EXAMPLE `LSX_GetStatusLimit(Tango1, &Limit, 32);`

GetStA

Read the detailed axis states (sta).

Returns all states in which the axis can be as a set of 32 individual flags.

For more details, refer to the sta description of the TANGO Instruction Set and the corresponding TANGO firmware version.

```
00000001 !axis is set to 0 or 1 (motor current is on)
00000002 !axis is set to 1      (enabled)
00000004 motor power amplifier is on
00000008 motor power amplifier error

00000010 corresponds to statusaxis 'M' state of the axis
00000020 the axis travels due to HDI deflection (e.g.joystick)
00000040 cal is running
00000080 rm  is running

00000100 cal already executed ('A' in statuslimit)
00000200 rm  already executed ('D' in statuslimit)
00000400 lower limit switch E0 actuated (1 in readsw)
00000800 upper limit switch EE actuated (1 in readsw)

00001000 axis move waits for snapshot signal
00002000 calrequired prevents axis move, no cal/rm yet
00004000 1D position correction active
00008000 2D position correction active (@ Z reply: 2D+z)

00010000 encoder is active
00020000 encoder was activated, even if currently disabled
00040000 reserved
00080000 encoder error (encerr)

00100000 closed loop is on
00200000 closed loop is active, regulating
00400000 closed loop is in target window (set by twi)
00800000 closed loop is in lock-in range (set by ctrs)

01000000 stop signal is active
02000000 HDI is enabled for this axis (joy+joydir)
04000000 Thermal compensation temperature is updated, no error
08000000 Thermal compensation is applied, was activated by cal

10000000 Macro execution (macro is running)      2nd gen. TANGOs
20000000 Cal Learn data for encoder (callrnpos) Firmw. ≥ 1.782
40000000 Cal Learn data for motor  (callrnposmot) Fw. ≥ 1.782
80000000 reserved
```

Example: sta x returns a hex number for the x axis state flags:

```
02030307 --> axis is not traveling, no closed loop, no errors
| | | |
| | | +- axis is on
| | +--- cal and rm are executed
| +----- encoder is active (and was/is active)
+----- HDI is enabled (joy+joydir)
```

```
SYNTAX      int LSX_GetStA (int  lLSID,
                           int  *plStaX,
                           int  *plStaY,
                           int  *plStaZ,
                           int  *plStaA);
```

TANGO CMD -

PARAMETERS **plStaX...plStaA:** Pointers to integer, in which the state flags of the axes are returned

EXAMPLE `LSX_GetStA(Tango1, &lStaX, &lStaY, &lStaZ, &lStaA);`

SetAutoStatus

Sets the Auto-Status mode.

Please note:

AutoStatus mode should not be changed, as TANGO DLL sets correct mode for travel commands etc. (except the [SendStringPosCmd](#), where AutoStatus 1 is required, if the wait for reply option is used).

SYNTAX

```
int LSX_SetAutoStatus (int lLSID,  
                        int lValue);
```

TANGO CMD !autostatus

PARAMETER	Value:
	AutoStatus mode:
	0 = Controller sends no status
	1 = Controller automatically sends „Position reached“ messages (the @@@, default)
	2 = Controller automatically sends „Position reached“ and status messages
	This mode might cause false behaviour of the TANGO DLL.
	3 = There is only one carriage return sent for „Position reached“

EXAMPLE `LSX_SetAutoStatus(Tango1, 1);`

GetAutoStatus

Reads the current Auto-Status mode.

SYNTAX

```
int LSX_GetAutoStatus (int lLSID,  
                        int *plStatus);
```

PARAMETER	
plStatus:	Status: Pointer to integer, in which the current setting of Auto-Status will be returned 0 = Controller sends no status 1 = Controller automatically sends „Position reached“ messages 2 = Controller automatically sends „Position reached“ and status messages 3 = There is only one carriage return sent for „Position reached“

TANGO CMD -

EXAMPLE `LSX_GetAutoStatus(Tango1, &autostatus);`

IsVel

Read the actual velocities at which the axes are currently travelling.

Unlike '**?vel**' or '**?speed**' this instruction returns the currently travelled (true) speed of the axes, even when controlled by an HDI device.

SYNTAX `int LSX_IsVel (int lLSID,
 double *pdX,
 double *pdY,
 double *pdZ,
 double *pdA);`

TANGO CMD isvel

PARAMETERS **pdX...pdA:** actual axes velocities in [mm/s]

EXAMPLE `double vx, vy, vz, va;
LSX_IsVel(Tango1, &vx, &vy, &vz, &va);`

IsVelSingleAxis

Read the actual velocity at which an axis is currently travelling.

Unlike '**?vel**' or '**?speed**' this instruction returns the currently travelled (true) speed of the axes, even when controlled by an HDI device.

SYNTAX `int LSX_IsVelSingleAxis (int lLSID,
 int lAxis,
 double *pdVel);`

TANGO CMD isvel x,y,z,a

PARAMETERS **lAxis:** 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
 pdVel: actual axis velocity in [mm/s]

EXAMPLE `LSX_IsVelSingleAxis(Tango1, 2, &vel); // returns actual velocity of y
axis`

4.5. Settings

GetPowerAmplifier

Retrieves the amplifier states, on or off.

SYNTAX `int LSX_GetPowerAmplifier (int llsid,
 BOOL *pbAmplifier);`

TANGO CMD `?pa`

PARAMETERS **pbAmplifier:** TRUE = Amplifiers are switched on
 FALSE = Amplifiers are switched off

EXAMPLE `LSX_GetPowerAmplifier(Tango1, &Amplifier);`

SetPowerAmplifier

Switch amplifier on / off.

SYNTAX `int LSX_SetPowerAmplifier (int llsid,
 BOOL bAmplifier);`

TANGO CMD `!pa`

PARAMETERS **bAmplifier:** TRUE = Switch amplifiers on
 FALSE = Switch amplifiers off

EXAMPLE `LSX_SetPowerAmplifier(Tango1, TRUE); // switches amplifiers on`

GetActiveAxes

Retrieves the axis enable states.

SYNTAX `int LSX_GetActiveAxes (int llsid,
 int *plFlags);`

TANGO CMD `?axis`

PARAMETERS **plFlags:** 32-Bit Integer. After calling this function the axis bitmask is returned
 in Bits 0-4
 Bit 0 = X, Bit 1 = Y, Bit 2 = Z, Bit 3 = A / 1=axis is on, 0 = axis off or
 disabled

EXAMPLE `LSX_GetActiveAxes(Tango1, &Flags);
if (Flags & 0x01) ...; // Flags Bit 0 = 1 = X-Axis is on
if ((Flags & 0x04) == 0) ...; // Flags Bit 2 = 0 = Z-Axis is off
or disabled`

SetActiveAxes

Enable or disable axes.

SYNTAX	<code>int LSX_SetActiveAxes (int lLSID, int lFlags);</code>
TANGO CMD	<code>!axis</code>
PARAMETERS	lFlags: Bit mask, bits 0 to 3 represent axes X (0x01) to A (0x08) Bit 0 = 1 = X-Axis enabled, Bit 1 = 2 = Y-Axis enabled Bit 2 = 4 = Z-Axis enabled, Bit 3 = 8 = A-Axis enabled
EXAMPLE	<code>LSX_SetActiveAxes(Tango1, 3); // X- and Y-Axes are enabled (Bits 0 and 1 set), // Z-Axis and A-Axis switched off (Bit 2 = 0, Bit 3 = 0)</code>

GetAxisDirection

Retrieves axis directions.

SYNTAX	<code>int LSX_GetAxisDirection (int lLSID, int *plXD, int *plYD, int *plZD, int *plAD);</code>
TANGO CMD	<code>?axisdir</code>
PARAMETERS	plXD...plAD: 32-Bit Integers 0 = normal turning direction 1 = reversed turning direction
EXAMPLE	<code>LSX_GetAxisDirection(Tango1, &XD, &YD,&ZD,&AD);</code>

SetAxisDirection

Set axis directions.

SYNTAX	<code>int LSX_SetAxisDirection (int lLSID, int lXD, int lYD, int lZD, int lAD);</code>
TANGO CMD	<code>!axisdir</code>
PARAMETERS	lXD...lAD: 32-Bit Integers 0 = normal motor turning direction 1 = reverse reversed motor turning direction
EXAMPLE	<code>LSX_SetAxisDirection(Tango1, 1, 0, 0, 0); // Set direction of X-Axis to reversed (1), other axes not reversed</code>

SetRMOffset

Sets RM position offset of axes.

The axis stops this amount before the hardware RM endswitch.

```
SYNTAX      int  LSX_SetRMOffset (int    lLSID,
                                     double dX,
                                     double dY,
                                     double dZ,
                                     double dA);
```

TANGO CMD !rmoffset

PARAMETERS **dX...dA:** typically 0-5 [mm]

```
EXAMPLE      LSX_SetRMOffset(Tango1, 1, 1, 1, 1);
              // limit positions of axes are each moved for 1mm (at dimension 2 2 2 2)
              towards stage center
```

GetCalibBackSpeed

Retrieves revolving speed at which axes are driven from limit switches when calibrating.

Speed is equivalent to issued value * 0.01 rev/sec.

```
SYNTAX      int LSX_GetCalibBackSpeed (int lLSID,
                                           int *plSpeed);
```

TANGO CMD ?calbspeed

PARAMETERS **plSpeed:** Speed value in 1/100 revolutions/second

EXAMPLE `LSX_GetCalibBackSpeed(Tango1, &lSpeed);`

SetCalibBackSpeed

Sets revolving speed at which axes are driven from limit switches when calibrating.

Speed is equivalent to issued value * 0.01 rev/sec.

```
SYNTAX      int LSX_SetCalibBackSpeed (int 1LSID,
                                             int 1Speed);
```

TANGO CMD !calbspeed

PARAMETERS	DESCRIPTION
ISpeed:	Speed value in 1/100 revolutions/second (within parameters of 1 to 100)

```
EXAMPLE      LSX_SetCalibBackSpeed(Tango1, 10);  
              // when calibrating, limit switches are left at 0.1 rev/sec
```

GetCalibrateDir

Retrieves calibrating direction.

```
SYNTAX      int LSX_GetCalibrateDir (int 1LSID,
                                         int *p1XD,
                                         int *p1YD,
                                         int *p1ZD,
                                         int *p1AD);
```

TANGO CMD ?caldir

PARAMETERS	plXD...plAD: 32-Bit Integer 0 = normal calibration direction 1 = (reserved, don't use!) 2, ... reserved for center reference modes, refer to TANGO Instruction Set
------------	---

EXAMPLE `LSX_GetCalibrateDir(Tango1, &XD, &YD,&ZD,&AD);`

SetCalibrateDir

Set calibrating direction.

```
SYNTAX          int LSX_SetCalibrateDir (int 1LSID,
                                                int 1XD,
                                                int 1YD,
                                                int 1ZD,
                                                int 1AD);
```

TANGO CMD !caldir

PARAMETERS	IXD...IAD:	32-Bit Integer 0 = normal calibration direction 1 = (reserved, don't use!) 2, ... reserved for center reference modes, refer to TANGO Instruction Set
-------------------	-------------------	---

EXAMPLE `LSX_(Tango1, 0, 0, 0, 0); // Set all axes to caldir = 0`

GetDimensions

Retrieves the applied measuring units of axes

SYNTAX

```
int LSX_GetDimensions (int  lLSID,
                        int  *pIXD,
                        int  *pIYD,
                        int  *pIZD,
                        int  *pIAD);
```

TANGO CMD ?dim

PARAMETERS **pIXD...pIAD:** Dimension units

- 0 = Microsteps
- 1 = μm
- 2 = mm
- 3 = Degree
- 4 = Revolutions
- 5 = cm
- 6 = m
- 7 = Inch
- 8 = mil (1/1000 Inch)
- 9 = position in mm and speed in mm/s (also the preferred setting)
- 10 = position in μm and speed in mm/s (behaves as dim 1 at a 1mm pitch)

EXAMPLE `LSX_GetDimensions(Tango1, &XD, &YD,&ZD,&AD);`

SetDimensions

Set measuring units of axes.

SYNTAX

```
int LSX_SetDimensions (int  lLSID,
                        int  lXD,
                        int  lYD,
                        int  lZD,
                        int  lAD);
```

TANGO CMD !dim

PARAMETERS **lXD...lAD:** Dimension units

- 0 Microsteps
- 1 = μm
- 2 = mm (Pre-set)
- 3 = Degree
- 4 = Revolutions
- 5 = cm
- 6 = m
- 7 = Inch
- 8 = mil (1/1000 Inch)
- 9 = position in mm and speed in mm/s
- 10 = position in μm and speed in mm/s (behaves as dim 1 at a 1mm pitch)

EXAMPLE `LSX_SetDimensions(Tango1, 3, 2, 2, 1); // X = degree, Y+Z = mm, A =  $\mu\text{m}$`

GetDimensionsSingleAxis new in 1.533

Read measuring unit (dimension) of a single axis. Single-axis variant of GetDimensions.

SYNTAX	<pre>int LSX_GetDimensionsSingleAxis (int lLSID, int lAxis, int *plDimension);</pre>
TANGO CMD	?dim x,y,z,a
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A plDimension: measuring unit code
EXAMPLE	<pre>LSX_GetDimensionsSingleAxis(Tango1, 1, &lDimension);</pre>

SetDimensionsSingleAxis new in 1.533

Set measuring unit (dimension) of a single axis. Single-axis variant of SetDimensions.

SYNTAX	<pre>int LSX_SetDimensionsSingleAxis (int lLSID, int lAxis, int lDimension);</pre>
TANGO CMD	<pre>!dim x,y,z,a</pre>
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A lDimension: measuring unit code
EXAMPLE	<pre>LSX_SetDimensionsSingleAxis(Tango1, 1, 2);</pre>

GetResolution

Retrieves the applied number of "digits after the millimetre".
This command is used for [dimensions](#) 1, 2, 9 or 10 (mm and μm).
The TANGO default is "4 digits after the millimetre" (0.1 μm resolution).
The TANGO transmits (replies) Position values with this resolution to the DLL.

SYNTAX	<code>int LSX_GetResolution (int llsid, int *plValue);</code>
TANGO CMD	?resolution
PARAMETERS	plValue: Resolution units 3 = 1 µm resolution 4 = 0.1 µm resolution (Default) 5 = 10 nm resolution 6 = 1 nm resolution
EXAMPLE	<code>LSX_GetResolution(<i>Tango1</i>, &resolution);</code>

SetResolution

Sets the applied number of "digits after the millimetre".

This command is used for [dimensions](#) 1, 2, 9 or 10 (mm and μm).

The TANGO default is "4 digits after the millimetre" (1/10 μ m resolution).

The TANGO transmits (replies) Position values with this resolution to the DLL.

Specify 5 (=10nm) or 6 (=1nm) digits to get higher position resolution from TANGO.

SYNTAX

```
int LSX_SetResolution (int lLSID,  
                       int lValue);
```

TANGO CMD !resolution

PARAMETERS	Value:	Resolution units
	3 =	1 μm resolution
	4 =	0.1 μm resolution (Default)
	5 =	10 nm resolution
	6 =	1 nm resolution

EXAMPLE `LSX_SetResolution(Tango1, 5);` // set 5 digits after the decimal point
for all axes

GetPitch

Retrieves lead screw pitch.

```
SYNTAX          int LSX_GetPitch (int      lLSID,
                                double *pdX,
                                double *pdY,
                                double *pdZ,
                                double *pdA);
```

TANGO CMD ?pitch

PARAMETERS **pdX...pdA:** Lead screw pitch [mm]

EXAMPLE `LSX_GetPitch(Tango1, &X, &Y, &Z, &A);`

SetPitch

Sets the lead screw pitch.

If a Märzhäuser stage or axis is used, the pitch of the axes is usually pre-defined and does not need to be set.

```
SYNTAX      int L$X_SetPitch (int    l$SID,  
                                double dX,  
                                double dY,  
                                double dZ,  
                                double dA);
```

TANGO CMD !pitch

PARAMETERS **dX...dA:** 0.0001 to 100 [mm per motor revolution]

EXAMPLE `LSX_SetPitch(Tango1, 4, 4, 1, 2);` // Set pitch of X+Y to 4mm, Z to 1mm, A to 2mm

GetPitchSingleAxis new in 1.533

Reads the lead screw pitch of a single axis. Single-axis variant of GetPitch. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

```
SYNTAX      int LSX_GetPitchSingleAxis (int    lLSID,
                                           int    lAxis,
                                           double *pdPitch);
```

TANGO CMD ?pitch x,y,z,a

PARAMETERS

I	Axis:	1=X, 2=Y, 3=Z, 4=A
pd	Pitch:	lead screw pitch [mm]

EXAMPLE `LSX_GetPitchSingleAxis(Tango1, 1, &dPitch);`

SetPitchSingleAxis new in 1.533

Sets the lead screw pitch of a single axis. Single-axis variant of SetPitch.

[illegible]

TANGO CMD !pitch x,y,z,a

PARAMETERS

I Axis:	1=X, 2=Y, 3=Z, 4=A
d Pitch:	lead screw pitch [mm]

EXAMPLE `LSX_SetPitchSingleAxis(Tango1, 1, 4.0);`

GetGear

Retrieves the gear ratio.

SYNTAX `int LSX_GetGear (int lLSID,
 double *pdX,
 double *pdY,
 double *pdZ,
 double *pdA);`

TANGO CMD `?gear`

PARAMETERS **pdX...pdA:** Gear ratio values

EXAMPLE `LSX_GetGear(Tango1, &X, &Y, &Z, &A);`

SetGear

Sets the gear ratio.

If a Märzhäuser stage or axis is used, the gear of the axes X+Y is usually pre-defined and does not need to be set. The default for most applications is 1.

SYNTAX `int LSX_SetGear (int lLSID,
 double dX,
 double dY,
 double dZ,
 double dA);`

TANGO CMD `!gear`

PARAMETERS **dX...dA:** 0.01 – 1000, default = 1

EXAMPLE `LSX_SetGear(Tango1, 4.0, 2.0, 1.0, 1.0);
 // programs gear ratios ¼ for Z, ½ for Y and 1/1 for X and A`

GetGearSingleAxis new in 1.533

Reads the gear ratio of a single axis. Single-axis variant of GetGear. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

SYNTAX `int LSX_GetGearSingleAxis (int lLSID,
 int lAxis,
 double *pdGear);`

TANGO CMD `?gear x,y,z,a`

PARAMETERS **lAxis:** 1=X, 2=Y, 3=Z, 4=A
 pdGear: gear ratio

EXAMPLE `LSX_GetGearSingleAxis(Tango1, 1, &dGear);`

SetGearSingleAxis new in 1.533

Sets the gear ratio of a single axis. Single-axis variant of SetGear.

```
SYNTAX      int LSX_SetGearSingleAxis (int    lLSID,
                                           int    lAxis,
                                           double dGear);
```

TANGO CMD **!gear x,y,z,a**

PARAMETERS

IAxis:	1=X, 2=Y, 3=Z, 4=A
dGear:	gear ratio

EXAMPLE `LSX_SetGearSingleAxis(Tango1, 1, 1.0);`

GetMotorSteps

Retrieves the number of motor steps.

```
SYNTAX      int LSX_GetMotorSteps (int  lLSID,
                                     int *lX,
                                     int *lY,
                                     int *lZ,
                                     int *lA);
```

TANGO CMD ?motorsteps

PARAMETERS	IX...IA:	Number of motor steps
------------	-----------------	-----------------------

EXAMPLE `LSX_GetMotorSteps(Tango1, &X, &Y, &Z, &A);`

SetMotorSteps

Sets the number of motor steps. Default 200 for 1.8° (50 pole pairs) stepper motors.

```
SYNTAX      int L5X_SetMotorSteps (int lLSID,
                                     int lX,
                                     int lY,
                                     int lZ,
                                     int lA);
```

TANGO CMD !motorsteps

PARAMETERS **IX...IA:** Motor steps X, Y, Z and A-Axis

```
EXAMPLE      LSX_SetMotorSteps(Tango1, 200, 200, 400, 24);
               // set X, Y to default 200, Z to 400 and A to 24 steps motor type
               (1.8°, 0.9° and 15° mot.)
```

GetMotorStepsSingleAxis new in 1.533

Reads the number of motor steps of a single axis. Single-axis variant of GetMotorSteps.

[illegible]

TANGO CMD ?motorsteps x,y,z,a

PARAMETERS

lAxis:	1=X, 2=Y, 3=Z, 4=A
plMotorSteps:	motor steps per revolution

EXAMPLE `LSX_GetMotorStepsSingleAxis(Tango1, 1, &lMotorSteps);`

SetMotorStepsSingleAxis new in 1.533

Sets the number of motor steps of a single axis. Single-axis variant of SetMotorSteps.

[illegible]

TANGO CMD !motorsteps x,y,z,a

PARAMETERS

IAxis:	1=X, 2=Y, 3=Z, 4=A
IMotorSteps:	motor steps per revolution

EXAMPLE `LSX_SetMotorStepsSingleAxis(Tango1, 1, 200);`

GetMotorCurrent

Reads the motor current that will be forced to the motor.

```
SYNTAX      int LSX_GetMotorCurrent (int      lLSID,
                                           double *pdX,
                                           double *pdY,
                                           double *pdZ,
                                           double *pdA);
```

TANGO CMD ?cur

PARAMETERS **pdX...pdA:** Electrical motor currents in [A]

EXAMPLE `LSX_GetMotorCurrent(Tango1, &X, &Y, &Z, &A);`

SetMotorCurrent

Sets the current of motor.

```
SYNTAX      int  LSX_SetMotorCurrent (int    lLSID,
                                           double dX,
                                           double dY,
                                           double dZ,
                                           double dA);
```

TANGO CMD !cur

PARAMETERS	DESCRIPTION
dX...dA:	Motor current X, Y, Z and A-Axis in [A]

```
EXAMPLE      LSX_SetMotorCurrent(Tango1, 1.0, 1.0, 0.8, 0.8);  
              // motor current X- and Y-Axis 1 Ampere; Z- and A-Axis 0.8 Ampere
```

GetMotorCurrentSingleAxis new in 1.533

Reads the motor current of a single axis. Single-axis variant of GetMotorCurrent.

[illegible]

TANGO CMD ?cur x,y,z,a

PARAMETERS

I	Axis:	1=X, 2=Y, 3=Z, 4=A
pdCurrent:	motor current [A]	

EXAMPLE `LSX_GetMotorCurrentSingleAxis(Tango1, 1, &dCurrent);`

SetMotorCurrentSingleAxis new in 1.533

Sets the motor current of a single axis. Single-axis variant of SetMotorCurrent.

[illegible]

TANGO CMD !cur x,y,z,a

PARAMETERS

I Axis:	1=X, 2=Y, 3=Z, 4=A
d Current:	motor current [A]

EXAMPLE `LSX_SetMotorCurrentSingleAxis(Tango1, 1, 1.0);`

GetReduction

Reads the motor current reduction factor for idle axes.

Info: A reduction of 0.7 (to 70%) will reduce the power and produced heat by 50% and a reduction of 0.5 (50%) will reduce the power and heat of idle axes to about 25%.

SYNTAX `int LSX_GetReduction (int lLSID,
 double *pdX,
 double *pdY,
 double *pdZ,
 double *pdA);`

TANGO CMD ?reduction

PARAMETERS **pdX...pdA:** Electrical motor current reduction 0.00 ... 1.00 (= 0...100%)

EXAMPLE `LSX_GetReduction(Tango1, &X, &Y, &Z, &A);`

SetReduction

Sets the reduction factor of the motor current in idle state.

Info: A reduction of 0.7 (to 70%) will reduce the power and produced heat by 50% and a reduction of 0.5 (50%) will reduce the power and heat of idle axes to about 25%. If the reduction is set below 0.3 (< 30%), the closed loop will be disabled while applied.

SYNTAX `int LSX_SetReduction (int lLSID,
 double dX,
 double dY,
 double dZ,
 double dA);`

TANGO CMD !reduction

PARAMETERS **dX...dA:** Electrical motor current reduction 0.00 ... 1.00 (= 0...100%)

EXAMPLE `LSX_SetReduction(Tango1, 0.1, 0.7, 0.5, 0.5);
 // standby current X-Axis = 0.1*rated current, Y-Axis = 0.7*rated
 current, Z- and A-Axis = 0.5*rated current`

GetReductionSingleAxis new in 1.533

Reads the current reduction of a single axis. Single-axis variant of GetReduction.

SYNTAX `int LSX_GetReductionSingleAxis (int lLSID,
 int lAxis,
 double *pdReduction);`

TANGO CMD ?reduction x,y,z,a

PARAMETERS **lAxis:** 1=X, 2=Y, 3=Z, 4=A
 pdReduction: current reduction factor

EXAMPLE `LSX_GetReductionSingleAxis(Tango1, 1, &dReduction);`

SetReductionSingleAxis new in 1.533

Sets the current reduction of a single axis. Single-axis variant of SetReduction.

[illegible]

TANGO CMD !reduction x,y,z,a

PARAMETERS	IAxis:	1=X, 2=Y, 3=Z, 4=A
	dReduction:	current reduction factor

EXAMPLE `LSX_SetReductionSingleAxis(Tango1, 1, 1.0);`

GetCurrentDelay

Reads the time delay for motor current reduction.

```
SYNTAX      int LSX_GetCurrentDelay (int 1LSID,
                                         int *pIX,
                                         int *pIY,
                                         int *pIZ,
                                         int *pIA);
```

TANGO CMD ?curdelay

PARAMETERS **plX...plA:** Time delay [ms]

EXAMPLE `LSX_GetCurrentDelay(Tango1, &X, &Y,&Z,&A);`

SetCurrentDelay

Sets the time delay, after which the motor current reduction is applied.

```
SYNTAX      int LSX_SetCurrentDelay (int lLSID,
                                         int lX,
                                         int lY,
                                         int lZ,
                                         int lA);
```

TANGO CMD !curdelay

PARAMETERS	IX...IA:	0...65000 [ms] (A delay of 0 disables the current reduction = default)
-------------------	-----------------	--

EXAMPLE `LSX_SetCurrentDelay(Tango1, 100, 300, 1000, 0);`

GetCurrentDelaySingleAxis new in 1.533

Reads the current reduction delay of a single axis. Single-axis variant of GetCurrentDelay.

SYNTAX	<pre>int LSX_GetCurrentDelaySingleAxis (int lLSID, int lAxis, int *plCurrentDelay);</pre>
TANGO CMD	?curdelay x,y,z,a
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A plCurrentDelay: current reduction delay [ms]
EXAMPLE	<code>LSX_GetCurrentDelaySingleAxis(Tango1, 1, &lCurrentDelay);</code>

SetCurrentDelaySingleAxis new in 1.533

Sets the current reduction delay of a single axis. Single-axis variant of SetCurrentDelay.

SYNTAX	<pre>int LSX_SetCurrentDelaySingleAxis (int lLSID, int lAxis, int lCurrentDelay);</pre>
TANGO CMD	!curdelay x,y,z,a
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A lCurrentDelay: current reduction delay [ms]
EXAMPLE	<code>LSX_SetCurrentDelaySingleAxis(Tango1, 1, 0);</code>

GetSpeedPoti

Shows whether the speed potentiometer functionality is switched on or off.
Speed potentiometer shall not be used. It slows down the controller execution times and is not supported on all Tangos and firmware versions.

SYNTAX	<pre>int LSX_GetSpeedPoti (int lLSID, BOOL *pbSpePoti);</pre>
TANGO CMD	?pot
PARAMETER:	pbSpePoti: This flag shows whether potentiometer is switched on (1) or off (0)
EXAMPLE	<code>LSX_GetSpeedPoti(Tango1, &flag);</code>

SetSpeedPoti

Switches the Speed Potentiometer functionality on or off.

Speed potentiometer shall not be used. It slows down the controller execution times and is not supported on all Tangos and firmware versions.

SYNTAX `int LSX_SetSpeedPoti (int lLSID,
 BOOL bSpeedPoti);`

TANGO CMD `!pot`

PARAMETERS **bSpeedPoti** = FALSE = pre-set speed (velocity) is used as movement speed
 = TRUE = pre-set speed (velocity) can be reduced depending on
 the speed-potentiometer deflection

EXAMPLE `LSX_SetSpeedPoti(Tango1, TRUE); // switch potentiometer mode on`

GetStopPolarity

Reads the active polarity of the stop input signal.

SYNTAX `int LSX_GetStopPolarity (int lLSID,
 BOOL *pbHighActiv);`

TANGO CMD `?stoppol`

PARAMETERS **pbHighActiv:** TRUE = stop input is high active
 FALSE = stop input is low active

EXAMPLE `LSX_GetStopPolarity(Tango1, &HighActiv);`

SetStopPolarity

Sets the polarity for active stop input signal.

As the stop input has a pull up resistor to 5V, ensure that switches contact to ground. A normally open contact will require a low active setting while a normally closed contact requires the high active setting.

SYNTAX `int LSX_SetStopPolarity (int lLSID,
 BOOL bHighActiv);`

TANGO CMD `!stoppol`

PARAMETERS **bHighActiv:** TRUE = stop input high active
 FALSE = stop input low active

EXAMPLE `LSX_SetStopPolarity(Tango1, FALSE);
 // stop input is low active (e.g. normally open switch to ground)`

GetVel

Read the velocity of all axes.

SYNTAX `int LSX_GetVel (int lLSID,
 double *pdX,
 double *pdY,
 double *pdZ,
 double *pdA);`

TANGO CMD ?vel

PARAMETERS **pdX...pdA:** Velocity values [depends on dimension: rev/sec or mm/s]

EXAMPLE `LSX_GetVel(Tango1, &X, &Y, &Z, &A);`

SetVel

Sets the velocity of all axes.

SYNTAX `int LSX_SetVel (int lLSID,
 double dX,
 double dY,
 double dZ,
 double dA);`

TANGO CMD !vel

PARAMETERS **dX...dA:** > 0 ... max. speed [depends on dimension: rev/sec or mm/s]

EXAMPLE `LSX_SetVel(Tango1, 20.0, 15.0, 0.5, 10);`

GetVelSingleAxis new in 1.533

Reads the velocity of a single axis. Single-axis variant of GetVel. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

SYNTAX `int LSX_GetVelSingleAxis (int lLSID,
 int lAxis,
 double *pdVel);`

TANGO CMD ?vel x,y,z,a

PARAMETERS **lAxis:** 1=X, 2=Y, 3=Z, 4=A
 pdVel: velocity [mm/s]

EXAMPLE `LSX_GetVelSingleAxis(Tango1, 1, &dVel);`

SetVelSingleAxis

Sets the velocity of a single axis.

SYNTAX	<pre>int LSX_SetVelSingleAxis (int lLSID, int lAxis, double dVel);</pre>
TANGO CMD	<code>!vel x,y,z,a</code>
PARAMETERS	lAxis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes) dVel: >0 to max. speed [depends on dimension: rev/sec or mm/s]
EXAMPLE	<code>LSX_SetVelSingleAxis(Tango1, 2, 10.0); // sets speed of Y-Axis to 10 [rev/s or mm/s]</code>

GetSecVel

Reads the secure velocity of all axes.

The secure velocity limits the axis velocity to secvel until the travel range of the axis is known (calibration and range measure executed).

SYNTAX	<pre>int LSX_GetSecVel (int lLSID, double *pdX, double *pdY, double *pdZ, double *pdA);</pre>
TANGO CMD	<code>?secvel</code>
PARAMETERS	pdX...pdA: Velocity values [mm/s]
EXAMPLE	<code>LSX_GetSecVel(Tango1, &X, &Y, &Z, &A);</code>

SetSecVel

Sets the secure velocity of all axes.

The secure velocity limits the axis velocity to secvel until the travel range of the axis is known (calibration and range measure executed).
Default = 10mm/s, max. = 100mm/s.

SYNTAX	<pre>int LSX_SetSecVel (int lLSID, double dX, double dY, double dZ, double dA);</pre>
TANGO CMD	<code>!secvel</code>
PARAMETERS	dX...dA: >0 ... max. speed [mm/s]
EXAMPLE	<code>LSX_SetSecVel(Tango1, 20.0, 15.0, 0.5, 10);</code>

GetSecVelSingleAxis new in 1.533

Reads the secure velocity of a single axis. Single-axis variant of GetSecVel. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

[illegible]

TANGO CMD ?secvel x,y,z,a

PARAMETERS

lAxis:	1=X, 2=Y, 3=Z, 4=A
pdSecVel:	secure velocity [mm/s]

EXAMPLE `LSX_GetSecVelSingleAxis(Tango1, 1, &dSecVel);`

SetSecVelSingleAxis

Sets the secure velocity of a single axis.

The secure velocity limits the axis velocity to secel

until the travel range of the axis is known (calibration and range measure executed).

Default = 10mm/s, max. = 100mm/s.

```
SYNTAX      int LSX_SetSecVelSingleAxis (int    lLSID,
                                           int    lAxis,
                                           double dVel);
```

TANGO CMD !secvel x,y,z,a

PARAMETERS	IAxis:	1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
	dVel:	>0 ... max. speed [mm/s]

EXAMPLE `LSX_SetSecVelSingleAxis(Tango1, 2, 10.0);` // sets secure speed of Y-Axis to 10 mm/s

GetVelFac

Reads the velocity reduction factor of all axes.

A velocity factor which is multiplied to the velocity setting.

This factor should be left at the default of 1.0 and only used for applications where it is required.

Best case is trying to just set the velocity as required.

```
SYNTAX      int  LSX_GetVelFac (int      lLSID,
                                double *pdX,
                                double *pdY,
                                double *pdZ,
                                double *pdA);
```

TANGO CMD ?velfac

PARAMETERS **pdX...pdA:** Velocity factor, default = 1

EXAMPLE `LSX GetVelFac(Tango1, &X, &Y, &Z, &A);`

SetVelFac

Sets the velocity reduction factor.

A velocity factor which is multiplied to the velocity setting. Should be left at the default and only used for applications where it is required. Else just set !vel accordingly.

SYNTAX

```
int LSX_SetVelFac (int    lLSID,
                   double  dX,
                   double  dY,
                   double  dZ,
                   double  dA);
```

TANGO CMD !velfac

PARAMETERS **dX...dA:** Velocity reduction factor, within parameters 0.01 -- 1.00

EXAMPLE

```
LSX_SetVelFac(Tango1, 1, 1, 0.1, 0.1);
// reduces velocity of Z and A axes to 1/10 of nominal velocity
```

GetAccel

Reads the acceleration setting of all axes.

SYNTAX

```
int LSX_GetAccel (int    lLSID,
                  double  *pdX,
                  double  *pdY,
                  double  *pdZ,
                  double  *pdA);
```

TANGO CMD ?accel

PARAMETERS **pdX...pdA:** Acceleration values [m/s²]

EXAMPLE

```
LSX_GetAccel(Tango1, &X, &Y, &Z, &A);
```

SetAccel

Set the acceleration of all axes.

SYNTAX

```
int LSX_SetAccel (int    lLSID,
                  double  dX,
                  double  dY,
                  double  dZ,
                  double  dA);
```

TANGO CMD !accel

PARAMETERS **dX...dA:** 0.01 - 20.00 [m/s²]

EXAMPLE

```
LSX_SetAccel(Tango1, 1.0, 1.5, 0, 0);
```


GetAccelSingleAxis new in 1.533

Reads the acceleration of a single axis. Single-axis variant of GetAccel. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

```
SYNTAX      int LSX_GetAccelSingleAxis (int    lLSID,
                                           int    lAxis,
                                           double *pdAccel);
```

TANGO CMD ?accel x,y,z,a

PARAMETERS

IAxis:	1=X, 2=Y, 3=Z, 4=A
pdAccel:	acceleration [m/s ²]

EXAMPLE `LSX_GetAccelSingleAxis(Tango1, 1, &dAccel);`

SetAccelSingleAxis

Sets the acceleration of a single axis.

```
SYNTAX      int LSX_SetAccelSingleAxis (int    lLSID,
                                           int    lAxis,
                                           double dAccel);
```

TANGO CMD !accel x,y,z,a

PARAMETERS	IAxis:	1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
	dAccel:	Acceleration 0.01 - 20.00 [m/s ²]

EXAMPLE `LSX_SetAccelSingleAxis(Tango1, 3, 1,0);` // sets acceleration of Z-Axis to 1.0 m/s^2

GetAccelFunc

Reads the acceleration function setting of all axes.

```
SYNTAX      int LSX_GetAccelFunc (int  lLSID,
                                int *lX,
                                int *lY,
                                int *lZ,
                                int *lR);
```

TANGO CMD ?accelfunc

PARAMETERS	IX...IR:	Acceleration function of the axes (pointer to variable) 0 = trapezoidal acceleration 1 = s-curve acceleration
-------------------	-----------------	---

EXAMPLE `LSX_GetAccelFunc(Tango1, &lX, &lY, &lZ, &lR);`

SetAccelFunc

Sets the acceleration function of the acceleration ramps for move instructions (not for speed).

```
SYNTAX      int  LSX_SetAccelFunc (int  1LSID,
                                     int  1X,
                                     int  1Y,
                                     int  1Z,
                                     int  1R);
```

TANGO CMD !accelfunc

PARAMETERS	IX...IR:	Acceleration function for the axes 0 = trapezoidal acceleration 1 = s-curve acceleration 2, 3 for jerk control, refer to the Instruction Set Documentation
-------------------	-----------------	---

EXAMPLE `LSX_SetAccelFunc(Tango1, 1X, 1Y, 1Z, 1R);`

GetAccelFuncSingleAxis new in 1.533

Reads the acceleration ramp function of a single axis. Single-axis variant of GetAccelFunc.

[illegible]

TANGO CMD ?accelfunc x,y,z,a

PARAMETERS

IAxis: 1=X, 2=Y, 3=Z, 4=A

plAccelFunc: 0=trapezoidal, 1=sinusoidal

EXAMPLE `LSX_GetAccelFuncSingleAxis(Tango1, 1, &AccelFunc);`

SetAccelFuncSingleAxis new in 1.533

Sets the acceleration ramp function of a single axis. Single-axis variant of SetAccelFunc.

[illegible]

TANGO CMD !accelfunc x,y,z,a

PARAMETERS **IAxis:** 1=X, 2=Y, 3=Z, 4=A
IAccelFunc: 0=trapezoidal, 1=sinusoidal

EXAMPLE `LSX_SetAccelFuncSingleAxis(Tango1, 1, 0);`

GetStopAccel

Retrieves the deceleration for stop conditions, cal and rm.

SYNTAX `int LSX_GetStopAccel (int lLSID,
 double *pdXD,
 double *pdYD,
 double *pdZD,
 double *pdAD);`

TANGO CMD ?stopaccel

PARAMETERS **pdXD...pdAD:** Deceleration values [m/s²]

EXAMPLE `LSX_GetStopAccel(Tango1, &XD, &YD, &ZD, &AD);`

SetStopAccel

Sets the deceleration used when moving into a limit switch or causing a stop condition. If the axis acceleration (set with SetAccel) is higher, then this higher value will be used.

SYNTAX `int LSX_SetStopAccel (int lLSID,
 double dX,
 double dY,
 double dZ,
 double dA);`

TANGO CMD !stopaccel

PARAMETERS **dX...dA:** Brake acceleration, within parameters 0.01 to 20 [m/s²]

EXAMPLE `LSX_SetStopAccel(Tango1, 1.5, 1.5, 1.5, 1.5);`

GetStopAccelSingleAxis new in 1.533

Reads the deceleration of a single axis. Single-axis variant of GetStopAccel. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

SYNTAX `int LSX_GetStopAccelSingleAxis (int lLSID,
 int lAxis,
 double *pdStopAccel);`

TANGO CMD ?stopaccel x,y,z,a

PARAMETERS **lAxis:** 1=X, 2=Y, 3=Z, 4=A
pdStopAccel: stop acceleration [m/s²]

EXAMPLE `LSX_GetStopAccelSingleAxis(Tango1, 1, &dStopAccel);`

SetStopAccelSingleAxis new in 1.533

Sets the stop acceleration (deceleration) of a single axis. Single-axis variant of SetStopAccel.

[illegible]

TANGO CMD !stopaccel x,y,z,a

PARAMETERS

IAxis:	1=X, 2=Y, 3=Z, 4=A
dStopAccel:	stop acceleration [m/s ²]

EXAMPLE `LSX_SetStopAccelSingleAxis(Tango1, 1, 1.0);`

GetBlSmoothSingleAxis

Reads the currently used backlash smoothing mode of an axis.

Backlash and backlash smoothing are used on open loop systems without encoders.

As the backlash individually compensates a deviation that occurs depending on travel direction, the blsmooth can be used to lower the impact on the compensation (like introduced shake).

[illegible]

TANGO CMD ?blsmooth x,y,z,a

PARAMETERS	IAxis	1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
	IBISmooth	Pointer to int for returning blsmooth mode of the specified axis

```
EXAMPLE      LSX_GetBlSmoothSingleAxis(Tango1, 2, &lBlSmooth); // Get blsmooth of Y
```

SetBlSmoothSingleAxis

Sets the currently used backlash smoothing mode of an axis.

Backlash and backlash smoothing are used on open loop systems without encoders.

As the backlash individually compensates a deviation that occurs depending on travel direction, the blsmooth can be used to lower the impact on the compensation (like introduced shake).

[illegible]

TANGO CMD **!blsmooth x,y,z,a**

PARAMETERS	DESCRIPTION
IAxis:	1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
IBISmooth	New blsmooth mode for the axis

EXAMPLE `LSX_SetBlSmoothSingleAxis (Tango1, 2, 0); // Set blsmooth of Y to 0`

LStepSave

Save the current configuration to TANGO EEPROM.

All settings made in the TANGO (velocity, limit switch etc.) will be stored permanently.

If the save command failed, the function returns error 4002.

SYNTAX `int LSX_LStepSave (int lLSID);`

TANGO CMD `!save`

PARAMETERS -

EXAMPLE `LSX_LStepSave(Tango1);`

SoftwareReset

TANGO will be reset and reboots.

SYNTAX `int LSX_SoftwareReset (int lLSID);`

TANGO CMD `!reset`

PARAMETERS -

EXAMPLE `LSX_SoftwareReset(Tango1);`

4.6. Move Functions and Position Management

Calibrate

All enabled axes will be calibrated.

Axes are driven towards smaller position values until reaching the cal limit switch and then driven with reduced speed in opposite direction until limit switch is no longer active. If a position offset is configured, the axis continues traveling for that distance.

Then the zero point is set.

It is recommended to use the `CalibrateEx` function in case not all axes are allowed to travel at once. It is also possible to disable axes prior to calling `Calibrate()` and re-enable them afterwards by the `SetActiveAxes()` function.

SYNTAX `int LSX_Calibrate (int lLSID);`

TANGO CMD !cal

PARAMETERS

EXAMPLE `LSX_Calibrate(Tango1);`

CalibrateEx

Calibrates the by flag selected axis or axes.

Only calibrates axes with corresponding Bit set in IFlags.

SYNTAX

```
int LSX_CalibrateEx (int lLSID,  
                    int lFlags);
```

TANGO CMD **!cal**

PARAMETERS	IFlags:	Bit mask for the axes to be calibrated
		Bit 0=X, Bit 1=Y, Bit 2=Z, Bit 3=A
	If Bit 2	= 1 = calibrate Z-Axis
	If Bit 2	= 0 = do not calibrate Z-Axis
		...

```
EXAMPLE      LSX_CalibrateEx(Tango1, 6); // only calibrate Y- and Z-Axis (Bit 1 and 2
set = 2+4 = 6)
```

RMeasure

Travels to maximum position of all enabled axes.

Axes are driven towards larger position values until reaching rm limit switch and then driven with reduced speed in opposite direction until limit switch is no longer active. If a rm position offset is configured, the axis continues traveling for that distance.

Then the max. possible travel range is set.

Only to be executed when the stage features limit switches on either end. After this command the controller remembers the switch position and disables a possible security speed limitation.

SYNTAX `int LSX_RMeasure (int lLSID);`

TANGO CMD **!rm**

PARAMETERS

EXAMPLE `LSX_RMeasure(Tango1);`

RMeasureEx

Measure maximum position of the by flag selected axis or axes.

Only range measures axes with corresponding Bit set in IFlags.

SYNTAX

```
int LSX_RMeasureEx (int lLSID,  
                    int lFlags);
```

TANGO CMD `!rm`

PARAMETERS	IFlags:	
		Bit mask for the axes to be range measured
		Bit 0=X, Bit 1=Y, Bit 2=Z, Bit 3=A
		Bit 2 = 1 = range measure Z-Axis
		Bit 2 = 0 = Do not range measure Z-Axis
		...

EXAMPLE `LSX_RMeasureEx(Tango1, 3);` // *measure maximum position of X- and Y-Axis (1+2=3)*

GetDelay

Retrieves time delay (wait time) until a commanded move is executed.

SYNTAX int LSX_GetDelay (int lLSID,
 int *plDelay);

TANGO CMD ?delay

PARAMETERS **plDelay:** Delay [ms]

EXAMPLE `LSX_GetDelay(Tango1, &Delay);`

SetDelay

Sets the time for which move commands are delayed.

Before each positioning the controller waits for this period of time delay, default = 0.

SYNTAX

```
int LSX_SetDelay (int lLSID,  
                  int lDelay);
```

TANGO CMD !delay

PARAMETERS **IDelay:** 0 - 10000 [ms]

EXAMPLE `LSX_SetDelay(Tango1, 1000);` // 1 Second delay until a move command is executed

MoveAbs

All axes are moved to the here specified absolute positions.

```
SYNTAX      int  LSX_MoveAbs (int      lLSID,
                                double   dX,
                                double   dY,
                                double   dZ,
                                double   dA,
                                BOOL      bWait);
```

TANGO CMD !moa

PARAMETERS	dX...dA:	± Travel range, command depends on measuring unit
	bWait:	Determines, whether function shall return after reaching position (= TRUE) or directly after sending the command (= FALSE)

EXAMPLE `LSX_MoveAbs(Tango1, 10.0, 10.0, -10.0, 10.0, TRUE);`

MoveAbsSingleAxis

Positions a single axis to the specified absolute position.

(Remarks: As autostatus here is always 0, this instruction will not generate a "trigger after position reached", which requires autostatus being set to 1 or 3)

SYNTAX

```
int LSX_MoveAbsSingleAxis (int    lLSID,
                           int    lAxis,
                           double  dValue,
                           BOOL    bWait);
```

TANGO CMD !moa x,y,z,a

PARAMETERS

lAxis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)

dValue: Position, command depends on measuring unit (dimension)

bWait: TRUE = Wait until the specified axis has reached its position
 (The DLL will do by polling the axis **)
 FALSE = No wait, function returns after sending the move
 ** The wait will only check for the specified axis. Therefore,
 autostatus will be set to 0
 and the axis state is polled.

EXAMPLE

```
LSX_MoveAbsSingleAxis(Tango1, 2, 10.0, TRUE);
// Moves the Y-Axis to 10mm (mm if dim=2 or 9) and waits until reached
```

MoveEx

Extended move command.

Function `LSX_MoveEx` can execute relative and absolute travel commands, synchronously as well as asynchronously. The number of axes, which are to be moved, can be determined by using `AxisCount` parameter. For example, this function can be used to move X and Y.

SYNTAX	<pre>int LSX_MoveEx (int lLSID, double dX, double dY, double dZ, double dA, BOOL bRelative, BOOL bWait, int lAxisCount);</pre>
TANGO CMD	!mor
PARAMETERS	dX...dA: Position vectors bRelative: FALSE = values of X, Y, Z and A are interpreted as absolute coordinates TRUE = values are interpreted as relative coordinates to current position bWait: TRUE = the function doesn't return before reaching the target position, FALSE = function returns immediately after sending the command to the TANGO. lAxisCount: Number of axes, which are to be moved e.g. if <code>AxisCount = 1</code>, only X is moved e.g. if <code>AxisCount = 2</code>, X and Y are moved ...
EXAMPLE	<pre>LSX_MoveEx(Tango1, 2.0, 3.0, 0, 0, TRUE, TRUE, 2); // X and Y are moved relatively by 2 or 3, function call returns when positions are reached</pre>

MoveRel

Move axes by relative positions.

All axes are moved by the transmitted distances. All axes reach their destinations simultaneously.

SYNTAX

```
int LSX_MoveRel (int    lLSID,
                  double dX,
                  double dY,
                  double dZ,
                  double dA,
                  BOOL   bWait);
```

TANGO CMD !mor

PARAMETERS

dX...dA: +/- Travel range, command depends on measuring unit (dimension)

bWait: TRUE = function waits until position is reached
 FALSE = function does not wait

EXAMPLE `LSX_MoveRel(Tango1, 10.0, 10.0, -10.0, 10.0, TRUE);`

MoveRelSingleAxis

Move single axis relative. Similar to [MoveAbsSingleAxis](#), but for relative dist.

SYNTAX

```
int LSX_MoveRelSingleAxis (int    lLSID,
                           int     lAxis,
                           double dValue,
                           BOOL    bWait);
```

TANGO CMD !mor x,y,z,a

PARAMETERS

lAxis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)

dValue: Distance, command depends on set measuring unit, **Wait:** TRUE or FALSE

EXAMPLE `LSX_MoveRelSingleAxis(Tango1, 3, 5,0, TRUE);`
 // Z-Axis is moved by 5mm in positive direction, the function waits until reached

MoveRelShort

Relative positioning with short command (m).

This command may be used to execute several fast equal distance relative moves without communication overhead.

Distances must be pre-set once with `LSX_SetDistance` or are taken from the most recent `LSX_MoveRel` distances.

SYNTAX `int LSX_MoveRelShort (int llsid);`

TANGO CMD -

PARAMETERS -

EXAMPLE `LSX_SetDistance(Tango1, 1.0, 1.0, 0, 0);`
 `for (i = 0; i < 10; i++) LSX_MoveRelShort(Tango1);`
 // position X- and Y-Axis 10 times relatively by 1mm

GetDistance

Retrieves the distance values last used for `LSX_MoveRelShort` or specified by `SetDistance`.

SYNTAX `int LSX_GetDistance (int llsid,`
 `double *pdX,`
 `double *pdY,`
 `double *pdZ,`
 `double *pdA);`

TANGO CMD ?distance

PARAMETERS **pdX...pdA:** Current distances of all axes, depending on corresponding measuring unit.

EXAMPLE `LSX_GetDistance(Tango1, &X, &Y, &Z, &A);`

SetDistance

Sets the distance parameters for command `LSX_MoveRelShort`.

This enables very fast equal distance relative positioning without the need of communication overhead.

SYNTAX `int LSX_SetDistance (int llsid,`
 `double dX,`
 `double dY,`
 `double dZ,`
 `double dA);`

TANGO CMD !distance

PARAMETERS **dX...dA:** Min-/max- travel range, values depend on measuring unit.

EXAMPLE `LSX_SetDistance(Tango1, 1, 2, 0, 0);`
 // sets distances for axes X to 1mm and Y to 2mm (if dimension=2), Z
 and A are not moved when calling function LSX_MoveRelShort

Go

All axes are moved to the here specified absolute positions.

Go can be sent while preceding Go still is in progress.

It is designed to be called directly from mouse events, touchscreens, etc.

SYNTAX `int LSX_Go (int lLSID,
 double dX,
 double dY,
 double dZ,
 double dA);`

TANGO CMD -

PARAMETERS **dX...dA:** ± Travel range, command depends on measuring unit

EXAMPLE `LSX_Go(Tango1, 10.0, 10.0, -10.0, 10.0);`

GoSingleAxis

Move one axis to the specified absolute position.

GoSingleAxis can be called even while a preceding Go or GoSingleAxis is in progress.

It is designed to be called directly from mouse events, touchscreens etc. to move axes.

SYNTAX `int LSX_GoSingleAxis (int lLSID,
 int lAxis,
 double dValue);`

TANGO CMD -

PARAMETERS **lAxis:** 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)

dValue: ± Travel range, command depends on measuring unit

EXAMPLE `LSX_GoSingleAxis(Tango1, 2, 12.34); //move Y to target position 12.34`

GoEx

Similar to Go() command, but with an additional parameter.

The number of axes, which are to be moved, can be specified by using AxisCount parameter.

For example this function can be used to move X and Y without Z.

SYNTAX

```
int LSX_GoEx (int      lLSID,
               double   dX,
               double   dY,
               double   dZ,
               double   dA,
               int       lAxisCount);
```

TANGO CMD -

PARAMETERS

dX...dA: Position vectors

lAxisCount: Number of axes, which are to be moved

 e.g. if AxisCount = 1, only X is moved

 e.g. if AxisCount = 2, X and Y are moved

 ...

EXAMPLE

```
LSX_GoEx(Tango1, 2.0, 3.0, 56.78, 67.89, 2);
// X and Y are moved relatively by 2 or 3 while Z and A will not move
```

GetDigJoySpeed

Retrieves the current travel speed as initiated by SetDigJoySpeed.

SYNTAX

```
int LSX_GetDigJoySpeed (int      lLSID,
                        double *pdX,
                        double *pdY,
                        double *pdZ,
                        double *pdA);
```

TANGO CMD ?speed

PARAMETERS

pdX...pdA: Speed values [motor rev/s] or [mm/s in case of Dimension 9 and 10]

EXAMPLE

```
LSX_GetDigJoySpeed(Tango1, &X, &Y, &Z, &A);
```

SetDigJoySpeed

Moves axes at a constant speed.

The speed values can be overwritten without the need to stop.

To stop a speed move, the speed of the axes to stop can be set to 0.

Else the constant speed is maintained until approaching a limit switch or StopAxes (abort, a) is executed.

The Speed / DigJoySpeed function can be disabled for individual axes by setting **SetJoyDir** of the axes to 0. SetJoyDir does not change the DigJoySpeed direction. This must be done by inverting the speed values of SetDigJoySpeed.

SYNTAX

```
int LSX_SetDigJoySpeed (int    lLSID,
                        double  dX,
                        double  dY,
                        double  dZ,
                        double  dA);
```

TANGO CMD !speed

PARAMETERS **dX...dA:** Speed, within parameter range +- max. speed
 Depends on dimension in [motor revolutions/sec] or [mm/s] in
 Dimensions 9 and 10

EXAMPLE

```
LSX_SetDigJoySpeed(Tango1, 0, 10.0, 25.0, 0);
// Axes X and A - speed 0 and Joystick operation „OFF“,
// Axis Y - speed 10.0 r/sec and Joystick operation „ON“,
// Axis Z -speed 25.0 r/sec and Joystick operation „ON“
```

GetDigJoySpeedSingleAxis new in 1.533

Read digital joystick speed of a single axis. Single-axis variant of GetDigJoySpeed. Read resolution is firmware-dependent (neo = double64, up to 15 / old = float32, up to 7 significant digits).

SYNTAX

```
int LSX_GetDigJoySpeedSingleAxis (int    lLSID,
                                  int     lAxis,
                                  double *pdDigJoySpeed);
```

TANGO CMD ?speed x,y,z,a

PARAMETERS **lAxis:** 1=X, 2=Y, 3=Z, 4=A
 pdDigJoySpeed: digital joystick speed [mm/s]

EXAMPLE

```
LSX_GetDigJoySpeedSingleAxis(Tango1, 1, &dDigJoySpeed);
```

SetDigJoySpeedSingleAxis new in 1.533

Sets the digital joystick speed of a single axis. Single-axis variant of SetDigJoySpeed.

[illegible]

TANGO CMD !speed x,y,z,a

PARAMETERS

lAxis:	1=X, 2=Y, 3=Z, 4=A
dDigJoySpeed:	digital joystick speed [mm/s]

EXAMPLE `LSX_SetDigJoySpeedSingleAxis(Tango1, 1, 10.0);`

StopAxes

Abort (a).

Stops all moving axes with their stop acceleration.

SYNTAX `int LSX_StopAxes (int 1LSID);`

TANGO CMD -

PARAMETERS

EXAMPLE `LSX_StopAxes(Tango1);`

StopAxesEx

Abort (a).

Stops the specified moving axis/axes with their stop acceleration.

Axes are specified as integer bitmask (1=X, 2=Y, 4=Z, 8=A)

SYNTAX

```
int LSX_StopAxesEx (int  lLSID,
                    int  lFlags);
```

TANGO CMD -

PARAMETERS	IFlags: Axis bits of the axes to stop, 0 ... 15 (0...0x0F)
-------------------	---

EXAMPLE `LSX_StopAxesEx(Tango1, 3); // 3: Stop X+Y axis`

WaitForAxisStop

This function returns as soon as the axes selected by the bit mask "IAFlags" have reached their target positions or the timeout is exceeded (when the TANGO sends its completion reply). LSX_WaitForAxisStop uses '?statusaxis' to poll axis status, therefore it will not generate a "trigger after position reached", if that trigger mode is required.

SYNTAX

```
int LSX_WaitForAxisStop (int    lLSID,
                        int    lAFlags,
                        int    lATimeoutValue,
                        BOOL    *pbATimeout);
```

TANGO CMD -

PARAMETERS

IAFlags: Bit mask
 Bit 0 = X-Axis
 Bit 1 = Y-Axis
 Bit 2 = Z-Axis
 Bit 3 = A-Axis

IATimeoutValue: Timeout in milliseconds
 WaitForAxisStop returns latest after this period of time
 pbATimeout is set to "TRUE", if axes are still in motion.
 Setting IATimeoutValue = 0 disables the Timeout (wait infinite)

pbATimeout Flag: Shows whether a Timeout has occurred (TRUE) or not (FALSE)

EXAMPLE

```
LSX_WaitForAxisStop(Tango1, 3, 1000, pbATimeout);
// wait until X- and Y-Axes have stopped, wait will end (timeout) after
1 second
LSX_WaitForAxisStop(Tango1, 7, 20000, pbATimeout);
// wait until X-, Y- and Z-Axis have stopped, wait will end (timeout)
after 20 sec.
```

4.7. Joystick and Handwheel

SetJoystickOff

Switch the HDI off (Joystick, ERGODRIVE, etc.)

SYNTAX `int LSX_SetJoystickOff (int 1LSID);`

TANGO CMD !joy

PARAMETERS

EXAMPLE `LSX_SetJoystickOff(Tango1);`

SetJoystickOn

Switch the HDI on (Joystick, ERGODRIVE, etc.)

```
SYNTAX      int LSX_SetJoystickOn (int    lLSID,
                                         BOOL bPositionCount,
                                         BOOL bEncoder);
```

TANGO CMD !joy

PARAMETERS

- bPositionCount** = TRUE = dummy (position count on)
= FALSE = dummy (position count off)
- bEncoder** = TRUE = dummy (encoder values, if encoders available)

```
EXAMPLE      LSX_SetJoystickOn(Tango1, TRUE, TRUE);  
               // switch on joystick with position count (encoder values)
```

GetJoystickDir

Retrieves the individual axis direction and enable state for HDI input devices.

SYNTAX

```
int LSX_GetJoystickDir (int  lLSID,
                        int  *pLXD,
                        int  *pLYD,
                        int  *pLZD,
                        int  *pLAD);
```

TANGO CMD ?joydir

PARAMETERS **pLXD...pLAD:**

- 0 = Axis disabled for Joystick (deflection ignored)
- 1 = positive axis direction, current reduction disabled (treated by TANGO as 2)
- 1 = negative axis direction, current reduction disabled (treated by TANGO as -2)
- 2 = positive axis direction with current reduction (default)
- 2 = negative axis direction with current reduction

EXAMPLE `LSX_GetJoystickDir(Tango1, &XD, &YD, &ZD, &AD);`

SetJoystickDir

Sets the individual axis direction and enable state for Joystick and other HDI input devices. Individual axes can be reversed or disabled.

Setting JoystickDir to 0 also disables the "Ispeed" moves and the **SetDigJoySpeed** of the corresponding axes, but a negative value does not reverse them.

SYNTAX

```
int LSX_SetJoystickDir (int  lLSID,
                        int   lXD,
                        int   lYD,
                        int   lZD,
                        int   lAD);
```

TANGO CMD !joydir

PARAMETERS **lXD...lAD:**

- 0 = Axis disabled for Joystick (deflection ignored)
- 1 = positive axis direction, current reduction disabled
- 1 = negative axis direction, current reduction disabled
- 2 = positive axis direction with current reduction (default)
- 2 = negative axis direction with current reduction

EXAMPLE `LSX_SetJoystickDir(Tango1, 1, 1, -1, 0);`
 // X- and Y-Axis positive direction, Z-Axis negative direction, A-Axis blocked

GetJoystickDirSingleAxis new in 1.533

Read the joystick direction and enable state of a single axis. Single-axis variant of GetJoystickDir.

SYNTAX	<pre>int LSX_GetJoystickDirSingleAxis (int lLSID, int lAxis, int *plJoystickDir);</pre>
TANGO CMD	?joydir x,y,z,a
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A plJoystickDir: Joystick direction 0, ±1, ±2
EXAMPLE	<pre>LSX_GetJoystickDirSingleAxis(Tango1, 1, &lJoystickDir);</pre>

SetJoystickDirSingleAxis new in 1.533

Set the joystick direction and enable state of a single axis. Single-axis variant of SetJoystickDir.

SYNTAX	<pre>int LSX_SetJoystickDirSingleAxis (int lLSID, int lAxis, int lJoystickDir);</pre>
TANGO CMD	<pre>!joydir x,y,z,a</pre>
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A lJoystickDir: Joystick direction 0, ±1, ±2
EXAMPLE	<pre>LSX_SetJoystickDirSingleAxis(Tango1, 1, 1);</pre>

GetJoystick

Retrieves Joystick and in general the HDI status.

SYNTAX	<pre>int LSX_GetJoystick (int lLSID, BOOL *pbJoystickOn, BOOL *pbManual, BOOL *pbPositionCount, BOOL *pbEncoder);</pre>
TANGO CMD	?joy
PARAMETERS	pbJoystickOn: TRUE = Joystick switched on pbManual: FALSE = Joystick switch set on automatic TRUE = Joystick is switched on manually via switch pbPositionCount: TRUE = position count switched on pbEncoder: TRUE = encoder values, if available
EXAMPLE	<pre>LSX_GetJoystick(<i>Tango1</i>, &JoystickOn, &Manual, &PositionCount, &Encoder);</pre>

GetJoyChangeAxis

Retrieves Joystick X<->Y axis change state.

SYNTAX `int LSX_GetJoyChangeAxis (int 1LSID,
 BOOL *pbChangedXY);`

TANGO CMD `?joychangeaxis`

PARAMETERS **bChangedXY:** TRUE = Joystick X and Y axes assignment swapped
 FALSE = Normal operation: X controls X, Y controls Y (default)

EXAMPLE `LSX_GetJoyChangeAxis(Tango1, &bChangedXY);`

JoyChangeAxis

Set Joystick X<->Y axis change state.

SYNTAX `int LSX_JoyChangeAxis (int 1LSID,
 BOOL bChangeXY);`

TANGO CMD `!joychangeaxis`

PARAMETERS **bChangeXY:** TRUE = Joystick X and Y axes assignment swapped
 FALSE = Normal operation: X controls X, Y controls Y (default)

EXAMPLE `LSX_JoyChangeAxis(Tango1, bChangeXY);`

GetHandWheel

Retrieves hand wheel status.

Not supported by TANGO controllers! Use GetJoystick() instead.

SYNTAX `int LSX_GetHandWheel (int 1LSID,
 BOOL *pbHandWheelOn,
 BOOL *pbPositionCount,
 BOOL *pbEncoder);`

TANGO CMD `?hw`

PARAMETERS **pbHandWheelOn:** TRUE = hand wheel switched on
 FALSE = hand wheel switched off
pbPositionCount: TRUE = position count switched on
 FALSE = position count switched off
pbEncoder: TRUE = encoder values, if available

EXAMPLE `LSX_GetHandWheel(Tango1, &HandWheelOn, &PositionCount, &Encoder);`

SetHandWheelOff

Switch hand wheel off.

Not supported by TANGO controllers! Use SetJoystickOff() instead.

SYNTAX `int LSX_SetHandWheelOff (int lLSID);`

TANGO CMD `!hw`

PARAMETERS -

EXAMPLE `LSX_SetHandWheelOff(Tango1);`

SetHandWheelOn

Switch hand wheel on.

Not supported by TANGO controllers! Use SetJoystickOn() instead.

SYNTAX `int LSX_SetHandWheelOn (int lLSID,
 BOOL bPositionCount,
 BOOL bEncoder);`

TANGO CMD `!hw`

PARAMETERS **bPositionCount:** TRUE = position counter on
 FALSE = position counter off
bEncoder TRUE = encoder values, if encoders available

EXAMPLE `LSX_SetHandWheelOn(Tango1, TRUE, TRUE);
 // switch on hand wheel with position count (encoder values)`

GetJoystickWindow

Retrieves idle window for analogue Joysticks.

SYNTAX `int LSX_GetJoystickWindow (int lLSID,
 int *pIAValue);`

TANGO CMD `?joywindow`

PARAMETERS **pIAValue:** Analogue signal range (as digits) in which axes do not move.

EXAMPLE `LSX_GetJoystickWindow(Tango1, &AValue);`

SetJoystickWindow

Set Joystick idle window for analogue Joysticks.

A value in digits which configures an angle where an analogue Joystick deflection has no effect.

Used to compensate for mechanical and signal noise effects which else would cause a minor motion of the axes. Does not apply to TANGOs with digital HDI.

SYNTAX

```
int LSX_SetJoystickWindow (int lLSID,  
                           int lAValue);
```

TANGO CMD !joywindow

PARAMETERS	IAValue: Analogue signal range (as digits) in which axes do not move. 0... 100
------------	--

EXAMPLE `LSX_SetJoystickWindow(Tango1, 30);`

GetHwFactor

Read the hand wheel factor of all axes, in [mm per knob rotation].

```
SYNTAX      int LSX_GetHwFactor (int    lLSID,
                                     double *pdX,
                                     double *pdY,
                                     double *pdZ,
                                     double *pdA);
```

TANGO CMD ?hwfactor

PARAMETERS **pdX...pdA:** Pointer to double

EXAMPLE `LSX_GetHwFactor(Tango1, &dX, &dY, &dZ, &dA);`

SetHwFactor

Set the hand wheel factor for all axes, in [mm per knob rotation].

```
SYNTAX      int LSX_SetHwFactor (int    lLSID,
                                     double dX,
                                     double dY,
                                     double dZ,
                                     double dA);
```

TANGO CMD !hwfactor

PARAMETERS **dX...dA:** Floating point values (double) in mm/rev

EXAMPLE `LSX_SetHwFactor(Tango1, dX, dY, dZ, dA);`

GetHwFactorSingleAxis

Read the hand wheel factor of the specified axis, in [mm per knob rotation].

SYNTAX	<pre>int LSX_GetHwFactorSingleAxis (int lLSID, int lAxis, double *pdFactor);</pre>
TANGO CMD	?hwfactor x,y,z,a
PARAMETERS	lAxis: Axis number 1, 2, 3, 4 (corresponding to axes X, Y, Z, A) pdFactor: Pointer to double
EXAMPLE	<code>LSX_GetHwFactorSingleAxis(Tango1, 2, &dFactor);</code>

SetHwFactorSingleAxis

Set the hand wheel factor of the specified axis, in [mm per knob rotation].

SYNTAX	<pre>int LSX_SetHwFactorSingleAxis (int lLSID, int lAxis, double dFactor);</pre>
TANGO CMD	!hwfactor x,y,z,a
PARAMETERS	lAxis: Axis number 1, 2, 3, 4 (corresponding to axes X, Y, Z, A) dFactor: Floating point value (double) in mm/rev
EXAMPLE	<code>LSX_SetHwFactorSingleAxis (Tango1, 2, 14.4); // Set Factor of Y-axis to 14.4mm/rev</code>

GetHwFactorB

Read the second hand wheel factor of all axes, in [mm per knob rotation].

SYNTAX	<pre>int LSX_GetHwFactorB (int lLSID, double *pdX, double *pdY, double *pdZ, double *pdA);</pre>
TANGO CMD	?hwfactorb
PARAMETERS	pdX...pdA: Pointer to double for all axes
EXAMPLE	<code>LSX_GetHwFactorB(Tango1, &dX, &dY, &dZ, &dA);</code>

SetHwFactorB

Set the second hand wheel factor for all axes, in [mm per knob rotation].

SYNTAX	<pre>int LSX_SetHwFactorB (int lLSID, double dX, double dY, double dZ, double dA);</pre>
TANGO CMD	<code>!hwfactorb</code>
PARAMETERS	dX...dA: Double values for all axes
EXAMPLE	<code>LSX_SetHwFactorB(<i>Tango1</i>, dX, dY, dZ, dA);</code>

GetHwFactorBSingleAxis

Read the hand wheel factor B of the specified axis, in [mm per knob rotation].

SYNTAX	<pre>int LSX_GetHwFactorBSingleAxis (int lLSID, int lAxis, double *pdFactor);</pre>
TANGO CMD	?hwfactorb x,y,z,a
PARAMETERS	lAxis: Axis number 1, 2, 3, 4 (corresponding to axes X, Y, Z, A) pdFactor: Pointer to double
EXAMPLE	<pre>LSX_GetHwFactorBSingleAxis(<i>Tango1</i>, 2, &dFactorB);</pre>

SetHwFactorBSingleAxis

Set the hand wheel factor B of the specified axis, in [mm per knob rotation].

SYNTAX	<pre>int L\$X_SetHwFactorBSingleAxis (int l\$LSID, int l\$Axis, double d\$FactorB);</pre>
TANGO CMD	<code>!hwfactorb x,y,z,a</code>
PARAMETERS	l\$Axis: Axis number 1, 2, 3, 4 (corresponding to axes X, Y, Z, A) d\$Factor: Floating point value (double) in mm/rev
EXAMPLE	<code>L\$X_SetHwFactorBSingleAxis(Tango1, 2, 0.5); // Set Factor B of Y-axis to 0.5mm/rev</code>

GetZwTravel

Read the z-wheel travel distances, in [mm per knob rotation].

```
SYNTAX      int LSX_GetZwTravel (int      lLSID,
                                   int      lIndex,
                                   double *pdDistance);
```

TANGO CMD ?zwtravel

PARAMETERS	lIndex:	1: Get setting for standard distance
		2: Get setting for slow distance
		3: Get setting for fast distance
	dDistance:	Pointer to double

EXAMPLE `LSX_GetZwTravel(Tango1, lIndex, &dDistance);`

SetZwTravel

Set the z-wheel travel distances, in [mm per knob rotation].

```
SYNTAX      int LSX_SetZWTravel (int    lLSID,
                                   int    lIndex,
                                   double dDistance);
```

TANGO CMD !zwtravel

PARAMETERS

Index:

- 1 = Set standard distance
- 2 = Set slow distance
- 3 = Set fast distance

dDistance: Double value in mm/rev

EXAMPLE `LSX_SetZwTravel(Tango1, lIndex, dDistance);`

GetHdiKeys

Get the HDI device key states, e.g. of Joystick or ERGODRIVE.

```
SYNTAX          int LSX_GetHdiKeys (int    lLSID,
                                     int    *p1Key1,
                                     int    *p1Key2,
                                     int    *p1Key3,
                                     int    *p1Key4);
```

TANGO CMD ?key

PARAMETERS **plKey1...4:** Pointers to int, 1=Key is currently pressed, 0=key not pressed

```
EXAMPLE      LSX_GetHdiKeys(Tango1, &lKey[0], &lKey[1], &lKey[2], &lKey[3]);
```

GetKey

Get the HDI device key states, e.g. of Joystick or ERGODRIVE.
Same as GetHdiKey(), but uses BOOL pointers instead of int.

SYNTAX `int LSX_GetKey (int lLSID,
 BOOL *pbKey1,
 BOOL *pbKey2,
 BOOL *pbKey3,
 BOOL *pbKey4);`

TANGO CMD -

PARAMETERS **pbKey1...4:** Pointers to BOOL, TRUE=Key is currently pressed

EXAMPLE `LSX_GetKey(Tango1, &bKey[0], &bKey[1], &bKey[2], &bKey[3]);`

GetKeyLatch

Get and clear HDI device key states.

SYNTAX `int LSX_GetKeyLatch (int lLSID,
 BOOL *pbKey1,
 BOOL *pbKey2,
 BOOL *pbKey3,
 BOOL *pbKey4);`

TANGO CMD -

PARAMETERS **pbKey1...4:** Pointers to BOOL, TRUE=Key was or is pressed

EXAMPLE `LSX_GetKeyLatch(Tango1, &bKey[0], &bKey[1], &bKey[2], &bKey[3]);`

ClearKeyLatch

Clear latched key state(s) of one specified (1-4) or all (0) keys. No bitmask.

SYNTAX `int LSX_ClearKeyLatch (int lLSID,
 int lKey);`

TANGO CMD !keyl

PARAMETERS **lKey:** 0 = clear latched key state of all 4 keys
 1 = clear latched key state of key 1 only
 2 = clear latched key state of key 2 only
 3 = clear latched key state of key 3 only
 4 = clear latched key state of key 4 only

EXAMPLE `LSX_ClearKeyLatch(Tango1, 0); // Clear all`

GetHdiSpeedIndex

Read the currently used HDI speed index of all axes.

The speed index is the currently (by HDI F-key) selected speed level index
e.g., from ERGODRIVE or the Multifunction Wheel

SYNTAX

```
int LSX_GetHdiSpeedIndex (int lLSID,
                          int *pLSi1,
                          int *pLSi2,
                          int *pLSi3,
                          int *pLSi4);
```

TANGO CMD ?hdisi

PARAMETERS **pLSi1...4:** Pointers to int for returning the speed index

EXAMPLE LSX_GetHdiSpeedIndex(*Tango1*, &lSpeedIndex);

SetHdiSpeedIndex

Manipulate the currently used HDI speed index of all axes.

The speed index usually is the currently (by HDI F-key) selected speed level index
e.g., from ERGODRIVE or the Multifunction Wheel

SYNTAX

```
int LSX_SetHdiSpeedIndex (int lLSID,
                          int lSi1,
                          int lSi2,
                          int lSi3,
                          int lSi4);
```

TANGO CMD !hdisi

PARAMETERS **lSi1...4:** New speed index for the HDI axes

EXAMPLE LSX_SetHdiSpeedIndex(*Tango1*, 0, 0, 0, 0); // Set speed index to 0

GetHdiSpeedIndexSingleAxis

Read the currently used HDI speed index of an axes.

The speed index is the currently (by HDI F-key) selected speed level index
e.g., from ERGODRIVE or the Multifunction Wheel

SYNTAX

```
int LSX_GetHdiSpeedIndexSingleAxis (int lLSID,
                                     int lAxis,
                                     int *pLSi);
```

TANGO CMD ?hdisi x,y,z,a

PARAMETERS **lAxis:** As number 1, 2, 3, 4 corresponding to X, Y, Z, A axes
 lSi: Pointer to int for returning the speed index of the specified axis

EXAMPLE LSX_GetHdiSpeedIndexSingleAxis(*Tango1*, 2, &lSpeedIndex); // Get Y
 index

SetHdiSpeedIndexSingleAxis

Manipulate the currently used HDI speed index of all axes.

The speed index usually is the currently (by HDI F-key) selected speed level index e.g., from ERGODRIVE or the Multifunction Wheel

SYNTAX

```
int LSX_SetHdiSpeedIndexSingleAxis (int lLSID,  
                                     int lAxis,  
                                     int lSi);
```

TANGO CMD !hdisi x,y,z,a

PARAMETERS

lAxis: As number 1, 2, 3, 4 corresponding to X, Y, Z, A axes

lSi: New speed index for the HDI axis

EXAMPLE

```
LSX_SetHdiSpeedIndexSingleAxis(Tango1, 2, 0); // Set speed index of Y  
to 0
```

4.8. BPZ Console with Trackball and Joyspeed Keys

GetBPZ

Retrieves status of a custom-built control console with trackball.

SYNTAX `int LSX_GetBPZ (int lLSID,
 int *plAValue);`

TANGO CMD ?bpz

PARAMETERS	plAValue: 0 = control console is OFF 1 = control console active, trackball operated at 0,1µm step resolution. 2 = control console active, trackball operated with trackball factor.
-------------------	--

EXAMPLE `LSX_GetBPZ(Tango1, &AValue);`

SetBPZ

Switches custom-built control console on / off.

```
SYNTAX      int LSX_SetBPZ (int  lLSID,
                             int  lAValue);
```

TANGO CMD !bpz

PARAMETERS	IAValue:	
	0...2	
	0	= switch control console OFF
	1	= activate control console and operate trackball at 0,1μm step resolution.
	2	= activate control console and operate trackball with trackball factor.

EXAMPLE `LSX_SetBPZ(Tango1, 1);`

GetBPZJoyspeed

Retrieves custom-built control console Joystick speed.

```
SYNTAX      int  LSX_GetBPZJoyspeed (int      lLSID,
                                     int      lAPar,
                                     double *pdAValue);
```

TANGO CMD ?joyspeed

PARAMETERS **IAPar:** 1, 2 or 3 (console keys for speed selection: slow, medium, fast)
pdAValue: max. speed [r/sec]

```
EXAMPLE      L$X_GetBPZJoyspeed(Tango1, &AValue); // retrieve set speed of key 1
               (sLow)
```

SetBPZJoyspeed

Set custom-built control console joystick speed.

SYNTAX	<pre>int LSX_SetBPZJoyspeed (int lLSID, int lAPar, double dAValue);</pre>
TANGO CMD	!joyspeed
PARAMETERS	lAPar: 1, 2 or 3 (console keys for speed selection: slow, medium, fast) dAValue: ±max. speed [r/sec]
EXAMPLE	<code>LSX_SetBPZJoyspeed(Tango1, 1, 25);</code> // Set key 1 parameter (slow) to speed 25

GetBPZTrackballBackLash

Retrieves custom-built control console trackball backlash.

SYNTAX	<pre>int LSX_GetBPZTrackballBackLash (int lLSID, double *pdX, double *pdY, double *pdZ, double *pdA);</pre>
TANGO CMD	?bpzbl
PARAMETERS	pdX...pdA: backlash [mm]
EXAMPLE	<code>LSX_GetBPZTrackballBackLash(Tango1, &X, &Y, &Z, &A);</code>

SetBPZTrackballBackLash

Set custom-built control console trackball backlash.

SYNTAX	<pre>int LSX_SetBPZTrackballBackLash (int lLSID, double dX, double dY, double dZ, double dA);</pre>
TANGO CMD	!bpzbl
PARAMETERS	dX...dA: 0.001 to 0.15 mm
EXAMPLE	<code>LSX_SetBPZTrackballBackLash(Tango1, 0.01, 0.01, 0.01, 0.01);</code> // Set backlash for all axes to 10µm

GetBPZTrackballFactor

Retrieves control console trackball factor.

SYNTAX

```
int LSX_GetBPZTrackballFactor (int lLSID,  
                                double *pdAValue);
```

TANGO CMD ?bpztf

PARAMETERS **pdAValue:** Trackball factor
e.g. AValue of 3 means that one trackball pulse results in 3 motor increments.

EXAMPLE `LSX_GetBPZTrackballFactor(Tango1, &AValue);`

SetBPZTrackballFactor

Set custom-built control console trackball factor.

[illegible]

TANGO CMD !bpztf

PARAMETERS	
dAValue:	0.01... 100 AValue = 1 = Trackball factor = 1, i.e. one trackball impulse results in one motor increment

EXAMPLE `LSX_SetBPZTrackballFactor(Tango1, 1,0);`

4.9. Limit Switches (Hardware and Software)

GetAutoLimitAfterCalibRM

Retrieves, whether internal software limits are set when calibrating 'cal' or measuring stage travel range 'rm'.

SYNTAX	<pre>int LSX_GetAutoLimitAfterCalibRM (int lLSID, int *plFlags);</pre>
TANGO CMD	?nosetlimit
PARAMETERS	plFlags: Bit mask: Bit0=X, Bit1=Y, Bit2=Z, Bit3=A Bit 0 = 1 = no travel range limits are set from X-Axis calibration or range measure Bit 1 = 0 = software limits are set for Y-Axis (cal/rm)
EXAMPLE	<pre>LSX_GetAutoLimitAfterCalibRM(Tango1, &Flags);</pre>

SetAutoLimitAfterCalibRM

Prevents setting of internal software limits when calibrating or measuring travel range.

SYNTAX	<pre>int LSX_SetAutoLimitAfterCalibRM (int lLSID, int lFlags);</pre>
TANGO CMD	!nosetlimit
PARAMETERS	lFlags: Bit mask: Bit0=X, Bit1=Y, Bit2=Z, Bit3=A Bit 0 = 1 = no travel range limits are set from X-Axis calibration or range measure Bit 1 = 0 = software limits are set for Y-Axis (cal/rm)
EXAMPLE	<pre>LSX_SetAutoLimitAfterCalibRM(Tango1, Flags);</pre>

GetLimit

Retrieves soft travel range limits, as set by SetLimit or cal+rm.

SYNTAX	<pre>int LSX_GetLimit (int lLSID, int lAxis, double *pdMinRange, double *pdMaxRange);</pre>
TANGO CMD	?lim
PARAMETERS	lAxis: Axis from which travel range limits are to be retrieved (as number 1, 2, 3, 4 corresponding to X, Y, Z, A axes) pdMinRange: lower travel range limit, unit depends on dimension pdMaxRange: upper travel range limit, unit depends on dimension
EXAMPLE	<pre>LSX_GetLimit(Tango1, &MinRange, &MaxRange);</pre>

SetLimit

Set soft travel range limits.

SYNTAX	<pre>int LSX_SetLimit (int lLSID, int lAxis, double dMinRange, double dMaxRange);</pre>
TANGO CMD	!lim
PARAMETERS	lAxis: Axis from which travel range limits are to be retrieved (as number 1, 2, 3, 4 corresponding to X, Y, Z, A axes) dMinRange: lower travel range limit, unit depends on dimension dMaxRange: upper travel range limit, unit depends on dimension
EXAMPLE	<pre>LSX_SetLimit(Tango1, 1, -10.0, 20.0); // assign X-Axis -10 as lower and 20 as upper travel range limits</pre>

GetLimitControl

Retrieves, whether area control (limits) is enabled or ignored.

SYNTAX	<pre>int LSX_GetLimitControl (int lLSID, int lAxis, BOOL *pbActive);</pre>
TANGO CMD	?limctr
PARAMETERS	lAxis: As number 1, 2, 3, 4 corresponding to X, Y, Z, A axes pbActive: TRUE = area control of corresponding axis is active FALSE = area control of corresponding axis is deactivated
EXAMPLE	<pre>LSX_GetLimitControl(Tango1, 3, &Active); // Read Limit control enable state of Z-Axis</pre>

SetLimitControl

Switches area control on / off.

SYNTAX	<pre>int LSX_SetLimitControl (int lLSID, int lAxis, BOOL bActive);</pre>
TANGO CMD	!limctr
PARAMETERS	lAxis: As number 1, 2, 3, 4 corresponding to X, Y, Z, A axes bActive: TRUE = activate area control of corresponding axis FALSE = disable area control of corresponding axis (no limits checked)
EXAMPLE	<pre>LSX_SetLimitControl(Tango1, 2, TRUE); // Enable area control of Y-Axis is active</pre>

GetSwitchActive

Retrieves, whether hardware limit switches are enabled.

SYNTAX	<pre>int LSX_GetSwitchActive (int llsid, int *plx, int *ply, int *plz, int *plaa);</pre>
TANGO CMD	?swact
PARAMETERS	plx...plaa: A bit mask is supplied for each axis: Bit 0 = zero limit switch (cal, "E0") Bit 1 = reference limit switch (unused) Bit 2 = end limit switch (rm, "EE") The limit switch is enabled if its bit is set.
EXAMPLE	<pre>LSX_GetSwitchActive(Tango1, &XA, &YA, &ZA, &AA);</pre>

SetSwitchActive

Switches limit switches on / off.

SYNTAX	<pre>int LSX_SetSwitchActive (int llsid, int lx, int ly, int lz, int laa);</pre>
TANGO CMD	!swact
PARAMETERS	lx...laa: A bit mask is supplied for each axis: Bit 0 = zero limit switch (cal, "E0") Bit 1 = reference limit switch (unused) Bit 2 = end limit switch (rm, "EE") The limit switch is enabled if the corresponding bit is set.
EXAMPLE	<pre>LSX_SetSwitchActive(Tango1, 7, 1, 5, 0); // X-Axis: All limit switches enabled, Y-Axis: Only Zero limit switch // Z-Axis: E0 and EE switches enabled (default,) A-Axis: All limit // switches ignored</pre>

GetSwitchPolarity

Retrieves polarity of limit switches.

SYNTAX `int LSX_GetSwitchPolarity (int lLSID,
 int *pLXP,
 int *pLYP,
 int *pLZP,
 int *pLAP);`

TANGO CMD ?swpol

PARAMETERS **pLXP...pLAP:** A bit mask is supplied for each axis:
 Bit 0 = zero limit switch (cal, "E0")
 Bit 1 = reference limit switch (unused)
 Bit 2 = end limit switch (rm, "EE")
 If bit is set (1), the corresponding switch is interpreted active when high.
 If bit is reset (0), the corresponding switch is active low.

EXAMPLE `LSX_GetSwitchPolarity(Tango1, &XP, &YP, &ZP, &AP);`

SetSwitchPolarity

Sets polarity of limit switches.

SYNTAX `int LSX_SetSwitchPolarity (int lLSID,
 int lXP,
 int lYP,
 int lZP,
 int lAP);`

TANGO CMD !swpol

PARAMETERS **lXP...lAP:** A bit mask is supplied for each axis:
 Bit 0 = zero limit switch (cal, "E0")
 Bit 1 = reference limit switch (unused)
 Bit 2 = end limit switch (rm, "EE")
 If bit is set (1), the corresponding switch is interpreted active when high.
 If bit is reset (0), the corresponding switch is active low.

EXAMPLE `LSX_SetSwitchPolarity(Tango1, 7, 0, 0, 0);
 // all limit switches of X-Axis are high active,
 all limit switches of Y-, Z- and A-Axis are low active`

GetSwitchType

Retrieves type of limit switches.

```
SYNTAX      int LSX_GetSwitchType (int 1LSID,
                                     int *plXP,
                                     int *plYP,
                                     int *plZP,
                                     int *plAP);
```

TANGO CMD ?swtyp

PARAMETERS

pIXP...pIAP: A bit mask is supplied for each axis:

- Bit 0 = zero limit switch (cal, "E0")
- Bit 1 = reference limit switch (unused)
- Bit 2 = end limit switch (rm, "EE")

If bit is set (1), input is for NPN type limit switch.

If bit is reset (0), input is for PNP type limit switch (default).

EXAMPLE `LSX_GetSwitchType(Tango1, &XP, &YP, &ZP, &RP);`

SetSwitchType

Sets type of limit switches.

```
SYNTAX          int LSX_SetSwitchType (int lLSID,
                                           int lXP,
                                           int lYP,
                                           int lZP,
                                           int lAP);
```

TANGO CMD !swtyp

PARAMETERS	DESCRIPTION
IXP...IAP:	A bit mask is supplied for each axis: Bit 0 = zero limit switch (cal, "E0") Bit 1 = reference limit switch (unused) Bit 2 = end limit switch (rm, "EE") If bit is set (1), input is configured for NPN type limit switch using pull-up resistor. If bit is reset (0), input is configured for PNP type limit switch with pull down resistor (default).

EXAMPLE `LSX_SetSwitchType(Tango1, XP, YP, ZP, AP);`

GetSwitches

Retrieves actuation status of all limit switches.

The 4 bits of the "Ref" switch are only used in systems with center reference.

SYNTAX

```
int LSX_GetSwitches (int  lLSID,  
                     int *plFlags);
```

TANGO CMD ?readsw

PARAMETERS	plFlags: Pointer on Integer Value, which includes status of all limit switches as bit mask
-------------------	---

In bit mask, status of limit switches is encoded as follows:

Limit switch	EE (rm)	Ref.	E0 (cal)
--------------	---------	------	----------

Axis	AZYX	AZYX	AZYX
------	------	------	------

Bits MSB→LSB: 0000 0000 0000

Example: 0x203 = 0010 0000 0011

= EE of Y-Axis is actuated, E0 of X- and Y-Axis are actuated

EXAMPLE `LSX_GetSwitches(Tango1, &Flags);`

4.10. Digital and Analog Inputs and Outputs

GetAnalogInput

Retrieves current A/D conversion result of an analogue channel.
Each TANGO controller might have its individual channels to read.
Check the TANGO Instruction Set for channel numbers and their assignment.

SYNTAX	<pre>int LSX_GetAnalogInput (int lLSID, int lIndex, int *pIValue);</pre>
TANGO CMD	?anain
PARAMETERS	lIndex: 0...15 (analog channel), 0...9 = HDI connector, pins 1...10 10 = ANAIN0 of AUX-IO connector pIValue: Pointer to Integer value, to which the channel's A/D conversion result is written. 0...5V analog = 0...1023
EXAMPLE	<pre>LSX_GetAnalogInput(Tango1, 0, &Input); // Read channel 0</pre>

SetAnalogOutput

Set analogue output signals.

SYNTAX	<pre>int LSX_SetAnalogOutput (int lLSID, int lIndex, int lValue);</pre>
TANGO CMD	!anaout
PARAMETERS	lIndex: 0, 1 (analogue output index) lValue: 0...100 [%]
EXAMPLE	<pre>LSX_SetAnalogOutput(Tango1, 0, 100); // set analogue output 0 to max. voltage (10V) (or 0 to 5V for TANGO mini 3)</pre>

SetLedBright

Set the brightness of the LED100 illumination, when connected in the default configuration (ANOUT0 and TAKT_OUT) to the AUX I/O or AUX mini port.

The SetLedBright function also controls the TAKT_OUT digital pin in order to entirely switch of LED100 with the LED-DR1 driver.

```
SYNTAX      int LSX_SetLedBright (int    lLSID,
                                   double  dBright);
```

TANGO CMD !adigout, !anaout

PARAMETERS	
dBright:	Brightness of the LED100
-1	OFF A negative value switches the LED entirely off (IO pin)
0 ... 100	Brightness in %, up to 3 fractional digits supported

```
EXAMPLE    LEX_SetLedBright(Tango1, -1);    // set led off
           LEX_SetLedBright(Tango1, 0);    // set led to lowest possible
           brightness
           LEX_SetLedBright(Tango1, 12.345);    // set led to 12.345%
           brightness
           LEX_SetLedBright(Tango1, 100);    // set led to max. brightness
```

GetAnalogOutputMode

Read the AUX-IO analog output mode.

SYNTAX

```
int LSX_GetAnalogOutputMode (int lLSID,  
                             int *plMode);
```

TANGO CMD ?anamode

PARAMETERS **plMode:** int pointer to return the anamode setting (0 ... 5)

EXAMPLE `LSX GetAnalogOutputMode(Tango1, 0, &Mode); // Read AnaMode`

SetAnalogOutputMode

Set the AUX-IO analog output mode.

SYNTAX

```
int LSX_SetAnalogOutputMode (int lLSID,  
                             int lMode);
```

TANGO CMD !anamode

PARAMETERS **IMode:** Integer number of the desired AnaMode (0 ... 5)

EXAMPLE `LSX SetAnalogOutputMode(Tango1, 5); // Activate AnaMode 5`

SetAuxDigitalOutput

Set the specified digital output pin of the AUX-I/O port.

```
SYNTAX      int LSX_SetAuxDigitalOutput (int lLSID,
                                           int lIndex,
                                           BOOL bValue);
```

TANGO CMD !adigout

PARAMETERS

Index: 0 to 3 for the output to set

TANGO 3 mini:

- 0 = Bit 0: AUX mini Pin 6 (TAKT_OUT, default LED100 on/off pin)
- 1 = Bit 1: AUX mini Pin 7 (VR_OUT)
- 2 = Bit 2: AUX mini Pin 8 (SHUTTER_OUT)
- 3 = Bit 3: AUX mini Pin 9 (TRIGGER_OUT)

Other TANGO controllers:

- 0 = Bit 0: AUX I/O Pin 5 (TAKT_OUT, default LED100 on/off pin)
- 1 = Bit 1: AUX I/O Pin 6 (VR_OUT)
- 2 = Bit 2: AUX I/O Pin 7 (SHUTTER_OUT)
- 3 = Bit 3: AUX I/O Pin 8 (TRIGGER_OUT)

bValue: FALSE = set pin to low
TRUE = set pin to high

EXAMPLE `LSX_SetAuxDigitalOutput(Tango1, 0, TRUE); // set output 0 to high`

GetAuxDigitalInput

Get state of the specified digital input of the AUX-I/O port.

```
SYNTAX      int LSX_GetAuxDigitalInput (int    lLSID,
                                           int    lIndex,
                                           BOOL  *bValue);
```

TANGO CMD ?adigin

PARAMETERS

Index:

0 to 3 for the digital input pin

TANGO 3 mini:

0 = Bit 0: AUX mini Pin 1 (TAKT_IN)

1 = Bit 1: Motor Connector Pin 7 (TRIN1)

2 = Bit 2: [not available]

3 = Bit 3: AUX mini Pin 2 (SNAPSHOT_IN)

Other TANGO controllers:

0 = Bit 0: AUX I/O Pin 1 (TAKT_IN)

1 = Bit 1: AUX I/O Pin 2 (VR_IN)

2 = Bit 2: AUX I/O Pin 3 (STOP)

3 = Bit 3: AUX I/O Pin 4 (SNAPSHOT2)

bValue:

Pin level

FALSE = low

TRUE = high

EXAMPLE `LSX_GetAuxDigitalInput(Tango1, 3, &bState); // get input 3 state`

GetDigitalInputs

Retrieve signal level of all 24 "I/O1 extension" digital input pins.

```
SYNTAX      int LSX_GetDigitalInputs (int  lLSID,
                                         int *plValue);
```

TANGO CMD ?digin

PARAMETERS	pIValue: Pointer to Integer value, to which the status of all inputs is written (as bit mask). LSB = Digital input 0
-------------------	--

```
EXAMPLE      int inputs;
              LSX_GetDigitalInputs(Tango1, &inputs);
              if (Inputs & 16)... // if input 4 is set...
```

GetDigitalInputsE

Retrieve signal level of all 12 "IO2 / Multi-IO" digital inputs.

```
SYNTAX      int LSX_GetDigitalInputsE (int lLSID,
                                           int *plValue);
```

TANGO CMD ?edigin

PARAMETERS	pIValue: Pointer on a 32-Bit Integer, which returns the inputs 16...31 in the bits 0...15
-------------------	--

```
EXAMPLE      int ext_inputs;
               LSX_GetDigitalInputsE(Tango1, &ext_inputs);
```

SetDigitalOutput

Set individual digital output pin of IO1 extension.

```
SYNTAX      int LSX_SetDigitalOutput (int  lLSID,
                                           int  lIndex,
                                           BOOL bValue);
```

TANGO CMD !digout

PARAMETERS	Index:	0 to 7
	bValue:	Set pin level to
		FALSE = low
		TRUE = high

EXAMPLE `LSX_SetDigitalOutput(Tango1, 2, TRUE); // set output pin 2 to '1'`

SetDigitalOutputs

Set all digital output pins (0-7) of the I/O1 extension port.

```
SYNTAX      int LSX_SetDigitalOutputs (int lLSID,
                                           int lValue);
```

TANGO CMD !digout

PARAMETERS	IValue: Bit mask, bits 0-7 determine value that is set for outputs 0-7
-------------------	---

EXAMPLE `LSX_SetDigitalOutputs(Tango1, 3); // 3 = set outputs 0 and 1 to 1,`
 remaining pins to 0

SetDigitalOutputE

Set individual digital output pin of Multi I/O / IO2 port.

```
SYNTAX      int LSX_SetDigitalOutputE (int  lLSID,
                                           int  lIndex,
                                           BOOL bValue);
```

TANGO CMD !edigout

PARAMETERS	lIndex:	0 to 7
	bValue:	Set pin level to
		FALSE = low
		TRUE = high

EXAMPLE `LSX_SetDigitalOutputE(Tango1, 2, TRUE); // set output pin 2 to '1'`

SetDigitalOutputsE

Set digital outputs of the TANGO PCI-E or Desktop Multi I/O / IO2 port.

```
SYNTAX      int LSX_SetDigitalOutputsE (int  lLSID,
                                           int  lValue);
```

TANGO CMD !edigout

PARAMETERS	IValue: Bit mask, bits 0-7 determine value that is set for outputs 0-7
-------------------	---

EXAMPLE `LSX_SetDigitalOutputsE(Tango1, 5); // 5 = set outputs 0 and 2 to 1,`
 remaining pins=0

SetDigIO_Distance

NOT SUPPORTED BY TANGO Function of digital inputs / outputs.

Activate an output depending on preset distance before or after reaching designated position.

SYNTAX

```
int LSX_SetDigIO_Distance (int lLSID,  
                           int lIndex,  
                           BOOL bFkt,  
                           double dDist,  
                           int lAxis);
```

TANGO CMD !digfkt

PARAMETERS

lIndex: 0 to 15 (output pin)

bFkt = FALSE = activation of an output depending on set distance before reaching determined position

Fkt = TRUE = activation of an output depending on set distance after start position

dDist: Distance, depends on selected dimension (unit)

lAxis: Axis number 1, 2, 3, 4 corresponding to X, Y, Z, A axes

EXAMPLE

```
LSX_SetDigIO_Distance(Tango1, 7, FALSE, 78.9, 3);  
// output 7 is activated 78.9mm before reaching final position (Z-Axis)
```

SetDigIO_EmergencyStop

NOT SUPPORTED BY TANGO Function of digital inputs / outputs.

Assignment of Emergency-Stop pin functionality.

SYNTAX

```
int LSX_SetDigIO_EmergencyStop (int lLSID,  
                                int lIndex);
```

TANGO CMD !digfkt

PARAMETERS

lIndex: 0 to 15 (input/output)

EXAMPLE

```
LSX_SetDigIO_EmergencyStop(Tango1, 15); // Pin 15 is used for  
Emergency-Stop
```

SetDigIO_Off

NOT SUPPORTED BY TANGO Switch off digital inputs / outputs function.
(Does not affect inputs / outputs states).

SYNTAX

```
int LSX_SetDigIO_Off (int lLSID,  
                      int lIndex);
```

TANGO CMD !digfkt

PARAMETERS **Index:** 0 to 15 (individual Input/Output pins), 16 (all 16 port pins)

EXAMPLE `LSX_SetDigIO_Off(Tango1, 0);` // Function of I/O pin 0 is switched 'Off'

SetDigIO_Polarity

NOT SUPPORTED BY TANGO Set polarity of digital inputs / outputs.

```
SYNTAX      int LSX_SetDigIO_Polarity (int  lLSID,
                                           int  lIndex,
                                           BOOL bHigh);
```

TANGO CMD !digfkt

PARAMETERS	Index:	0 to 15 (individual I/O pin), 16 (all 16 port pins)
	bHigh	TRUE = high active FALSE = low active

EXAMPLE `LSX_SetDigIO_Polarity(Tango1, 3, TRUE); // input pin / output pin 3`
high active

4.11. TVR Clock & Direction IO

GetTVRMode

Retrieve the TVR mode of the clock & direction IO

SYNTAX

```
int LSX_GetTVRMode (int lLSID,  
                    int *plValue);
```

TANGO CMD ?tvrn

PARAMETERS **plValue:** Pointer to a 32-Bit Integer, which returns the TVR mode

```
EXAMPLE      int mode;
              LSX_GetTVRMode(Tango1, &mode);
```

SetTVRMode

Set the TVR mode of the clock & direction IO

```
SYNTAX      int  LSX_SetTVRMode (int  lLSID,
                                int  lMode1,
                                int  lMode2,
                                int  lMode3,
                                int  lMode4);
```

TANGO CMD !tvr

PARAMETERS

IMode1...4: Required TVR mode of the axes

- 0 = disabled
- (1) = enabled without tvrf factor
- (2) = enabled with tvrf factor
- (3) = enabled without tvrf factor, requires ext. start/stop
- (4) = enabled with tvrf factor, requires ext. start/stop
- 5 = enabled with tvrjoyf factor

EXAMPLE `LSX_SetTVRMode(Tango1, 0, 0, 5, 0); // only set tvr mode 5 for Z`

GetFactorTVR

Retrieve the TVR factor for TVR modes 1-4

```
SYNTAX      int  LSX_GetFactorTVR (int      llsid,
                                double *pdVal1,
                                double *pdVal2,
                                double *pdVal3,
                                double *pdVal4);
```

TANGO CMD ?tyrf

PARAMETERS **pdVal1...4:** Pointers to double, which hold the returned TVR factors

```
EXAMPLE      double tvr[4];
              LSX GetTvrTVR(Tango1, &tvr[0], &tvr[1], &tvr[2], &tvr[3]);
```

SetFactorTVR

Set the TVR factor for TVR modes 1-4

SYNTAX	<pre>int LSX_SetFactorTVR (int lLSID, double dVal1, double dVal2, double dVal3, double dVal4);</pre>
TANGO CMD	<pre>!tvrf</pre>
PARAMETERS	dVal1...4: Required TVR factor for all axes
EXAMPLE	<pre>LSX_SetFactorTVR(<i>Tango1</i>, 0.2 0.2 0.05, 50);</pre>

4.12. Encoder Settings

ClearEncoder

Reset encoder TTL counter to zero.

```
SYNTAX      int LSX_ClearEncoder (int  lLSID,
                                     int  lAxis);
```

TANGO CMD **!clearhwcount**

PARAMETERS **IAxis:** 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)

EXAMPLE `LSX_ClearEncoder(Tango1, 2); // reset encoder counter of Y-Axis to zero`

GetEncoder

Retrieves all encoder TTL counter positions.

```
SYNTAX          int LSX_GetEncoder (int      lLSID,
                                double *pdXP,
                                double *pdYP,
                                double *pdZP,
                                double *pdAP);
```

TANGO CMD ?hwcount

PARAMETERS **pdXP...pdAP:** Counter values, 4x interpolated

EXAMPLE `LSX_GetEncoder(Tango1, &XP, &YP, &ZP, &AP);`

GetEncoderActive

Retrieves which encoder will be activated after calibration.

Please note: **This function corresponds to the „?encmask“ command! Not “?enc”.**

```
SYNTAX      int LSX_GetEncoderActive (int  lLSID,
                                         int *plFlags);
```

TANGO CMD ?encmask

PARAMETERS	plFlags:	Encoder mask (flags) Bit 0 = X encoder will be activated Bit 1 = Y encoder will be activated Bit 2 = Z encoder will be activated
-------------------	-----------------	---

EXAMPLE `LSX_GetEncoderActive(Tango1, &Flags);`

SetEncoderActive

Sets which encoder is activated after calibration

Please note: This function corresponds to „!encmask“ command, not “!enc”.

```
SYNTAX          int LSX_SetEncoderActive (int  lLSID,
                                              int  lFlags);
```

TANGO CMD !encmask

PARAMETERS	IFlags:	Encoder mask (flags)
		Bit 0 = X encoder will be activated
		Bit 1 = Y encoder will be activated
		Bit 2 = Z encoder will be activated

```
EXAMPLE      LSX_SetEncoderActive(Tango1, 0); // No encoder will be used
               LSX_SetEncoderActive(Tango1, 2); // Y-encoder will be activated after
               calibration
```

GetEncoderMask

Retrieve status of encoders.

Please note: This function corresponds to „?enc“ command, not “?encmask”!

```
SYNTAX      int LSX_GetEncoderMask (int  lLSID,
                                         int *plFlags);
```

TANGO CMD ?enc

PARAMETERS	plFlags:	Active encoder mask (flags)
		Bit 0 = X encoder is active / inactive
		Bit 1 = Y encoder is active / inactive
		Bit 2 = Z encoder is active / inactive

```
EXAMPLE      int EncMask;
              LSX_GetEncoderMask(Tango1, &EncMask);
              if (EncMask & 2)...
              // if encoder of Y-Axis connected + active...
```

SetEncoderMask

Activates / deactivates encoders manually.

Please note: This function corresponds to „!enc“ command, not “!encmask”!

Do not use in closed loop. Encoders should always be activated with Calibrate command.

SYNTAX	<pre>int LSX_SetEncoderMask (int lLSID, int lValue);</pre>
TANGO CMD	!enc
PARAMETERS	lValue: Active encoder mask (flags) Bit 0 = (activate)/deactivate X encoder Bit 1 = (activate)/deactivate Y encoder Bit 2 = (activate)/deactivate Z encoder
EXAMPLE	<pre>LSX_SetEncoderMask(Tango1, 0); // deactivate all encoders LSX_SetEncoderMask(Tango1, 2); // deactivate X and Z encoders, activate Y encoder</pre>

GetEncoderSingleAxis

Read the encoder settings of Encoder Type, Signal Period and Reference Signal of the specified axis.

SYNTAX	<pre>int LSX_GetEncoderSingleAxis (int lLSID, int *plAxis, int *plEncoderType, double *pdPeriod, int *plReference);</pre>
TANGO CMD	?enc type x,y,z,a
PARAMETERS	lAxis: The axis number 1...4 (corresponding to X...A) lEncoderType: Pointer to return the encoder type dPeriod: Pointer to return the encoder signal period length [mm] dReference: Pointer to return the usage of encoder reference (0 or 1)
EXAMPLE	<pre>LSX_GetEncoderSingleAxis(Tango1, 3, &lEncType, &dPeriod, &lReference); // 3 = Z</pre>

SetEncoderSingleAxis

Set the Encoder Type, Signal Period and availability of Reference Signal of the specified axis.

SYNTAX	<pre>int LSX_SetEncoderSingleAxis (int lLSID, int lAxis, int lEncoderType, double dPeriod, int lReference);</pre>
TANGO CMD	<code>!enctype x,y,z,a</code>
PARAMETERS	lAxis: The axis number 1...4 (corresponding to X...A) lEncoderType: The encoder type (MR, 1Vpp, TTL, ...) refer to the enctype description dPeriod: The encoder signal period length [mm] dReference: Usage of encoder reference signal (0=no signal or 1=has a ref signal)
EXAMPLE	<pre>LSX_SetEncoderSingleAxis(Tango1, 3, 2, 0.02, 0); // axis 3(Z) = Type 2, 20µm, no ref</pre>

GetEncoderPeriod

Retrieves encoder signal period length.
A NULL pointer can be used for not required axes.

SYNTAX	<pre>int LSX_GetEncoderPeriod (int lLSID, double *pdX, double *pdY, double *pdZ, double *pdA);</pre>
TANGO CMD	<code>?encperiod</code>
PARAMETERS	pdX...pdA: Period length [mm]
EXAMPLE	<pre>double X,Y,Z,A; LSX_GetEncoderPeriod(Tango1, &X, &Y, &Z, &A); LSX_GetEncoderPeriod(Tango1, &X, &Y, NULL, NULL); // Ignore Z+A axes</pre>

SetEncoderPeriod

Set encoder signal period length.

SYNTAX	<pre>int LSX_SetEncoderPeriod (int 1LSID, double dX, double dY, double dZ, double dA);</pre>
TANGO CMD	!encperiod
PARAMETERS	dX...dA: 0.0001 – 4 mm
EXAMPLE	<pre>LSX_SetEncoderPeriod(<i>Tango1</i>, 0.5, 0.5, 0.5, 0.5); // set encoder signal period of all axes to 0.5mm</pre>

GetEncoderPeriodSingleAxis new in 1.533

Read encoder period of a single axis. Single-axis variant of GetEncoderPeriod. EncoderPeriod is double64 on all controllers (full 15 significant-digit resolution).

SYNTAX	<code>int LSX_GetEncoderPeriodSingleAxis (int lLSID, int lAxis, double *pdEncoderPeriod);</code>
TANGO CMD	?encperiod x,y,z,a
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A pdEncoderPeriod: encoder period [mm]
EXAMPLE	<code>LSX_GetEncoderPeriodSingleAxis(Tango1, 1, &dEncoderPeriod);</code>

SetEncoderPeriodSingleAxis new in 1.533

Set encoder period of a single axis. Single-axis variant of SetEncoderPeriod.

SYNTAX	<pre>int LSX_SetEncoderPeriodSingleAxis (int lLSID, int lAxis, double dEncoderPeriod);</pre>
TANGO CMD	!encperiod x,y,z,a
PARAMETERS	lAxis: 1=X, 2=Y, 3=Z, 4=A dEncoderPeriod: encoder period [mm]
EXAMPLE	LSX_SetEncoderPeriodSingleAxis(Tango1, 1, 0.0001);

GetEncoderPosition

Retrieves position response type.

SYNTAX `int LSX_GetEncoderPosition (int lLSID,
 BOOL *pbValue);`

TANGO CMD ?encpos

PARAMETERS **pbValue:** TRUE = axis position values will be read from the encoder, if activated.
 (If no encoders are active, the position is taken from the motor)
 FALSE = Position will be taken from the motor position only.

EXAMPLE `LSX_GetEncoderPosition(Tango1, &Value);`

SetEncoderPosition

Select readout of encoder- or motor-related position values.

SYNTAX `int LSX_SetEncoderPosition (int lLSID,
 BOOL bValue);`

TANGO CMD !encpos

PARAMETERS **bValue:** TRUE = axis position values will be read from the encoder, if activated.
 (If no encoders are active, the position is taken from the motor)
 FALSE = Position will be taken from the motor position.

EXAMPLE `LSX_SetEncoderPosition(Tango1, TRUE);`

GetEncoderRefSignal

Retrieves whether the encoder reference signal is used when calibrating.

SYNTAX `int LSX_GetEncoderRefSignal (int lLSID,
 int *plXR,
 int *plYR,
 int *plZR,
 int *plAR);`

TANGO CMD ?encref

PARAMETERS **plXR...plAR:** 0 = encoder reference signal is evaluated while calibrating
 1 = reference signal is not evaluated, zero position is set at the CAL end switch

EXAMPLE `LSX_GetEncoderRefSignal(Tango1, &X, &Y, &Z, &A);`

SetEncoderRefSignal

Use reference signal from encoder when calibrating.

```
SYNTAX      int LSX_SetEncoderRefSignal (int lLSID,
                                           int lXR,
                                           int lYR,
                                           int lZR,
                                           int lAR);
```

TANGO CMD !encref

PARAMETERS	IXR...IAR:	0 = encoder reference signal is evaluated while calibrating 1 = reference signal is not evaluated, zero position is set at the CAL end switch
------------	-------------------	--

```
EXAMPLE      LSX_SetEncoderRefSignal(Tango1, 1, 1, 0, 0);  
              // when calibrating, reference signals of encoders X and Y are  
              evaluated
```

GetRefSpeed

Old method for reading the velocity for calibrating to the encoder reference mark or to the reference switch. It is recommended to use `?encrfvel`.

SYNTAX

```
int LSX_GetRefSpeed (int lLSID,  
                    int *plSpeed);
```

TANGO CMD ?calrefspeed

PARAMETERS	plSpeed: Pointer to int for returning the velocity value (in 1/100 rev/s, one for all axes)
-------------------	--

EXAMPLE `LSX_GetRefSpeed (Tango1, &Speed);`

SetRefSpeed

Old method of setting the velocity for calibrating to the encoder reference mark or to the reference switch. It is recommended to use !encrefvel.

SYNTAX

```
int LSX_SetRefSpeed (int lLSID,  
                     int lSpeed);
```

TANGO CMD !calrefspeed

PARAMETERS **ISpeed:** Velocity in 1/100 motor revolutions/s, one velocity applies to all axes

EXAMPLE `LSX_SetRefSpeed (Tango1, 50);` // search the reference switch (or the reference mark) search velocity of all axes to 50/100 motor revolutions/s (=0.5 rev/s)

4.13. Closed Loop Settings

GetController

Retrieve Closed Loop mode.

SYNTAX

```
int LSX_GetController (int  lLSID,
                       int  *pLXC,
                       int  *pLYC,
                       int  *pLZC,
                       int  *pLRC);
```

TANGO CMD ?ctr

PARAMETERS **pLXC...pLRC:** Closed Loop Mode
 0 = controller „OFF“
 1 = controller „OFF after reaching target position“
 2 = controller „Always ON“
 3 = controller „OFF after reaching designated end position“
 with current reduction
 4 = controller „Always ON“ with current reduction

EXAMPLE LSX_GetController(*Tango1*, &X, &Y, &Z, &A);

SetController

Set Closed Loop mode.

SYNTAX

```
int LSX_SetController (int  lLSID,
                       int   LXC,
                       int   LYC,
                       int   LZC,
                       int   LAC);
```

TANGO CMD !ctr

PARAMETERS **IXC...IAC:** Closed Loop Mode
 0 = controller „OFF“
 1 = controller „OFF after reaching target position“
 2 = controller „Always ON“
 3 = controller „OFF after reaching designated end position“
 with current reduction
 4 = controller „Always ON“ with current reduction

EXAMPLE LSX_SetController(*Tango1*, 2, 2, 0, 0); // *Enable permanent closed loop for X and Y*

GetControllerCall

Read Closed Loop interval time.

Should remain at the default setting (3 or 5 ms).

SYNTAX

```
int LSX_GetControllerCall (int llsid,  
                           int *plCtrCall);
```

TANGO CMD ?ctrc

PARAMETER:	<i>CtrCall:</i> Controller call time [ms] (default 3 or 5ms, depending on the TANGO type)
------------	---

EXAMPLE `LSX_GetControllerCall(Tango1, &CtrCall);`

SetControllerCall

Set Closed Loop interval time.

Applies to all axes. The interval, in which the closed loop processes the deviation.

Should remain at the controller default setting (3 or 5 ms).

SYNTAX

```
int LSX_SetControllerCall (int lLSID,  
                           int lCtrCall);
```

TANGO CMD !ctrc

PARAMETERS	ICtrCall:	Controller call time [ms]
------------	-----------	---------------------------

```
EXAMPLE      L5X_SetControllerCall(Tango1, 5);  
              // CtrCall = 5 means: Closed Loop controller is called every 5  
              milliseconds
```

GetControllerFactor

FOR COMPATIBILITY ONLY! Retrieve Closed Loop controller factors.

Note: The TANGO supports 2 factors per axis (idle & move),

therefore it is highly recommended to use **GetControllerFactorSingleAxis()**!

```
SYNTAX      int LSX_GetControllerFactor (int      lLSID,
                                           double *pdX,
                                           double *pdY,
                                           double *pdZ,
                                           double *pdA);
```

TANGO CMD ?ctrf

PARAMETERS **pdX...pdA:** Closed Loop factors

EXAMPLE `LSX_GetControllerFactor(Tango1, &X, &Y, &Z, &A);`

SetControllerFactor

FOR COMPATIBILITY ONLY!

Set Closed Loop controller factor.

Note: The TANGO supports 2 factors per axis (idle & move), therefore it is highly recommended to **use SetControllerFactorSingleAxis()**!

```
SYNTAX      int LSX_SetControllerFactor (int    lLSID,
                                             double dX,
                                             double dY,
                                             double dZ,
                                             double dA);
```

TANGO CMD !ctrf

PARAMETERS **dX...dA:** Position difference amplification factor 1 – 64

```
EXAMPLE      LSX_SetControllerFactor(Tango1, 2, 2, 2, 0);  
              // Closed Loop amplification is set to 2 for X, Y and Z axes
```

GetControllerFactorSingleAxis

Retrieve Closed Loop controller factors of the specified axis.

Note: The TANGO supports 2 factors per axis (idle & move)

[illegible]

TANGO CMD ?ctrff x,y,z,a

PARAMETERS	IAxis	= Axis number 1,2,3,4 (for axes X,Y,Z,A)
	dFidle	= returns 0.0 ...25.4
	dFmove	= returns 0.0 ...25.4

```
EXAMPLE      LSX_GetControllerFactorSingleAxis(Tango1, 2, &idlefactor,  
            &movefactor); // Read Y
```

SetControllerFactorSingleAxis

Set Closed Loop controller factor.

The TANGO supports 2 factors per axis (idle & move).

[illegible]

TANGO CMD !ctrff x,y,z,a

PARAMETERS	Iaxis	= Axis number 1,2,3,4 (for axes X,Y,Z,A)
	dFidle	= 0.0 ...25.4
	dFmove	= 0.0 ...25.4

```
EXAMPLE    L5X_SetControllerFactorSingleAxis(Tango1, 3, 8, 2.5, 0);
           // Set Closed Loop amplification for Z to 8 at idle and 2.5 at move
```

GetControllerSteps

Retrieves length of controller steps.

The TANGO uses ctrs as the "Lock-In Range", where after exceeding a certain behavior can be specified with ctrfm.

```
SYNTAX      int LSX_GetControllerSteps (int      llsid,
                                             double *pdX,
                                             double *pdY,
                                             double *pdZ,
                                             double *pdA);
```

TANGO CMD ?ctrs

PARAMETERS **pdX...pdA:** Lock-In Range [mm]

EXAMPLE `LSX_GetControllerSteps(Tango1, &X, &Y, &Z, &A);`

SetControllerSteps

Set controller steps.

The TANGO uses ctrs as the "Lock-In Range", where after exceeding a certain behavior can be specified with ctrfm.

```
SYNTAX      int LSX_SetControllerSteps (int    lLSID,
                                           double dX,
                                           double dY,
                                           double dZ,
                                           double dA);
```

TANGO CMD !ctrs

PARAMETERS **dX...dA:** Lock-In Range, ≥ 0.01 [mm]

EXAMPLE `LSX_SetControllerSteps(Tango1, 0.2, 0.2, 0.05, 1);`

GetControllerTimeout

Read the closed loop control timeout. The maximum wait for TWI timeout.

SYNTAX

```
int LSX_GetControllerTimeout (int lLSID,  
                               int *plACtrTimeout);
```

TANGO CMD ?ctrl

PARAMETERS	
plACtrTimeout:	Timeout [ms], If the Closed Loop controller is unable to settle in the target window for this time, the move is aborted (move function calls return with error code 4013).

EXAMPLE `LSX GetControllerTimeout(Tango1, &ActrTimeout);`

SetControllerTimeout

Set the closed loop control timeout. The maximum wait for TWI timeout.

[illegible]

TANGO CMD *!ctrtr*

PARAMETERS ***IACTrTimeout***: Timeout 0 – 10000 ms,
If the Closed Loop controller is unable to settle in the target window for this time,
the move is aborted (move function calls return with error code 4013). This time
should be set longer than the target window delay (TWDelay).

```
EXAMPLE    LSX_SetControllerTimeout(Tango1, 500);  
           // Abort after trying to settle in the target window for 500ms
```

GetControllerTWDelaySingleAxis

Read controller delay. Time to remain in TWI until "reached" state is assigned.
For individual axes.

[illegible]

TANGO CMD ?ctrd x,y,z,a

PARAMETERS	Axis:	1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
	CtrTWDelay:	Controller delay [ms]

```
EXAMPLE      LSX_GetControllerTWDelaySingleAxis (Tango1, 3, &CtrTWDelay); // Read Z
```

SetControllerTWDelaySingleAxis

Set controller delay. Time to remain in TWI until "reached" state is assigned.
For individual axes.

[illegible]

TANGO CMD !ctrd x,y,z,a

PARAMETERS	IAxis:	1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
	ICtrTWDelay:	Controller delay 0 – 250 ms Time for which the axis must remain in the target window. Moves are delayed by at least this time.

```
EXAMPLE      LSX_SetControllerTWDelaySingleAxis(Tango1, 3, 0);
               // controller delay in Z switched off, closed loop end position will be
               inaccurate
```

GetControllerTWDelay

FOR COMPATIBILITY ONLY!

Read controller delay.

Time to remain in TWI until "reached" state is assigned.

OLD Function! As the TANGO allows to set ctrd for individual axes,

use GetControllerTWDelaySingleAxis() or ctrd by SendString.

[illegible]

TANGO CMD ?ctrd

PARAMETERS **plCtrTWDelay:** Controller delay [ms]

EXAMPLE `LSX_GetControllerTWDelay(Tango1, &CtrTWDelay);`

SetControllerTWDelay

FOR COMPATIBILITY ONLY!

Set controller delay.

Time to remain in TWI until "reached" state is assigned.

OLD Function! As the TANGO allows to set ctrd for individual axes,

use SetControllerTWDelaySingleAxis() or ctrd by SendString.

[illegible]

TANGO CMD !ctrd

PARAMETERS	
ICtrTWDelay:	Controller delay 0 – 250 ms Time for which the axis has to remain in the target window. Moves are delayed by at least this time.

```
EXAMPLE      LSX_SetControllerTWDelay(Tango1, 0);  
               // controller delay switched off, closed loop end position will be  
               inaccurate
```

GetTargetWindow

Retrieves closed loop target windows of all axes.

```
SYNTAX      int LSX_GetTargetWindow (int      llsid,
                                         double *pdX,
                                         double *pdY,
                                         double *pdZ,
                                         double *pdA);
```

TANGO CMD ?twi

PARAMETERS **pdX...pdA:** Target window, depends on selected dimension

EXAMPLE `LSX_GetTargetWindow(Tango1, &X, &Y, &Z, &A);`

SetTargetWindow

Set closed loop controller target windows.

The closed loop controller has to settle within $\pm$ this window size for the specified delay time.

```
SYNTAX      int LSX_SetTargetWindow (int    lLSID,
                                         double dX,
                                         double dY,
                                         double dZ,
                                         double dA);
```

TANGO CMD !twi

PARAMETERS	dX...dA:	closed loop target windows 1 – 25000 (motor increments) 0.1 – 1000 (μm) 0.0001 – 1 (mm) (values depend on dimension)
------------	-----------------	--

EXAMPLE `LSX_SetTargetWindow(Tango1, 1.0, 0.001, 0.001, 0.0005);`

GetTargetWindowSingleAxis new in 1.533

Read target window of a single axis. Single-axis variant of GetTargetWindow.

[illegible]

TANGO CMD ?twi x,y,z,a

PARAMETERS

- IAxis:** 1=X, 2=Y, 3=Z, 4=A
- pdTargetWindow:** target window, unit depends on dimension

EXAMPLE `LSX_GetTargetWindowSingleAxis(Tango1, 1, &dTargetWindow);`

SetTargetWindowSingleAxis new in 1.533

Set target window of a single axis. Single-axis variant of SetTargetWindow.

[illegible]

TANGO CMD !twi x,y,z,a

PARAMETERS

- lAxis:** 1=X, 2=Y, 3=Z, 4=A
- dTargetWindow:** target window, unit depends on dimension

EXAMPLE `LSX_SetTargetWindowSingleAxis(Tango1, 1, 0.001);`

SetCtrFastMoveOff

Not supported by TANGO.

FastMove function deactivated.

SYNTAX `int LSX_SetCtrFastMoveOff (int 1LSID);`

TANGO CMD `!ctrfm`

PARAMETERS -

EXAMPLE `LSX_SetCtrFastMoveOff(Tango1);`

SetCtrFastMoveOn

Not supported by TANGO.

Activate FastMove function, meaning a new vector is started if controller position difference is larger than the lock-in range.

SYNTAX `int LSX_SetCtrFastMoveOn (int 1LSID);`

TANGO CMD `!ctrfm`

PARAMETERS -

EXAMPLE `LSX_SetCtrFastMoveOn(Tango1);`

GetCtrFastMove

Not supported by TANGO.

Retrieves setting of FastMove function.

SYNTAX `int LSX_GetCtrFastMove (int 1LSID,
 BOOL *pbActive);`

TANGO CMD `?ctrfm`

PARAMETERS **pbActive:** TRUE = FastMove function active

EXAMPLE `LSX_GetCtrFastMove(Tango1, &Active);`

GetCtrFastMoveCounter

Not supported by TANGO.

If position difference is larger than lock-in range, a new vector will be started and corresponding counter will be increased by one. Function provides Fast Move counts.

```
SYNTAX      int  LSX_GetCtrFastMoveCounter (int  lLSID,
                                                int  *plXC,
                                                int  *plYC,
                                                int  *plZC,
                                                int  *plAC);
```

TANGO CMD ?ctrfmc

PARAMETERS	DESCRIPTION
pIXC...pIAC:	Number of carried out Fast Move functions

EXAMPLE `LSX_GetCtrFastMoveCounter(Tango1, &XC, &YC,&ZC,&AC);`

ClearCtrFastMoveCounter

Not supported by TANGO.

If position difference is larger than lock-in range, a new vector will be started and corresponding counter will be increased by one.

SYNTAX `int LSX_ClearCtrFastMoveCounter (int lLSID);`

TANGO CMD !ctrfmc

PARAMETERS

EXAMPLE `LSX_ClearCtrFastMoveCounter(Tango1);`

4.14. Trigger Output

GetTrigger

Retrieve trigger globally enable setting.

SYNTAX `int LSX_GetTrigger (int lLSID,
 BOOL *pbATrigger);`

TANGO CMD ?trig

PARAMETERS **pbATrigger:** TRUE = trigger is on (enabled)
 FALSE = trigger is off (disabled)

EXAMPLE `LSX_GetTrigger(Tango1, &Atrigger);`

SetTrigger

Switch trigger ON / OFF.

SYNTAX `int LSX_SetTrigger (int lLSID,
 BOOL bATrigger);`

TANGO CMD !trig

PARAMETERS **bATrigger** TRUE = switch trigger on
 FALSE = switch trigger off

EXAMPLE `LSX_SetTrigger(Tango1, TRUE); // Globally enable the trigger (also
 defines start pos.)`

GetTriggerMode

Retrieve trigger mode.

SYNTAX `int LSX_GetTriggerMode (int lLSID,
 int *plMode);`

TANGO CMD ?trigm

PARAMETERS **lMode:** Pointer to variable where the mode should be returned to

EXAMPLE `LSX_GetTriggerMode(Tango1, &Mode);`

SetTriggerMode

Select trigger mode.

SYNTAX	<code>int LSX_SetTriggerMode (int lLSID, int lMode);</code>
TANGO CMD	<code>!trigm</code>
PARAMETERS	lMode Desired Trigger Mode
EXAMPLE	<code>LSX_SetTriggerMode(Tango1, 5); // Set Trigger Mode to 5</code>

GetTriggerPar

Retrieves trigger parameters.

SYNTAX	<code>int LSX_GetTriggerPar (int lLSID, int *plAxis, int *plMode, int *plSignal, double *pdDistance);</code>
TANGO CMD	<code>?triga</code>
PARAMETERS	plAxis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes) plMode: Trigger mode (see command <code>!trigm</code>) plSignal: aTrigger signal (see command <code>!trigs</code>) pdDistance: Trigger distance (see command <code>!trigd</code>)
EXAMPLE	<code>LSX_GetTriggerPar(Tango1, &Axis, &Mode, &Signal, &Distance);</code>

SetTriggerPar

Set trigger parameters. Sets several parameters at once.

SYNTAX	<code>int LSX_SetTriggerPar (int lLSID, int lAxis, int lMode, int lSignal, double dDistance);</code>
TANGO CMD	<code>!triga</code>
PARAMETERS	lAxis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes) lMode: Trigger mode (see command <code>!trigm</code>) lSignal: Trigger signal (see command <code>!trigs</code>) dDistance: Trigger distance (see command <code>!trigd</code>)
EXAMPLE	<code>LSX_SetTriggerPar(Tango1, 1, 3, 2, 5.0);</code>

GetTrigCount

Retrieve trigger counter value.

```
SYNTAX      int LSX_GetTrigCount (int  lLSID,
                                     int *plValue);
```

TANGO CMD ?trigcount

PARAMETERS **plValue:** Number of executed triggers

EXAMPLE `LSX_GetTrigCount(Tango1, &Value);`

SetTrigCount

Set trigger counter value.

SYNTAX

```
int LSX_SetTrigCount (int lLSID,  
                      int lValue);
```

TANGO CMD !trigcount

PARAMETERS **IValue:** 0 to 2147483647

EXAMPLE `LSX_SetTrigCount(Tango1, 0); // Clear trigger counter`

GetTriggerAxis

Read the selected axis for position trigger.

```
SYNTAX      int LSX_GetTriggerAxis (int  lLSID,
                                     int *plAxis);
```

TANGO CMD ?triga

PARAMETERS	plAxis:	Axis for position-dependent trigger modes 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)
-------------------	----------------	--

EXAMPLE `LSX_GetTriggerAxis(Tango1, &Axis);`

SetTriggerAxis

Set the axis for position-dependent triggering.

```
SYNTAX      int LSX_SetTriggerAxis (int  lLSID,
                                         int  lAxis);
```

TANGO CMD !triga

PARAMETERS **I**Axis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes)

EXAMPLE `LSX_SetTriggerAxis(Tango1, 2); // Trigger uses position of Y-axis (2)`

GetTriggerSignalLength

Read the trigger output signal length / pulse width.

```
SYNTAX      int LSX_GetTriggerSignalLength (int lLSID,
                                              int *pLength);
```

TANGO CMD ?trigs

PARAMETERS **pLength:** Trigger pulse width 0 to 2500000 [μs]

EXAMPLE `LSX_GetTriggerSignalLength(Tango1, &Length);`

SetTriggerSignalLength

Set the trigger output signal length / pulse width.

[illegible]

TANGO CMD !trigs

PARAMETERS	Length: Trigger pulse width 0 to 2500000 [μs] in increments of 40 μs (0,40,80,...)
-------------------	---

```
EXAMPLE      LSX_SetTriggerSignalLength Tango1, 120); // Trigger signal is 120μs
               Long
```

GetTriggerDistance

Read the position interval for trigger pulses.

[illegible]

TANGO CMD ?trigd

PARAMETERS	pdDistance:	>0.0 to 5000000 [position unit depends on Dimension]
------------	--------------------	--

EXAMPLE `LSX_GetTriggerDistance(Tango1, &Distance);`

SetTriggerDistance

Set the position interval for trigger pulses.

[illegible]

TANGO CMD !trigd

PARAMETERS **dDistance:** >0.0 to 5000000 [position unit depends on Dimension]

EXAMPLE `LSX_SetTriggerDistance(Tango1, 12.5); // Set the position interval to 12.5`

GetTriggerCompensation

Read the trigger look-ahead timing compensation.

Compensates for delays within the trigger chain by looking ahead.

Useful for bidirectional scanning in order to compensate comb effect of the lines.

```
SYNTAX      int LSX_GetTriggerCompensation (int lLSID,
                                              int *pLTime);
```

TANGO CMD ?trigcomp

PARAMETERS **plTime:** -10000... +10000 [μ s] in increments of 10 μ s (0,10,20,...)

EXAMPLE `LSX_GetTriggerCompensation(Tango1, &Time);`

SetTriggerCompensation

Set the trigger look-ahead timing compensation.

Compensates for delays within the trigger chain by looking ahead.

Useful for bidirectional scanning in order to compensate comb effect of the lines.

SYNTAX

```
int LSX_SetTriggerCompensation (int lLSID,  
                                int lTime);
```

TANGO CMD !trigcomp

PARAMETERS **ITime:** -10000... +10000 [μ s] in increments of 10 μ s (0,10,20,...)

```
EXAMPLE      LSX_SetTriggerCompensation(Tango1, 40); // Trigger compensation looks
               40μs ahead
```

GetTriggerEncoder

Read if the trigger unit uses the encoder position.

SYNTAX

```
int LSX_GetTriggerEncoder (int lLSID,  
                           int *plEncoder);
```

TANGO CMD ?trigenc

PARAMETERS **plEncoder:** 0 = trigger on motor position, 1 = trigger on encoder position

EXAMPLE `LSX_GetTriggerEncoder(Tango1, &Encoder);`

SetTriggerEncoder

Select trigger on encoder (1) or motor (0) position.

```
SYNTAX      int LSX_SetTriggerEncoder (int  lLSID,
                                           int  lEncoder);
```

TANGO CMD !trigenc

PARAMETERS **!Encoder:** 0 = trigger on motor position, 1 = trigger on encoder position

EXAMPLE `LSX_SetTriggerEncoder(Tango1, 0); // Trigger on motor position`

GetTriggerFrequency

Read the trigger output frequency for trigger modes 100, 101.

[illegible]

TANGO CMD ?trigf

PARAMETERS **pdFrequency:** 0.01 to 25000 Hz

EXAMPLE `LSX_GetTriggerFrequency(Tango1, &Frequency);`

SetTriggerFrequency

Set the trigger output frequency for trigger modes 100, 101.

[illegible]

TANGO CMD !trigf

PARAMETERS **dFrequency:** 0.01 to 25000 Hz

EXAMPLE `LSX_SetTriggerFrequency(Tango1, 1000);` // Set the trigger frequency to 1kHz

GetTriggerOutput

Read the trigger output setting.

SYNTAX

```
int LSX_GetTriggerOutput (int lLSID,  
                           int *plValue);
```

TANGO CMD ?trigo

PARAMETERS **plValue:** 0 = no output used, 1=TRIGGER_OUT, and further combinations (refer to trigo)

EXAMPLE `LSX_GetTriggerOutput(Tango1, &Value);`

SetTriggerOutput

Select trigger output setting. Select output 1 and/or 2 and output mode.

```
SYNTAX      int LSX_SetTriggerOutput (int  lLSID,
                                           int  lValue);
```

TANGO CMD !trigo

PARAMETERS **IValue:** 0 = no output used, 1=TRIGGER_OUT,
and further combinations (refer to trigo)

Output / Mode	STANDARD	PREC.WIDTH2	PREC.DELAY2	PREC.FREQUENCY2
No output No signal out	0	(4)	(8 PCI-E)	(12)
Primary TRIGGER OUT	1	(5)	(9 PCI-E)	(13)
Secondary ** TAKT OUT	2	6	10 (PCI-E)	14
Both, P&S ** TRIGGER+TAKT	3	7	11 (PCI-E)	15

```
EXAMPLE      L5X_SetTriggerOutput(Tango1, 1); // Use trigger output 1 (TRIGGER_OUT)
              only
```

Get2ndTriggerDelay

Read the precise edge delay of the 2nd output related to the trigger output.

```
SYNTAX      int LSX_Get2ndTriggerDelay (int    lLSID,  
                                           double *pdValue);
```

TANGO CMD ?trigbdelay

PARAMETERS **pdValue:** 0.00 to 32500000 [μs], internal resolution is 1/132μs

EXAMPLE `LSX_Get2ndTriggerDelay(Tango1, &Value);`

Set2ndTriggerDelay

Set the precise edge delay of the 2nd output related to the trigger output.

```
SYNTAX      int LSX_Set2ndTriggerDelay (int    lLSID,
                                           double dValue);
```

TANGO CMD !trigbdelay

PARAMETERS **dValue:** 0.00 to 32500000 [μ s], internal resolution is 1/132 μ s

EXAMPLE `LSX_Set2ndTriggerDelay(Tango1, 0.05); // Set the 2nd output delay to 50ns`

Get2ndTriggerWidth

Read the precise pulse width of the 2nd trigger output signal.

```
SYNTAX      int LSX_Get2ndTriggerWidth (int lLSID,  
                                           double *pdValue);
```

TANGO CMD ?trigbwidth

PARAMETERS **pdValue:** 0.00 to 32500000 [μ s], internal resolution is 1/132 μ s

EXAMPLE `LSX_Get2ndTriggerWidth(Tango1, &Value);`

Set2ndTriggerWidth

Set the precise pulse width of the 2nd trigger output signal.

```
SYNTAX      int LSX_Set2ndTriggerWidth (int    lLSID,
                                           double dValue);
```

TANGO CMD !trigbwidth

PARAMETERS **dValue:** 0.00 to 32500000 [μs], internal resolution is 1/132μs

EXAMPLE `LSX_Set2ndTriggerWidth(Tango1, 1.05);` // Set the 2nd output pulse width to 1.05 μ s

Get2ndTriggerFrequency

Read the precise frequency of the 2nd trigger output signal.

[illegible]

TANGO CMD ?trigbf

PARAMETERS **pdValue:** 0.010... 66000000 Hz

EXAMPLE `LSX_Get2ndTriggerFrequency(Tango1, &Value);`

Set2ndTriggerFrequency

Set the precise frequency of the 2nd trigger output signal.

[illegible]

TANGO CMD !trigbf

PARAMETERS **dValue:** 0.010... 66000000 Hz

EXAMPLE `LSX_Set2ndTriggerFrequency(Tango1, 1000000); // Set the 2nd out frequency to 1MHz`

GetTriggerRange

Read back the trigger range settings which were set by LSX_SetTriggerRange.

SYNTAX	<pre>int LSX_GetTriggerRange (int lLSID, double *pdStartPos, double *pdEndPos, int *plNumberOfTriggerPulses);</pre>
TANGO CMD	?trigr
PARAMETERS	Axis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes) pdStartPos: Position where the triggering starts (first pulse) pdEndPos: Position where the trigger ends (last pulse) plNumberOfTriggerPulses: To achieve the required trigger distance (interval). It must be considered that the first pulse is before the first interval, so N+1 pulses must be set
EXAMPLE	<pre>LSX_GetTriggerRange(Tango1, &StartPos, &EndPos, &NumberOfTriggerPulses);</pre>

SetTriggerRange

Set the trigger range, which defines a trigger start position, end position and the number of triggers from start to end. The unit (µm,mm,...) depends on dimension.

Info: SetTriggerRange creates an internal equidistant position list, so the TriggerPositionList functions can also be used with TriggerRange, if required.

To define the triggered axis, use [SetTriggerAxis](#) once before using TriggerRange(s).

SYNTAX	<pre>int LSX_SetTriggerRange (int lLSID, double dStartPos, double dEndPos, int lNumberOfTriggerPulses);</pre>
TANGO CMD	!trigr
PARAMETERS	Axis: 1, 2, 3, 4 (corresponding to X, Y, Z, A axes) dStartPos: Position where the triggering starts (first pulse) dEndPos: Position where the trigger ends (last pulse) lNumberOfTriggerPulses: To achieve the required trigger distance (interval). It must be considered that the first pulse is before the first interval, so N+1 pulses must be set
EXAMPLE	<pre>LSX_SetTriggerRange(Tango1, 10.5, 20.5 101); // Set 101 pulses from 10.5 to 20.5mm // which is the 1st pulse at 10.5mm plus 100 pulses until and including 20.5mm that lead to a (20.5-10.5)/100 = 0.1mm distance between the pulses</pre>

GetTriggerPositionList

Read back the trigger position list from `SetTriggerPositionList`. This can also read back the internal list set by `SetTriggerRange`.

SYNTAX	<code>int LSX_GetTriggerPositionList (int lLSID, int lIndex, double *pdPos);</code>
TANGO CMD	?trigp
PARAMETERS	lIndex: 1... GetTriggerPositionListEntries pdPos: Position list entry of the selected trigger axis (depends on Dimension)
EXAMPLE	<code>LSX_GetTriggerPositionList(<i>Tango1</i>, &Index, &Pos);</code>

SetTriggerPositionList

Create a trigger position list with individual positions, e.g. not equidistant.
The positions can be individual but must be either constantly increasing or decreasing.

SYNTAX	<pre>int LSX_SetTriggerPositionList (int lLSID, int lIndex, double dPosition);</pre>
TANGO CMD	<pre>!trigp</pre>
PARAMETERS	lIndex: 1...MAX_ENTRIES Pos: Position list entry for the selected trigger axis (depends on Dimension)
EXAMPLE	<pre>LSX_SetTriggerPositionList(Tango1, 1, 10.5); // Set first pulse at 10.5mm LSX_SetTriggerPositionList(Tango1, 2, 17.5031); // Set 2nd pulse at 17.5031mm LSX_SetTriggerPositionList(Tango1, 3, 51.8774); // Set 3rd pulse at 51.8774mm</pre>

GetTriggerPositionListIndex

Read at which entry (index) the position list currently is.
This also reads back the current index in case of SetTriggerRange.

SYNTAX	<code>int LSX_GetTriggerPositionListIndex (int lLSID, int *plIndex);</code>
TANGO CMD	?trigi
PARAMETERS	plIndex: 1...N
EXAMPLE	<code>LSX_GetTriggerPositionListIndex(<i>Tango1</i>, &Index);</code>

SetTriggerPositionListIndex

Manipulate the position list index for the next trigger pulse.

Usually, the trigger goes forward through the position list, but by manipulating the current list index the trigger can skip some positions by manipulating the index forward.

[illegible]

TANGO CMD !trigi

PARAMETERS **Index:** 1...N

```
EXAMPLE      LSX_SetTriggerPositionListIndex(Tango1, 17); // Set the next trigger
              position at list entry number 17 (to skip the trigger positions in
              between)
```

GetTriggerPositionListEntries

Read the number of entries in the trigger position list.

This also is the index of the last entry in the trigger position list: 1...Entries

And can be used e.g. to append positions at Index "entries+1" etc.

[illegible]

TANGO CMD ?trigc

PARAMETERS **plNumberOfEntries:** 0...N

EXAMPLE `LSX_GetTriggerPositionListEntries(Tango1, &NumberOfEntries);`

SetTriggerPositionListEntries

Manipulate the amount of position list entries.

The number 0 can be used to clear the entire position list (to allow entering a new list).

[illegible]

TANGO CMD **!trigc**

PARAMETERS **INumberOfEntries:** 0, 1...N

```
EXAMPLE      LSX_SetTriggerPositionListEntries(Tango1, 5); // Reduce the number of
                entries to 5
                LSX_SetTriggerPositionListEntries(Tango1, 0); // Delete the entire
                trigger position list
```

GetTriggerLevel

Read the trigger level used exclusively by trigger modes 20 and 21.

All other modes specify their level (pulse polarity) by the mode itself, e.g. 100, 101.

```
SYNTAX      int LSX_GetTriggerLevel (int lLSID,
                                         int *plLevel);
```

TANGO CMD ?trigl

PARAMETERS **plLevel:** 0 = active low, 1 = active high trigger pulse

EXAMPLE `LSX_GetTriggerLevel(Tango1, &Level);`

SetTriggerLevel

Set the trigger level used exclusively by TriggerRange and PositionList.

All other modes specify their level (pulse polarity) by the mode itself, e.g. 100, 101.

```
SYNTAX      int LSX_SetTriggerLevel (int  lLSID,
                                         int  lLevel);
```

TANGO CMD !trigl

PARAMETERS **Level:** 0 = active low, 1 = active high trigger pulse

EXAMPLE `LSX_SetTriggerLevel(Tango1, 0); // Set trigger to active low (0)`

4.15. Snapshot Input

GetSnapshot

Retrieves current Snapshot state, if it is ON/enabled or OFF/disabled.

SYNTAX `int LSX_GetSnapshot (int lLSID,
 BOOL *pbASnapshot);`

TANGO CMD ?sns

PARAMETERS **pbASnapshot:** TRUE = Snapshot is "On" (enabled)
 FALSE = Snapshot is "Off" (disabled)

EXAMPLE `LSX_GetSnapshot(Tango1, &Asnapshot);`

SetSnapshot

Switch Snapshot functionality ON or OFF.

SYNTAX `int LSX_SetSnapshot (int lLSID,
 BOOL bASnapshot);`

TANGO CMD !sns

PARAMETERS **bASnapshot:** TRUE = switch Snapshot "On" (enable)
 FALSE = switch Snapshot "Off" (disable)

EXAMPLE `LSX_SetSnapshot(Tango1, TRUE); // Globally enable the snapshot
 functionality`

GetSnapshotMode

Retrieves the current Snapshot mode.

SYNTAX `int LSX_GetSnapshotMode (int lLSID,
 int *plMode);`

TANGO CMD ?snsm

PARAMETERS **plMode:** 0-12 (refer to snsm documentation in TANGO Instruction Set)

EXAMPLE `LSX_GetSnapshotMode(Tango1, &Mode);`

SetSnapshotMode

Sets the Snapshot mode/functionality.

SYNTAX	<code>int LSX_SetSnapshotMode (int lLSID, int lMode);</code>
TANGO CMD	<code>!snsm</code>
PARAMETERS	lMode: 0-12 (refer to snsrm documentation in TANGO Instruction Set)
EXAMPLE	<code>LSX_SetSnapshotMode(Tango1, 0); // Set mode to 0 = capture positions @ HDI F2 key</code>

GetSnapshotCount

Snapshot counter. It counts the snapshot events
= number of captured positions / entries in the position array (see SnapshotPosArray).

SYNTAX	<code>int LSX_GetSnapshotCount (int lLSID, int *plSnsCount);</code>
TANGO CMD	<code>?snsr</code>
PARAMETERS	plSnsCount: Amount of captured Snapshots (= available position array entries)
EXAMPLE	<code>LSX_GetSnapshotCount(Tango1, &SnsCount);</code>

SetSnapshotCount

Manipulate Snapshot counter (captured positions), truncate position array entries.

SYNTAX	<code>int LSX_SetSnapshotCount (int lLSID, int lSnsCount);</code>
TANGO CMD	<code>!snsr</code>
PARAMETERS	lSnsCount: Amount of available position array entries
EXAMPLE	<code>LSX_SetSnapshotCount(Tango1, 5); // Truncate position array to 5 entries.</code>

GetSnapshotFilter

Retrieve input filter times for signal chatter.

SYNTAX	<code>int LSX_GetSnapshotFilter (int lLSID, int *plTime);</code>
TANGO CMD	<code>?snsf</code>
PARAMETERS	plTime: Filter time [ms]
EXAMPLE	<code>LSX_GetSnapshotFilter(Tango1, &Time);</code>

SetSnapshotFilter

Set input debounce filter.

If a mechanical switch is connected, a typical debounce time is around 10ms.

As the debounce filter slows down the processing speed (interval), for a true digital signal (which does not bounce), the filter might be set to 0 ms.

```
SYNTAX      int LSX_SetSnapshotFilter (int  lLSID,
                                           int  lTime);
```

TANGO CMD !snsf

PARAMETERS	lTime:	Filter time, within 0-100 ms
------------	---------------	------------------------------

```
EXAMPLE      LSX_SetSnapshotFilter(Tango1, 0); // no filter, fast response (e.g. for
               TTL signals)
```

GetSnapshotPar

Retrieve Snapshot parameters.

Does not support reading of higher snapshot modes! Only 0 or "not 0".

→ Use `GetSnapshotMode` instead.

```
SYNTAX      int LSX_GetSnapshotPar (int    lLSID,
                                      BOOL *pbHigh,
                                      BOOL *pbAutoMode);
```

TANGO CMD ?snsl

PARAMETERS	pbHigh:	TRUE = snapshot is high active
		FALSE = snapshot is low active
	pbAutoMode:	TRUE = snapshot „Automatic“: Position is automatically moved to after first snapshot pulse (corresponds to SnapshotMode 1)
		FALSE = snapshot capture (corresponds to SnapshotMode 0)

EXAMPLE `LSX_GetSnapshotPar(Tango1, &High, &AutoMode);`

SetSnapshotPar

Set Snapshot parameters (polarity and only snapshot mode 0 or 1: !snsl + !snsm 0/1).

The AutoMode might interfere with a previously set SnapshotMode, if that was set to a mode higher than 1) Does not support setting of higher snapshot modes! Only 0 or 1.

→ Use SetSnapshotMode instead.

```
SYNTAX      int LSX_SetSnapshotPar (int    lLSID,
                                         BOOL  bHigh,
                                         BOOL  bAutoMode);
```

TANGO CMD !snsI

PARAMETERS

- bHigh:** TRUE = snapshot is high active
FALSE = snapshot is low active
- bAutoMode:** TRUE = snapshot „Automatic“: Position is automatically moved to after first snapshot pulse (corresponds to SnapshotMode 1)
FALSE = snapshot capture (corresponds to SnapshotMode 0)

EXAMPLE `LSX_SetSnapshotPar(Tango1, TRUE, FALSE);`

GetSnapshotPos

Retrieve position that was captured on the most recent Snapshot event.

```
SYNTAX      int LSX_GetSnapshotPos (int      lLSID,
                                         double *pdX,
                                         double *pdY,
                                         double *pdZ,
                                         double *pdA);
```

TANGO CMD ?snsp

PARAMETERS **pdX...pdA:** Position values

EXAMPLE `LSX_GetSnapshotPos(Tango1, &X, &Y, &Z, &A);`

GetSnapshotPosArray

Retrieve Snapshot position from Array.

SYNTAX

```
int LSX_GetSnapshotPosArray (int    lLSID,
                             int    lIndex,
                             double *pdX,
                             double *pdY,
                             double *pdZ,
                             double *pdA);
```

TANGO CMD ?snsa

PARAMETERS **lIndex:** Index of snapshot positions (from =1 to SnapshotCount, max. entries is 1024)

X, Y, Z, A: Position values

EXAMPLE

```
LSX_GetSnapshotPosArray(Tango1, 2, &X, &Y, &Z, &A);
// 2 = Read positions captured on the second snapshot event (second array entry)
```

SetSnapshotPosArray

Set, append or change entries of the position array.

SYNTAX

```
int LSX_SetSnapshotPosArray (int    lLSID,
                             int    lIndex,
                             double dX,
                             double dY,
                             double dZ,
                             double dA);
```

TANGO CMD !snsa

PARAMETERS **lIndex:** Index of snapshot positions (1-1024)
 Index must be within the number of existing entries
 (or one above to append)
 appending is also possible by using Index = -1,
 which is easier to handle

X, Y, Z, A: Position values

EXAMPLE

```
LSX_SetSnapshotPosArray(Tango1, -1, 0.55, 2.4, 0.0, 0.0);
// Append a position array entry by software
```

ClearSnapshotPosArray

Deletes the entire position array, clears all entries and checks if the array was cleared by ?sns == 0.

SYNTAX `int LSX_ClearSnapshotPosArray (int llsid);`

TANGO CMD `!nsa`

PARAMETERS -

EXAMPLE `LSX_ClearSnapshotPosArray(Tango1); // Delete the entire PosArray`

GetSnapshotIndex

Read the current Snapshot index, e.g. to identify where it is in "Automatic" mode.
Remarks: The index goes from 0 to SnapshotCount-1, so index "0" is PosArray(1).

SYNTAX `int LSX_GetSnapshotIndex (int llsid,
 int *plsnsIndex);`

TANGO CMD `?nsi`

PARAMETERS **plsnsIndex:** Current position of the index pointer within the position array

EXAMPLE `LSX_GetSnapshotIndex(Tango1, &SnsIndex);`

SetSnapshotIndex

Manipulate Snapshot index: set index to a different position array entry
Remarks: The index goes from 0 to SnapshotCount-1, so index "0" is PosArray(1).

SYNTAX `int LSX_SetSnapshotIndex (int llsid,
 int lsnsIndex);`

TANGO CMD `!nsi`

PARAMETERS **lsnsIndex:** Required position of the index pointer within the PosArray,
 e.g. for SnapshotMode "Automatic"

EXAMPLE `LSX_SetSnapshotIndex(Tango1, 5); // Set pointer to Index 5`

5. SlideExpress Functions

This chapter describes additional DLL functions for the SlideExpress. From application point of view there are only few differences between previous top loader and new front loader systems SlideExpress (1) and SlideExpress 2.

Constant Name	Meaning	Top Loader	Front Loader
MAXMAGA	number of magazines	4	3
MAXROW	number of rows	50	30
MAXCOL	Number of columns	4	4

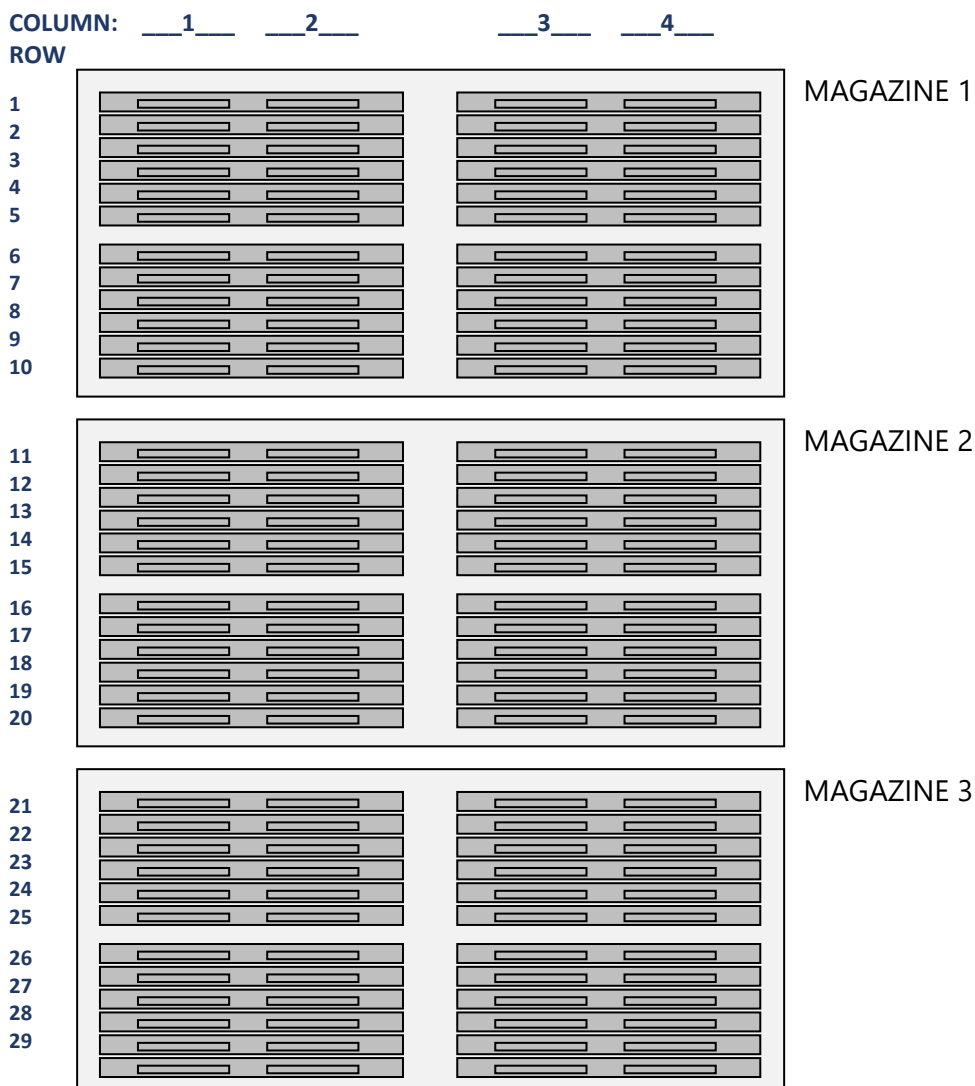
SlideExpress 2: Organization of slides in rows and columns

Despite the organization of **clips and magazines**, the SlideExpress instructions still handle slides as **rows and columns**.

For the new SlideExpress 2, there are 3 magazines 1,2,3 stacked over each other.

Each magazine has 10 rows with two clip columns, where a clip usually contains 2 slides.

This leads to the following organization:



Eject

Move magazine(s) to a position that allows user access.

SYNTAX	<code>int LSX_Eject (int llsid, int maga, int keep);</code>
TANGO CMD	<code>!eject</code>
PARAMETERS	maga = magazine number [1..MAXMAGA] keep = 0 to empty gripper before eject magazine(s) or 1 to keep slide(s) in gripper
EXAMPLE	<code>LSX_Eject(Tango1, 1, 0);</code>

Insert

Magazine(s) are inserted and tested if seated and which slides are present.
This function is precondition to use SlideSeated() and MagazinSeated().

SYNTAX	<code>int LSX_Insert (int llsid);</code>
TANGO CMD	<code>!insert</code>
PARAMETERS	-
EXAMPLE	<code>LSX_Insert(Tango1);</code>

SlideSeated

Query if slide is present or not or unknown.

SYNTAX	<code>int LSX_SlideSeated (int llsid, int col, int row, int *status);</code>
TANGO CMD	<code>?insert</code>
PARAMETERS	col = col number [1..MAXCOL] row = row number [1..MAXROW] status = returns slide status (-1 = unknown, 0 = empty, 1 = seated)
EXAMPLE	<code>LSX_SlideSeated(Tango1, 4, 30, &status);</code>

MagazinSeated

Query if magazine is present or not or unknown.

SYNTAX	<pre>int LSX_MagazinSeated (int lLSID, int maga, int *status);</pre>
TANGO CMD	?insert
PARAMETERS	maga = magazine number [1..MAXMAGA] status = returns magazine status (-1 = unknown, 0 = empty, 1 = seated)
EXAMPLE	<pre>LSX_MagazinSeated(Tango1, 1, &status); // check if magazine 1 is seated</pre>

GetGripper

Query gripper status information. Returns status of gripper 1 and 2.
Status information like unknown, empty or origin of slide in gripper.

SYNTAX	<pre>int LSX_GetGripper (int lLSID, int *c1, int *r1, int *c2, int *r2);</pre>
TANGO CMD	?gripper
PARAMETERS	c1 = column number [-1, 0, 1..MAXCOL] of slide 1 in gripper r1 = row number [-1, 0, 1..MAXROW] of slide 1 in gripper c2 = column number [-1, 0, 1..MAXCOL] of slide 2 in gripper r2 = row number [-1, 0, 1..MAXROW] of slide 2 in gripper
EXAMPLE	<pre>LSX_GetGripper(Tango1, &c1, &r1, &c2, &r2); // check status of gripper 1 and 2 c1, c2 = -1 = unknown, 0 = empty or 1 to 4 for magazine number r1, r2 = -1 = unknown, 0 = empty or 1 to 50 for slot number c1=1, r1=0 indicates priority slide 1 in gripper (obsolete for front loader) c2=1, r2=0 indicates priority slide 2 in gripper (obsolete for front loader)</pre>

SetGripper

Set gripper forces an overwrite of the gripper status.

Usually the status represents empty, unknown or slide/tray origin state.

The status is managed internally and shall only be manipulated to solve unknown gripper state after power loss or to manipulate the origin where it comes from and so where it will be returned to, e.g. for custom sorting.

SYNTAX

```
int LSX_SetGripper (int llsid,
                    int c1,
                    int r1,
                    int c2,
                    int r2);
```

TANGO CMD !gripper

PARAMETERS

- c1** = column number [-1, 0, 1..MAXCOL] of slide 1 in gripper
- r1** = row number [-1, 0, 1..MAXROW] of slide 1 in gripper
- c2** = column number [-1, 0, 1..MAXCOL] of slide 2 in gripper
- r2** = row number [-1, 0, 1..MAXROW] of slide 2 in gripper

EXAMPLE LSX_SetGripper(*Tango1*, 0, 0, 0, 0); // set gripper to "empty"

GetClipType

GetClipType returns the clip type that is currently in the gripper.

For SlideExpress handling system.

SYNTAX

```
int LSX_GetClipType (int llsid,
                     int *plClipType);
```

TANGO CMD ?cliptype

PARAMETERS **plClipType** = pointer to int, returns the clip type

EXAMPLE LSX_GetClipType(*Tango1*, plClipType);

GetSlide

Get slide(s) from addressed position in magazine.

SYNTAX

```
int LSX_GetSlide (int llsid,
                  int col,
                  int row,
                  int mode);
```

TANGO CMD !getslide

PARAMETERS

- col** = column number [1..MAXCOL]
- row** = row number [1..MAXROW]
- mode** = (0 = inspection, 1 = bar code reader, 2 = liquid dispenser "oiler")

EXAMPLE LSX_GetSlide(*Tango1*, 1, 1, 0);

PutSlide

Put slide(s) back to addressed position in magazine or priority handler.
To return the slide to its original position (where it was taken from by GetSlide), set both col and row parameters to 0.

```
SYNTAX      int LSX_PutSlide (int llsid,
                                int col,
                                int row);
```

TANGO CMD !putslide

PARAMETERS

col	= column [1..MAXCOL]
row	= slot number [1..MAXROW] (obsolete: or [0] for priority handler)

If both parameters are 0 the DLL transmits !putslide without arguments.
In this case TANGO uses known gripper information to put slides back (if any).

```
EXAMPLE      LSX_PutSlide(Tango1, 4, 20); // put slide to magazine 4 slot 20.
              LSX_PutSlide(Tango1, 0, 0);  // put slide back to where it was taken
              from.
```

Obsolete:

GetPrioHandlerPos

Read actual priority handler position.

SYNTAX

```
int LSX_GetPrioHandlerPos (int llsid,  
                           int *php);
```

TANGO CMD ?prio-hand

PARAMETERS

php	= return value of actual priority handler position (55 = unknown, 0 = middle, -1 = shift in, 1 = pulled out)
------------	---

EXAMPLE `LSX_GetPrioHandlerPos(Tango1, &php);`

Obsolete:

SetPrioHandlerPos

Enables user to shift priority handler to required position.
Handler is locked at destination or after 30s timeout.

SYNTAX

```
int LSX_SetPrioHandlerPos (int llsid,  
                           int php);
```

TANGO CMD !priohand

PARAMETERS **php** = specify destination 0 = middle, -1 = shift in, 1 = pulled out

```
EXAMPLE      LSX_SetPrioHandlerPos (Tango1, 1); //enable user to pull out priority
               handler
```

6. TrayExpress Functions

This chapter describes optional DLL functions to be used in conjunction for TrayExpress.

Eject

Eject magazine.

The TrayExpress moves magazine downwards and opens front cover to allow user operations like removing trays or loading trays.

```
SYNTAX      int LSX_Eject (int llsid,
                          int maga,
                          int keep);
```

TANGO CMD !eject

PARAMETERS	maga	= magazine number [1] (currently only 1 allowed)
	keep	= 0 to empty gripper before eject magazine, or 1 to keep tray in gripper

EXAMPLE `LSX_Eject(Tango1, 1, 0);`

Insert

Front Cover is closed and magazine is inserted and tested if seated and which trays are present. This function is precondition to use SlideSeated() and MagazinSeated().

SYNTAX `int LSX_Insert (int lLSID);`

TANGO CMD !insert

PARAMETERS

EXAMPLE `LSX_Insert(Tango1);`

SlideSeated

Query if tray is present or not or unknown.

```
SYNTAX      int LSX_SlideSeated (int 1LSID,
                                int  maga,
                                int  slot,
                                int  *status);
```

TANGO CMD ?insert

PARAMETERS	maga	= magazine number [1]
	slot	= slot number [1..50]
	status	= returns slide status (-1 = unknown, 0 = empty, 1 = seated)

EXAMPLE `LSX_SlideSeated(Tango1, 1, 1, &status);`

MagazinSeated

Query if magazine is present or not or unknown.

```
SYNTAX      int LSX_MagazinSeated (int lLSID,
                                     int maga,
                                     int *status);
```

TANGO CMD ?insert

PARAMETERS

- maga** = magazine number [1]
- status** = returns magazine status (-1 = unknown, 0 = empty, 1 = seated)

EXAMPLE `LSX_MagazinSeated Tango1, 1, &status); // check if magazine 1 is seated`

GetGripper

Query gripper status information. Returns status of gripper.

```
SYNTAX          int LSX_GetGripper (int  llsid,
                                     int  *c1,
                                     int  *s1,
                                     int  *c2,
                                     int  *s2);
```

TANGO CMD ?gripper

PARAMETERS	c1	= magazine number [-1, 0, 1..4] of slide in gripper
	s1	= slot number [-1, 0, 1..24] of slide in gripper
	c2	= dummy for compatibility with slide express
	s2	= dummy for compatibility with slide express

```
EXAMPLE      LSX_GetGripper(Tango1, &c1, &s1, &c2, &s2); //check status of gripper 1
               and 2
```

c1 = -1 = unknown, 0 = empty or 1 (magazine number)

s1 = -1 = unknown, 0 = empty or 1 to 24 for slot number

SetGripper

Set gripper status information.

The status is managed internally and shall only be manipulated in case of solving gripper states after power loss or for tray sorting tasks.

SYNTAX

```
int LSX_SetGripper (int  lLSID,
                    int  c1,
                    int  s1,
                    int  c2,
                    int  s2);
```

TANGO CMD !gripper

PARAMETERS

- c1** = magazine number [-1, 0, 1..4] of slide in gripper
- s1** = slot number [-1, 0, 1..50] of slide in gripper
- c2** = dummy for compatibility with slide express
- s2** = dummy for compatibility with slide express

EXAMPLE `LSX_SetGripper(Tango1, 0, 0, 0, 0); // set gripper to "empty"`

GetTray

Get tray from the specified magazine position.

SYNTAX

```
int LSX_GetTray (int  lLSID,
                 int  slot,
                 int  mode);
```

TANGO CMD !gettray

PARAMETERS

- slot** = slot number [1..35]
- mode** = place tray for [0=microscope, 1=liquid dispenser, 2=bar code reader *]
- * The maximum slot number and availability of modes depends on hardware

EXAMPLE `LSX_GetTray(Tango1, 2, 0); // get tray from slot 2 and put it under the microscope`

PutTray

Put tray back to the specified magazine position.
or to the position where it came from = by setting slot = 0.

```
SYNTAX      int LSX_PutTray (int llsid,
                               int slot);
```

TANGO CMD !puttray

PARAMETERS

slot	= slot number [1..35*] or 0 to return it back to the original position of GetTray
-------------	---

* The maximum slot number (24, 35, ...) depends on hardware

```
EXAMPLE    LSX_PutTray(Tango1, 10); // put tray to magazine slot 10
           LSX_PutTray(Tango1, 0);  // put tray back to where it was taken from
           by GetTray
```

GetRFID

Get RFID of addressed tray, when tray is properly seated in magazine

```
SYNTAX      int  LSX_GetRFID (int  lLSID,
                                int  slot,
                                int  bank,
                                int  *p1RFID);
```

TANGO CMD ?rfid

PARAMETERS	slot	= slot number [1..MAXSLOT]
	bank	= bank number [0 to 64]
	piRFID	= pointer to int returns data stored in RFID transponder device

EXAMPLE `LSX_GetRFID(Tango1, 1, 0, p1RFID);`

SetRFID

Store RFID data into addressed tray

```
SYNTAX          int LSX_SetRFID (int llsid,
                                int slot,
                                int bank,
                                int rfddata);
```

TANGO CMD !rfid

PARAMETERS

- slot** = slot number [1..MAXSLOT]
- bank** = bank number [2 to 64] (bank 0 and 1 are not writeable)
- rfdata** = int contains customer data to be coded into RFID transponder device

EXAMPLE `LSX_SetRFID(Tango1, 1, 0, rfdata);`

GetNumberOfSlots

Get number of available slots per magazine

```
SYNTAX      int LSX_GetNumberOfSlots (int lLSID,
                                         int *pLSlots);
```

TANGO CMD ?separ

PARAMETERS **plSlots** = returns number of slots per magazine

EXAMPLE `LSX_GetNumberOfSlots(Tango1, plSlots);`

GetNumberOfMagazines

Get number of available magazines.

Returns always 1 and is available for compatibility to SlideExpress only.

[illegible]

TANGO CMD ?maxmaga

PARAMETERS **plMagazines** = pointer to int returns number [1]

EXAMPLE `LSX_GetNumberOfMagazines(Tango1, plMagazines);`

7. Additional Handling System Functions

Additional commands for SlideExpress, TrayExpress and other handling systems.

GetLoaderType

Get loader type

Response depends on system configuration.

```
SYNTAX      int LSX_GetLoaderType (int  lLSID,
                                     int *plLoaderType);
```

TANGO CMD ?loadertype

PARAMETERS

plLoaderType = pointer to int returns loader type

- 1 = SlideExpress
- 2 = Custom handling system: standalone base unit
- 3 = Custom handling system: loader master base unit
- 4 = Custom handling system: loader slave (magazine)

EXAMPLE `LSX_GetLoaderType(Tango1, plLoaderType);`

GetNumberOfRows

Get number of magazine rows, e.g. max. number of slots to insert trays.

Response is number of magazine rows.

SYNTAX

```
int LSX_GetNumberOfRows (int llsid,  
                          int *plRows);
```

TANGO CMD -

PARAMETERS **plRows** = pointer to int returns number of available slots or magazine rows

EXAMPLE `LSX_GetNumberOfRows(Tango1, p1Rows);`

GetNumberOfColumns

Get number of magazine columns, e.g. max number of slide sensors per slot/tray

•

Response is number of magazine columns.

```
SYNTAX      int LSX_GetNumberOfColumns (int  lLSID,
                                           int *plCols);
```

TANGO CMD ?separ

PARAMETERS

plCols	= pointer to int returns number of magazine column (6 manual, 6 for loader system)
---------------	---

EXAMPLE `LSX_GetNumberOfColumns(Tango1, plCols);`

GetTraySN

Get tray SN returns unique tray RFID serial number of addressed slot / tray.
For TrayExpress and custom handling system.

```
SYNTAX      int LSX_GetTraySN (int  lLSID,
                                int  slot,
                                int  *pLTraySN);
```

TANGO CMD ?traysn

PARAMETERS **plTraySN** = pointer to int returns unique tray RFID serial number

EXAMPLE `LSX_GetTraySN(Tango1, 1, p1TraySN);`

GetTrayType

GetTrayType returns tray type of addressed tray.
For TrayExpress and custom handling system.

```
SYNTAX      int LSX_GetTrayType (int  lLSID,
                                   int  slot,
                                   int  *plTrayType);
```

TANGO CMD ?traytype

PARAMETERS **plTrayType** = pointer to int returns tray type (user coded data)

EXAMPLE `LSX_GetTrayType(Tango1, 1, plTrayType);`

SetTrayType

SetTrayType stores tray type into RFID transponder of addressed slot / tray.
For TrayExpress and custom handling system, **only used for factory programming.**

```
SYNTAX      int LSX_SetTrayType (int lLSID,
                                   int slot,
                                   int aTrayType);
```

TANGO CMD -

PARAMETERS **aTrayType** = int data contains information of required tray type

```
EXAMPLE      int aTrayType = 0x0100010a; //see customer specification requirements
              for explanation
              LSX_SetTrayType(Tango1, 1, aTrayType);
```

SetCabinLED

SetCabinLED on or off.

For handling systems with internal illumination.

SYNTAX

```
int LSX_SetCabinLED (int lLSID,  
                     int lOn);
```

TANGO CMD !cabinled

PARAMETERS **IO_n** = 0 to switch OFF or 1 to switch ON the loader illumination

```
EXAMPLE      LSX_SetCabinLED(Tango1, 1); // switch ON illumination
              LSX_SetCabinLED(Tango1, 0); // switch OFF
```

GetCabinLED

GetCabinLED returns actual state of cabin illumination, on or off.

For handling systems with internal illumination.

SYNTAX

```
int LSX_GetCabinLED (int lLSID,  
                    int *plState);
```

TANGO CMD ?cabinled

PARAMETERS **plState** = Pointer to int returns illumination state 0 (off) or 1 (on)

EXAMPLE `LSX_GetCabinLED(Tango1, plState);`

SetLabelLED

SetLabelLED on or off.

For handling systems with barcode illumination.

SYNTAX

```
int LSX_SetLabelLED (int lLSID,  
                     int lOn);
```

TANGO CMD **!labelled**

PARAMETERS	lOn	= 0 to switch OFF or 1 to switch ON the label illumination
-------------------	------------	--

```
EXAMPLE      LSX_SetLabelLED(Tango1, 1); // switch ON illumination
               LSX_SetLabelLED(Tango1, 0); // switch OFF
```

GetLabelLED

GetLabelLED returns actual state of label illumination.
For handling systems with barcode illumination.

```
SYNTAX      int LSX_GetLabelLED (int  lLSID,
                                   int *plState);
```

TANGO CMD ?labelled

PARAMETERS **plState** = pointer to int returns illumination state (0=off, 1=on)

EXAMPLE `LSX_GetLabelLED(Tango1, plState);`

8. POS3 Auxiliary Axes

Additional commands for the 3 auxiliary axes of the optional xPos / POS3 module.

Xpos3_GetPosSingleAxis

Read axis position from an xPos axis

SYNTAX	<code>int LSX_Xpos3_GetPosSingleAxis (int lLSID, int lAxis, double *plPos);</code>
TANGO CMD	?xp
PARAMETERS	lAxis = xPos axis 1, 2 or 3 lPos = variable to return the position to
EXAMPLE	<code>LSX_Xpos3_GetPosSingleAxis(Tango1, 2, &Pos); // Read Position of the 2nd xPos axis</code>

Xpos3_SetPosSingleAxis

Set/Change axis position of an xPos axis

SYNTAX	<code>int LSX_Xpos3_SetPosSingleAxis (int lLSID, int lAxis, double lPos);</code>
TANGO CMD	!xp
PARAMETERS	lAxis = xPos axis 1, 2 or 3 lPos = desired position value
EXAMPLE	<code>LSX_Xpos3_SetPosSingleAxis(Tango1, 3, 12.345); // Set xPos 3rd axis position to 12.345</code>

Xpos3_MoveAbsSingleAxis

Absolute Move for an xPos axis

SYNTAX	<code>int LSX_Xpos3_MoveAbsSingleAxis (int lLSID, int lAxis, double lTargetPos BOOL bWait);</code>
TANGO CMD	!xma
PARAMETERS	lAxis = xPos axis 1, 2 or 3 lTargetPos = Absolute Position value to move to bWait = function shall return after reaching position (= TRUE) or directly after sending the command (= FALSE)
EXAMPLE	<code>LSX_Xpos3_MoveAbsSingleAxis (Tango1, 2, 10.5, FALSE); // Move 2nd xPos axis</code>

Xpos3_MoveRelSingleAxis

Relative Move for an xPos axis

SYNTAX	<pre>int LSX_Xpos3_MoveRelSingleAxis (int lLSID, int lAxis, double lDistance BOOL bWait);</pre>
TANGO CMD	!xmr
PARAMETERS	lAxis = xPos axis 1, 2 or 3 lPos = desired position value bWait = function shall return after reaching position (= TRUE) or directly after sending the command (= FALSE)
EXAMPLE	<pre>LSX_Xpos3_MoveRelSingleAxis(Tango1, 3, -0.5, FALSE); // Move 3rd xPos axis 0.5mm backwards</pre>

Xpos3_GetVelSingleAxis new in 1.533

Read the move velocity of an xPos axis. Velocity used for all xPos move commands [mm/s].

SYNTAX	<pre>int LSX_Xpos3_GetVelSingleAxis (int lLSID, int lAxis, double *pdVel);</pre>
TANGO CMD	?xv
PARAMETERS	lAxis = xPos axis (1, 2 or 3) pdVel = move velocity [mm/s]
EXAMPLE	<pre>LSX_Xpos3_GetVelSingleAxis(Tango1, 1, &dVel);</pre>

Xpos3_SetVelSingleAxis new in 1.533

Set the move velocity of an xPos axis. Velocity used for all xPos move commands [mm/s].

SYNTAX	<pre>int LSX_Xpos3_SetVelSingleAxis (int lLSID, int lAxis, double dVel);</pre>
TANGO CMD	!xv
PARAMETERS	lAxis = xPos axis (1, 2 or 3) dVel = move velocity [mm/s]
EXAMPLE	<pre>LSX_Xpos3_SetVelSingleAxis(Tango1, 1, 2.5);</pre>

Xpos3_GetSpeedSingleAxis new in 1.533

Read the current speed-move velocity of an xPos axis [mm/s].

[illegible]

TANGO CMD ?xsp

PARAMETERS

IAxis	= xPos axis (1, 2 or 3)
pdSpeed	= speed-move velocity [mm/s]

EXAMPLE `LSX_Xpos3_GetSpeedSingleAxis(Tango1, 1, &dSpeed);`

Xpos3_SetSpeedSingleAxis new in 1.533

Start a constant-velocity (speed) move of an xPos axis. A value of 0 stops the speed move [mm/s].

[illegible]

TANGO CMD !xsp

PARAMETERS

lAxis	= xPos axis (1, 2 or 3)
dSpeed	= speed-move velocity [mm/s] (0 = stop)

EXAMPLE `LSX_Xpos3_SetSpeedSingleAxis(Tango1, 1, 0.05);`

Xpos3_GetAccelSingleAxis new in 1.533

Read the acceleration of an xPos axis. Used for all move, speed, cal and rm commands [m/s²].

[illegible]

TANGO CMD ?xacc

PARAMETERS	lAxis	= xPos axis (1, 2 or 3)
	pdAccel	= acceleration [m/s ²]

EXAMPLE `LSX_Xpos3_GetAccelSingleAxis(Tango1, 1, &dAccel);`

Xpos3_SetAccelSingleAxis new in 1.533

Set the acceleration of an xPos axis. Used for all move, speed, cal and rm commands [m/s²].

[illegible]

TANGO CMD !xacc

PARAMETERS	IAxis	= xPos axis (1, 2 or 3)
	dAccel	= acceleration [m/s ²]

EXAMPLE `LSX_Xpos3_SetAccelSingleAxis(Tango1, 1, 0.5);`

Xpos3_GetStopAccelSingleAxis new in 1.533

Read the emergency-stop deceleration of an xPos axis [m/s²].

[illegible]

TANGO CMD ?xstopacc

PARAMETERS

IAxis	= xPos axis (1, 2 or 3)
pdStopAccel	= emergency-stop deceleration [m/s ²]

EXAMPLE `LSX_Xpos3_GetStopAccelSingleAxis(Tango1, 1, &dStopAccel);`

Xpos3_SetStopAccelSingleAxis new in 1.533

Set the emergency-stop deceleration of an xPos axis. Used on stop events and limit-switch runs [m/s²].

[illegible]

TANGO CMD !xstopacc

PARAMETERS

- lAxis** = xPos axis (1, 2 or 3)
- dStopAccel** = emergency-stop deceleration [m/s²]

EXAMPLE `LSX_Xpos3_SetStopAccelSingleAxis(Tango1, 1, 1.5);`

Xpos3_GetPitchSingleAxis new in 1.533

Read the lead-screw pitch of an xPos axis [mm/rev].

[illegible]

TANGO CMD ?xpitch

PARAMETERS

IAxis	= xPos axis (1, 2 or 3)
pdPitch	= lead-screw pitch [mm/rev]

EXAMPLE `LSX_Xpos3_GetPitchSingleAxis(Tango1, 1, &Pitch);`

Xpos3_SetPitchSingleAxis new in 1.533

Set the lead-screw pitch of an xPos axis [mm/rev].

[illegible]

TANGO CMD !xpitch

PARAMETERS

IAxis	= xPos axis (1, 2 or 3)
dPitch	= lead-screw pitch [mm/rev]

EXAMPLE `LSX_Xpos3_SetPitchSingleAxis(Tango1, 1, 4.0);`

Xpos3_GetGearSingleAxis new in 1.533

Read the gear ratio of an xPos axis.

[illegible]

TANGO CMD ?xgear

PARAMETERS	IAxis	= xPos axis (1, 2 or 3)
	pdGear	= gear ratio

EXAMPLE `LSX_Xpos3_GetGearSingleAxis(Tango1, 1, &dGear);`

Xpos3_SetGearSingleAxis new in 1.533

Set the gear ratio of an xPos axis.

[illegible]

TANGO CMD !xgear

PARAMETERS	IAxis	= xPos axis (1, 2 or 3)
	dGear	= gear ratio

EXAMPLE `LSX_Xpos3_SetGearSingleAxis(Tango1, 1, 1.0);`

Xpos3_GetAxisDirSingleAxis new in 1.533

Read the axis direction of an xPos axis. 0 = normal, 1 = reversed.

[illegible]

TANGO CMD ?xaxdir

PARAMETERS

- lAxis** = xPos axis (1, 2 or 3)
- plAxisDir** = axis direction (0 = normal, 1 = reversed)

EXAMPLE `LSX_Xpos3_GetAxisDirSingleAxis(Tango1, 1, &AxisDir);`

Xpos3_SetAxisDirSingleAxis new in 1.533

Set the axis direction of an xPos axis. 0 = normal, 1 = reversed.

[illegible]

TANGO CMD !xaxdir

PARAMETERS

- IAxis** = xPos axis (1, 2 or 3)
- IAxisDir** = axis direction (0 = normal, 1 = reversed)

EXAMPLE `LSX_Xpos3_SetAxisDirSingleAxis(Tango1, 1, 1);`

Xpos3_AbortSingleAxis new in 1.533

Abort a running move on one xPos axis, or on all axes when called without an axis. Deceleration uses the xstopacc setting.

SYNTAX `int LSX_Xpos3_AbortSingleAxis (int lLSID, int lAxis);`

TANGO CMD !xa

PARAMETERS **IAxis** = xPos axis (1, 2 or 3)

EXAMPLE `LSX_Xpos3_AbortSingleAxis(Tango1, 2);`

Xpos3_GetStatusAxisSingleAxis new in 1.533

Read the state of a single xPos axis. Returns the ASCII state character as a code (64='@' idle/ready, 77='M' moving, 83='S' limit switch or stop active, 69='E' error, 45='-' axis not available).

[illegible]

TANGO CMD ?xsa

PARAMETERS	lAxis	= xPos axis (1, 2 or 3)
	plState	= axis state code: 64='@' idle, 77='M' moving, 83='S' switch/stop, 69='E' error, 45='- ' n/a

EXAMPLE `LSX_Xpos3_GetStatusAxisSingleAxis(Tango1, 1, &lState);`

Xpos3_GetStatusBits new in 1.533

Read the 32 internal status bits of the xPos module, packed MSB-first as byte1<<24 | byte2<<16 | byte3<<8 | byte4 (temperature / supply-voltage / amplifier errors, axis-busy, cal/rm-done, limit switches).

SYNTAX `int LSX_Xpos3_GetStatusBits (int lLSID, int *plValue);`

TANGO CMD ?xstb

PARAMETERS **plValue** = variable to return the 32 packed status bits to

EXAMPLE `LSX Xpos3 GetStatusBits(Tango1, &Bits);`

Xpos3_GetTemp new in 1.533

Read the xPos module board temperature in degrees Celsius.

SYNTAX `int LSX_Xpos3_GetTemp (int lLSID, double *pdValue);`

TANGO CMD `?xtemp`

PARAMETERS **pdValue** = variable to return the board temperature to [degC]

EXAMPLE `LSX_Xpos3_GetTemp(Tango1, &Temp);`

Xpos3_GetTempMCU new in 1.533

Read the xPos module CPU temperature in degrees Celsius.

SYNTAX `int LSX_Xpos3_GetTempMCU (int lLSID, double *pdValue);`

TANGO CMD `?xtempmcu`

PARAMETERS **pdValue** = variable to return the CPU temperature to [degC]

EXAMPLE `LSX_Xpos3_GetTempMCU(Tango1, &Temp);`

Xpos3_GetError new in 1.533

Read the xPos module error number; 0 means no error. Refer to the xPos error-number list.

SYNTAX `int LSX_Xpos3_GetError (int lLSID, int *plValue);`

TANGO CMD `?xerr`

PARAMETERS **plValue** = variable to return the xPos error number to (0 = no error)

EXAMPLE `LSX_Xpos3_GetError(Tango1, &Err);`

Xpos3_ClearError new in 1.533

Clear a non-permanent xPos module error state.

SYNTAX `int LSX_Xpos3_ClearError (int lLSID);`

TANGO CMD `!xerr`

PARAMETERS

EXAMPLE `LSX_Xpos3_ClearError(Tango1);`

9. Error Codes

9.1. TANGO Errors

0	no error
1	no valid axis name
2	no executable instruction
3	too many characters in command line
4	invalid instruction
5	number is not inside allowed range
6	wrong number of parameters
7	! or ? is missing or not allowed
8	no TVR possible, while axis active
9	no ON or OFF of axis possible, while TVR active
10	function not configured
11	no move instruction possible, while joystick enabled
12	limit switch actuated
13	function not executable, because encoder detected
14	error during calibration (limit switch not released)
15	error during calibration (opposing limit switch actuated)
21	multiple axis moves are forbidden (e.g. during initialization)
22	automatic or manual move is not allowed (e.g. door open or initialization)
27	emergency STOP is active
29	servo amplifiers are disabled (switched OFF)
30	safety circuit out of order
32	move discarded target outside limit
70	wrong CPLD data
71	ETS error
72	parameter is write protected (check lock bits)
73	internal error, e.g. eeprom data corruption
74	closed loop switched off due to parameter change, deviation or enc. Error
75	could not enable axis correction, or axis correction was disabled
76	io extension error (output overload on IO1 or Multi-IO connector)
77	io/xPos internal bus communication error
78	HDI input device error
79	xPos module error
80	internal error: HDI ISR not running (neo TANGOs: internal DMA error)
81	internal error: Encoder ISR not running
82	overload on motor connector +5V (PCI-E/DT-E: also on +5V of AUX I/O)
83	overload on AUX I/O +5V supply
84	overload on encoder +5V supply
85	overload on AUX I/O +12V supply or AUX mini +24V supply
86	low brake output voltage
87	overload on motor 4 connector +5V
88	overload on a supply output pin (latched overload state), clear by “!err”
89	not executable while in standby mode
90	temperature error
91	encoder error
92	overload on HDI +5V supply
93	overload on CAN 24V supply

9.2. SlideExpress and TrayExpress Errors

Error	Meaning	Explanation / Solution
100	hardware missing (IO1)	PCB option IO1 not installed inside TANGO
101	magazine not correctly seated	proof if magazine is seated correctly
102	magazine slot is empty	the slide index points to an empty slot
103	magazine slot is occupied	the slide index points to an occupied slot
104	sensor reports get failure	the slides are still visible from glass sensor
105	sensor reports put failure	the glass sensor did not detect the slide
106	sensor overmodulation	
107	magazine unknown	
108	ejector timeout	proof if ejector is mechanically blocked
109	priority handler is rear	
110	priority handler is in front	
111	priority handler is not locked	
112	priority handler position not clear	
113	priority handler timeout (front)	
114	priority handler timeout (middle)	
115	priority handler timeout (rear)	
116	front door is open	proof if front door is completely closed
117	timeout close door	
118	no priority handler available	slide index for row value must not be zero
119	gripper is not empty	proof signal from clip detector inside gripper
120	gripper contains unknown clip or slide(s)	
121	system not yet initialized	calibrate at first
122	clip not correctly seated in gripper	proof signal from clip detector inside gripper
123	clamp not open	
124	tray on stage	
125	no tray in gripper	
126	step mode finished	
127	POS3 stop input	
128	no tray on stage	
129	amplifier OFF from crash detection	

9.3. RFID Interface Errors

130	RF connect
131	RF timeout
132	RF address
133	RF NAK
134	RF sync
135	RF cancel
136	RF not OK
137	RF length
138	RF checksum

9.4. Piezo Z-Stage Errors

140	Piezo connect
141	Piezo timeout
142	Piezo address

9.5. Custom Handling System Errors

Error	Meaning	Explanation / Solution
150	HL connect	the master is not yet configured
151	HL timeout	none or too slow response from slave
152	HL cal X	slave scara arm calibration problem
153	HL cal Y	slave magazine calibration problem
154	HL cal Z	slave vertical axis calibration problem
155	HL insert	
156	HL eject	
157	HL get tray	
158	HL put tray	
159	HL protocol	
160	HL hall tray detection	none of the 2 outer tray hall sensors actuated (tray not present?)
161	clamp electronic	no response from stage ETS
162	no tray on stage but RFID read	inconsistent hardware information clamp vs RFID
163	escape position Z	The Z axis is not in the safe escape position
164	HL Tray alignment	At least one tray is misaligned in the magazine
165	tray on stage but no RFID	inconsistent hardware information clamp vs RFID
166	HM motor flap timeout	The motorized flap is stuck
167	HM door open	The loading door is open
168	HM door just opened	movement of the motorized flap was interrupted from opening the loading door
169	HL laser alignment	The position of comb tines is unexpected
170	HL laser count	The number of detected comb tines is not correct
171	HL slot alignment	At least one comb tine is misaligned
172	gripper not open	Gripper did not open completely
173	cal error pos3	Error while calibrating pos3 module axis
174	loader at barcode positions	Some instructions are not possible in this position and so report error 174
175	limit switch not reached	Axis should be moved into a limit switch but did not reach it
176	IO2 hardware missing	The required IO2 module is not present (not installed or defective)
177	gripping timeout	Timeout while trying to close the gripper
178	unable to free gripper	Unable to free gripper in magazine while cal
179	error stop latch	Stop- was detected -> Cal required
180	magazine not empty	Magazine must be empty, e.g. for the "Imol" instruction

9.6. DLL Errors

As returned from DLL function calls.

0	no error	
4001	A passed pointer is NULL, a file error or failed save	
4002	A parameter value or string length is out of range	(in the function call or in a controller reply)
4003	Function call with wrong LSID or wrong axis	(Axis number or LSID out of range)
4004	Unknown interface type	(parameter of Connect/ConnectEx/ConnectSimple)
4005	Error while initializing interface	(connecting to the interface failed)
4006	No connection to the controller	(e.g., function used before connecting to controller)
4007	Timeout while reading from interface	(no reply from the controller)
4008	Error during command transmission to the controller	(send or receive error, received data error)
4009	Command aborted by SetAbortFlag call	
4010	Command is not supported by the controller	(due to firmware version or controller type)
4011	Manual Joystick mode switched on	(can occur with SetJoystickOn/Off function)
4012	No move command possible, because manual joystick enabled	
4013	Closed Loop Controller Timeout	(could not settle within target window)
4014	Error while calibrating	(Limit switch not released, timeout or cal/rm error)
4015	Limit switch actuated in travel direction	(prevents or stops axis travel)
4016	Repeated vector start	(here: if the axis is already traveling)
4031	Not possible to switch on joystick, because move active	
4032	Software limits undefined	

Errors from 4100 are used to forward error numbers from the controller.

Then, the DLL adds +4100 to the controller's error number (e.g., 5 → 4105).

Please refer to the [TANGO Error Messages](#) above, chapters 9.1 to 9.5.

4100	no error
4101	No valid axis name
4102	No executable instruction
4103	Too many characters in command line
4104	Invalid instruction
4105	Number is not inside allowed range
4106	Wrong number of parameters
4107	Either ! or ? is missing
4108	No TVR possible, while axis active
4109	No ON or OFF of axis possible while TVR active
4110	Function not configured
4111	No move instruction possible while joystick enabled
4112	Limit switch actuated
4113	Function not executable, because encoder detected
4114	Error while calibrating (limit switch not released)
4115	Opposing limit switch actuated
4120	Driver relais out of order
4121	Only single vectors allowed
4122	Door open or setup-operation
4123	SECURITY Error X-axis
4124	SECURITY Error Y-axis
4125	SECURITY Error Z-axis
4126	SECURITY Error A-axis
4127	Stop active
4128	Error in door safety circuit
4129	Amplifiers off
4130	GAL safety error
4131	Joystick cannot be switched on because move active
4132	Move discarded, target outside limit

4170	Wrong CPLD data
4171	ETS error
4172	Parameter is write protected (check lock bits)
4173	Internal error, e.g. EEPROM data corruption
4174	Closed loop switched off (parameter change, deviation or encoder error)
4175	Could not enable axis correction, or axis correction was disabled
4176	IO extension error (output overload on IO1 or Multi-IO connector)
4177	IO/xPos internal bus communication error
4178	HDI input device error
4179	xPos module error
4180	Internal error: HDI ISR not running (neo TANGOs: internal DMA error)
4181	Internal error: Encoder ISR not running
4182	Overload on motor connector +5V (PCI-E/DT-E: also on +5V of AUX I/O)
4183	Overload on AUX I/O +5V supply
4184	Overload on encoder +5V supply
4185	Overload on AUX I/O +12V supply or AUX mini +24V supply
4186	Low brake output voltage
4187	Overload on motor 4 connector +5V
4188	Overload on a supply output pin (latched overload state, clear by !err)
4189	Not executable while in standby mode
4190	Temperature error
4191	Encoder error
4192	Overload on HDI +5V supply
4193	Overload on CAN 24V supply

10. Document Revision History

No.	Revision	Date	Changes	Remarks
01	A	26. Feb. 2009	Initial version	
02	B	27. Oct. 2011	New MW logo and appearance, Added new Error Codes, Added HwFactor, HwFactorB, ZwFactor, GetKey, GetKeyLatch, ClearKeyLatch	
03	C	22. Mar. 2013	Added: GetAccelFunc, SetAccelFunc GetSwitchType, SetSwitchType GetMotorSteps, SetMotorSteps Chapter 5: SlideExpress Interface	
04	D	08. Nov. 2013	Added: Chapter 2.4 LabVIEW Support	
05	E	24. Mar. 2014	Chapter 2.4 reformatted to Arial text	
06	F	18. Sep. 2014	Added: GetCommandTimeout SetCommandTimeout	
07	G	11. Jul. 2016	general review Chapter 6: TrayExpress interface	
08	H	04. Jul. 2017	Added: GetSnapshotMode SetSnapshotMode SetSnapshotCount SetSnapshotPosArray ClearSnapshotPosArray GetSnapshotIndex SetSnapshotIndex Updated Error Codes Added ConnectSimple Interface Type -1	Based on TANGO_DLL 1.384 (ML)
09	I	16. Aug. 2017	Added: SetAuxDigitalOutput Corrected IO descriptions	Based on TANGO_DLL 1.385 (ML)
10	J	19. Oct. 2017	Added: SetLedBright	Based on TANGO_DLL 1.387 (ML)
11	K	01. Nov. 2017	Added: Chapter 3.3 API State Diagram	
12	L	22. Jan. 2018	new: Chapter 7 Express IFC Extensions	Implemented since version 1.388 (FD)
13	M	28. Aug. 2018	Update of Chapter 8	
14	N	18. Dec. 2018	new: SetCabinLED / GetCabinLED SetLabelLED / GetLabelLED	Implemented since version 1.397 (FD)
15	O	19. Feb. 2019	Calibrate returns more specific error code GetLoaderType return value expanded prevent endless loop at removed USB	Implemented since version 1.398 (FD)
16	P	8. Mar. 2019	Update list of TANGO error messages	
17	Q	2. Nov. 2020	Added: GetResolution / SetResolution Bugfix: USB endless wait after loosing USB connection (e.g. unplug or TANGO power down or TANGO reset)	implemented since version 1.399 (FD)
18	R	13. Apr. 2021	Added: GetAutoStatus Bugfix: LSX_Connect, LSX_LoadConfig correct description LSX_SetActiveAxes()	implemented since version 1.401 (FD)
19		06.Jan. 2022	Document type changed from.odt to.docx, new Table of Contents	(ML)

No.	Revision	Date	Changes	Remarks
20	S	18. Jan. 2022	Entirely revised DLL documentation, added connecting over Ethernet.	Based on TANGO_DLL 1.403 (ML)
21		19. Jan. 2022	Added GetTangoVersion, GetErrorString, SetControllerFactorSingleAxis, GetControllerFactorSingleAxis Improved explanations	(ML)
22		20. Jan. 2022	Added JoyChangeAxis, GetJoyChangeAxis, GetHdiKeys, ConnectEx, SetAnalogOutputMode, SetAnalogOutputMode, StopAxesEx	(ML)
23		21. Jan. 2022	Added additional handling system functions (10) and xPos functions (4) Listed all available trigger functions	(ML)
24		25. Jan. 2022	Added further functions and TVR section	Based on TANGO_DLL 1.403 (ML)
25		31. Jan. 2022	Documented HdiSpeedIndex and TVR	Based on TANGO_DLL 1.403 (ML)
26	T	31. Jan. 2022	Release for DLL 1.403 and 1.404	Based on TANGO_DLL 1.403/1.404 (ML)
27	U	10. Mar. 2022	Added GetControllerTWDelaySingleAxis, SetControllerTWDelaySingleAxis, GetBISmoothSingleAxis, SetBISmoothSingleAxis, GetStA Switched IsVel descriptions to the Status Request chapter	Based on TANGO_DLL 1.405 (ML)
28		28. Mar. 2022	Added SetWriteLogText Release for DLL 1.406	Based on TANGO_DLL 1.406 (ML)
29		29. Mar. 2022	Added description for Get / Set TriggerAxis, Get / Set TriggerSignalLength, Get / Set TriggerDistance, Get / Set TriggerCompensation, Get / Set TriggerEncoder, Get / Set TriggerFrequency, Get / Set TriggerOutput, Get / Set 2ndTriggerDelay, Get / Set 2ndTriggerWidth, Get / Set 2ndTriggerFrequency	(ML)
30	V	30. Mar. 2022	Added Get / Set TriggerRange, Get / Set TriggerPositionList, Get / Set TriggerPositionListIndex, Get / Set TriggerPositionListEntries, Get / Set TriggerLevel Error Messages 172 to 180 Corrected the description of GetRefSpeed, SetRefSpeed Updated, corrected several descriptions	Release for TANGO_DLL 1.406 (ML)
31		27. Jun. 2022	Added GetSecVel, SetSecVel, SetSecVelSingleAxis Corrected vel units (to not only r/sec)	Based on TANGO_DLL 1.409 (ML)
32		22. Aug. 2022	Corrected GetSlide "mode" parameter	

No.	Revision	Date	Changes	Remarks
33	W	25. Nov. 2022	Added GetAuxDigitalInput	Based on TANGO_DLL 1.410 (ML)
34		21. Dec. 2022	Added SetDigitalOutputE	Based on TANGO_DLL 1.412 (ML)
35		17. Jan. 2023	Added ClearProtocolWindow	Based on TANGO_DLL 1.413 (ML)
36		26. Jan. 2023	Changed GetTray/Puttray number of slots	(ML)
37	X	01. Feb. 2023	Changed DLL Version to 1.414	Release for TANGO_DLL 1.414 (ML)
38		15. Feb. 2023	Corrected error messages description, according to new DLL version 1.415 Corrected and more clearer function descriptions	Based on TANGO_DLL 1.415 (ML)
39	Y	21. Feb. 2023	Added Get / Set EncoderSingleAxis	Based on TANGO_DLL 1.415 (ML)
40	Z	20. Nov. 2023	Updated DLL Interface Integration info	Release for TANGO_DLL 1.418 (ML)
41	ZA	27. Nov. 2023	Added GetClipType for SlideExpress	Release for TANGO_DLL 1.419 (ML)
42		28. Mar. 2024	Improved introduction (Chapters 1 and 2)	(ML)
43	ZB	02. April 2024	Released	(ML)
44	ZC	16. April 2024	Updated information of MSVC runtime, changed 2010 to 2017, and their download	Release for TANGO_DLL 1.500 (ML)
45	ZD	16. May 2024	Improved and corrected description of DLL usage and initialization, improved pitch and gear documentation	(ML)
46	ZE	13. Aug. 2024	Corrected description of SetTriggerRange / GetTriggerRange Added MATLAB support	Based on TANGO DLL 1.520 (ML)
47	ZF	19. Sep. 2024	Improved SendStringPosCmd description Improved descriptions of several functions	Based on TANGO DLL 1.520 (ML)
48		13. Feb. 2025	Improved description of SetDigJoySpeed and SetJoystickDir	(ML)
49		27. Mar. 2025	Corrected parameter description for Set/GetEncoderSingleAxis	(ML)
50	ZG	03. Jun. 2025	Corrected all function examples to LSX_	(ML)
51		11. Mar. 2026	Improved SendString description	(ML)

No.	Revision	Date	Changes	Remarks
52	ZH	17. Jul. 2026	Added single-axis functions: GetPitchSingleAxis, SetPitchSingleAxis, GetGearSingleAxis, SetGearSingleAxis, GetMotorCurrentSingleAxis, SetMotorCurrentSingleAxis, GetReductionSingleAxis, SetReductionSingleAxis, GetTargetWindowSingleAxis, SetTargetWindowSingleAxis, GetStopAccelSingleAxis, SetStopAccelSingleAxis, GetEncoderPeriodSingleAxis, SetEncoderPeriodSingleAxis, GetVelSingleAxis, GetSecVelSingleAxis, GetAccelSingleAxis, GetMotorStepsSingleAxis, SetMotorStepsSingleAxis, GetCurrentDelaySingleAxis, SetCurrentDelaySingleAxis, GetDimensionsSingleAxis, SetDimensionsSingleAxis, GetAccelFuncSingleAxis, SetAccelFuncSingleAxis, GetJoystickDirSingleAxis, SetJoystickDirSingleAxis, GetDigJoySpeedSingleAxis, SetDigJoySpeedSingleAxis. Added xPos module functions: Xpos3_Get/SetVel, Xpos3_Get/SetSpeed, Xpos3_Get/SetAccel, Xpos3_Get/SetStopAccel, Xpos3_Get/SetPitch, Xpos3_Get/SetGear, Xpos3_Get/SetAxisDir, Xpos3_Abort, Xpos3_GetStatusAxis, Xpos3_GetStatusBits, Xpos3_GetTemp, Xpos3_GetTempMCU, Xpos3_GetError, Xpos3_ClearError	Based on TANGO DLL 1.533 (ML)
53	ZI	29. Jul. 2026	New lean layout and design; improved readability; added C# and Python integration examples.	Based on TANGO DLL 1.533 (ML)
54	ZJ	30. Jul. 2026	Reworked all function reference tables for consistent column alignment (parameter names, value lists and descriptions); centered flow-chart terminators.	Based on TANGO DLL 1.533 (ML)
55	ZK	04. Aug. 2026	Completed the DLL error-message list (4114-4193) and corrected the STA status- flag list. Reworked the Supported Development Environments chapter (standard C interface; Visual Studio 2019/2022; extended environment list). Kept error sub-chapters (9.x) together per page. Removed redundant ILSID from parameter lists; unified getter wording and parameter descriptions.	Based on TANGO DLL 1.533 (ML)

No.	Revision	Date	Changes	Remarks
			Completed the DLL error-message list (4114–4193) and corrected the STA status-flag list. Reworked "Supported Development Environments" (standard C interface; Visual Studio 2019/2022; extended environment list). Kept error sub-chapters (9.x) together per page. Removed redundant ILSID from parameter lists; unified getter wording and parameter descriptions.	